

Design Example Report

Title	8.4 W CV/CC LED Driver Using LNK606PG
Specification	85 – 265 VAC Input; 12 V, 0.7 A Output
Application	Low Cost LED Driver
Author	Applications Engineering Department
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Revision	1.0

Summary and Features

- Revolutionary control concept provides very low cost, low part count solution
 - Primary side control eliminates secondary side control and optocoupler
 - Provides ±5% CV and ±10% CC accuracy
 - Over-temperature protection tight tolerance (±5%) with hysteretic recovery for safe PCB temperature under all conditions
 - Auto-restart output short circuit and open-loop protection
 - Extended pin creepage distance for reliable operation in humid environments –
 >3.2 mm minimum at package
- EcoSmart® Easily meets all current international energy efficiency standards China (CECP) / CEC / ENERGRY STAR EPS v2 / EU CoC / EISA 2007
 - No-load consumption <100 mW at 265 VAC

PATENT INFORMATION

The products and applications illustrated herein (including transformer construction and circuits external to the products) may be covered by one or more U.S. and foreign patents, or potentially by pending U.S. and foreign patent applications assigned to Power Integrations. A complete list of Power Integrations' patents may be found at www.powerint.com. Power Integrations grants its customers a license under certain patent rights as set forth at http://www.powerint.com/ip.htm.

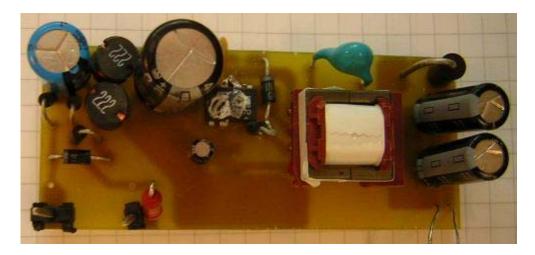
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Important Note:

Although this board is designed to satisfy safety isolation requirements, the engineering prototype has not been agency approved. Therefore, all testing should be performed using an isolation transformer to provide the AC input to the prototype board.

Introduction

This report describes an 8.4 W CV/CC, universal input, power supply for LED Applications. A LNK606PG from the LinkSwitch-II family was used.



Assembled PCB

2 Power Supply Specification

Description	Symbol	Min	Тур	Max	Units	Comment
Input Voltage Frequency No-load Input Power (230 VAC)	V _{IN} f _{LINE}	85 47	50/60	265 64 250	VAC Hz mW	2 Wire – no P.E.
Output Output Voltage 1 Output Ripple Voltage 1 Output Current 1 Total Output Power Continuous Output Power	V _{OUT1} V _{RIPPLE1} I _{OUT1}	11.4 630	12.00 150 700 8.4	12.6 770	V mV mA	$\pm 5\%$ 20 MHz bandwidth $\pm 10\%$
Efficiency Full Load Required average efficiency at 25, 50, 75 and 100 % of P _{OUT}	η η _{CEC}	76	80		%	Average P _{OUT} , 25 °C (230 VAC) Per ENERGRY STAR EPS v2
Environmental Conducted EMI Safety Surge Differential Mode Common Mode			ts CISPR2 ned to mee Cla			1.2/50 μ s surge, IEC 1000-4-5, Series Impedance: Differential Mode: 2 Ω Common Mode: 12 Ω
Ambient Temperature	T _{AMB}	0		50	°C	External case ambient, free convection, sea level

Schematic 3

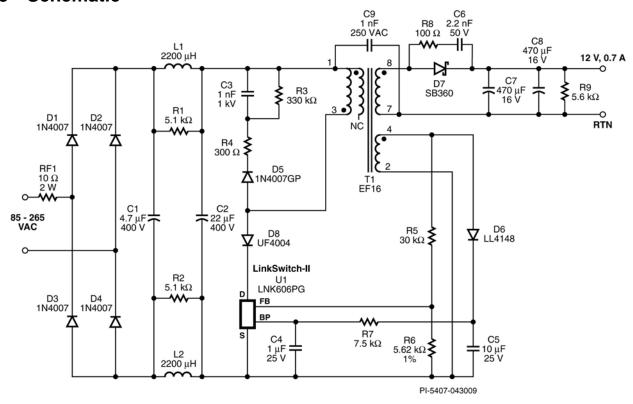


Figure 1 – LED Driver Circuit Schematic.

4 Circuit Description

This circuit is configured as a primary-side regulated flyback power supply utilizing the LNK606PG.

4.1 Input Filter

AC input power is rectified by diodes D1 through D4. The rectified DC is filtered by the bulk storage capacitors C1 and C2. Components L1, L2, C1 and C2 form a pi (π) filter, which attenuates conducted differential-mode EMI noise. Resistors R1 and R2 damp any ringing between L1 (L2) and C1 (C2) and improve EMI.

4.2 LNK 606 Primary

The LNK606 device (U1) incorporates the power switching device, oscillator, CC/CV control engine, startup, and protection functions. The integrated 700 V MOSFET allows for sufficient voltage margin in universal input AC applications. The device is powered from the BP pin via the decoupling capacitor C4.

The rectified and filtered input voltage is applied to one end of the primary winding of T1. The other side of the transformer's primary winding is driven by the integrated MOSFET in U1. The leakage inductance drain voltage spike is limited by an RCD-R clamp consisting of D5, R3, R4, and C3.

D5 is used to protect the IC from negative ringing (drain voltage below source voltage) when the MOSFET is off, due to the high value of the transformer's VOR.

4.3 Output Rectification

The secondary of the transformer is rectified by D7, a Schottky barrier type for higher efficiency, and filtered by C7 and C8. In this application, Resistor R8 and C6 damp high frequency ringing and improve conducted and radiated EMI.

4.4 Output Regulation

The LNK606 regulates the output using On/Off control in the constant voltage (CV) regulation region of the output characteristic and frequency control for constant current (CC) regulation. The output voltage is sensed by a bias winding on the transformer. The feedback resistors (R5 and R6) were selected using standard 1% resistor values to center both the nominal output voltage and constant current regulation thresholds. The feedback resistors need to be tuned if the same design is used with and without a bias winding.

Resistor R9 provides a minimum load to maintain output regulation. This resistor is only for a self biased design. If the bias winding supply (D6, C5 and R7) is used no pre-load resistor is needed as the energy is absorbed by the bias winding.

5 PCB Layout

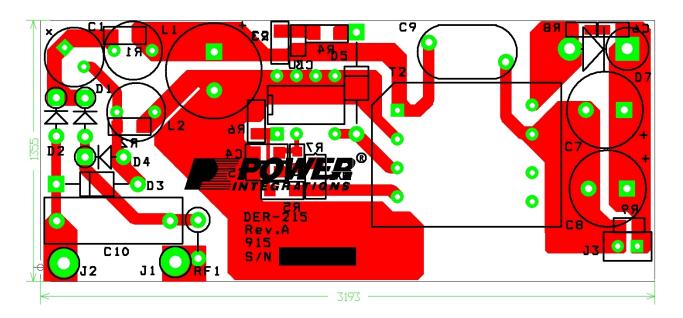


Figure 2 – Printed Circuit Layout.

Note: A location for a 0.1 μ F x-capacitor is shown on the PCB. This was not populated during testing nor is required to provide the EMI results shown.

6 Bill of Materials

		Ref			
Item	Qty	Des	Description	Mfg Part Number	Mfg
1	1	C1	4.7 μF, 400 V, Electrolytic, (8 x 11.5)	TAQ2G4R7MK0811MLL3	Taicon Corporation
2	1	C2	22 μF, 400 V, Electrolytic, (12.5 x 18)	Not Provided	Samxon
3	1	C3	1 nF, 1000 V, Ceramic, X7R, 0805	C0805C102KDRACTU	Kemet
4	1	C4	1 μF, 25 V, Ceramic, X7R, 1206	ECJ-3YB1E105K	Panasonic
5	1	C5	10 μF, 25 V, Ceramic, X7R, 1206	ECJ-3YB1E106M	Panasonic
6	1	C6	2.2 nF, 50 V, Ceramic, X7R, 0805	ECJ-2VB1H222K	Panasonic
7	2	C7 C8	470 μF, 16 V, Electrolytic, Low ESR, 90 mΩ, (10 x 12.5)	ELXZ160ELL471MJC5S	Nippon Chemi-Con
8	1	C9	1 nF, Ceramic, Y1	ECK-DNA102MB	Panasonic
10	5	D1 D2 D3 D4 D5	1000 V, 1 A, Rectifier, DO-41	1N4007-E3/54	Vishay
11	1	D6	75 V, 0.15 A, Fast Switching, 4 ns, MELF	LL4148-13	Diode Inc.
12	1	D7	60 V, 3 A, Schottky, DO-201AD	SB360	Vishay
13	1	D8	400 V, 1 A, Ultrafast Recovery, 50 ns, DO-41	UF4004-E3	Vishay
14	2	L1 L2	2200 μH, 0.21 A	SBC4-222-211	Tokin
15	2	R1 R2	5.1 kΩ, 5%, 1/4 W, Metal Film, 1206	ERJ-8GEYJ512V	Panasonic
16	1	R3	330 kΩ, 5%, 1/4 W, Metal Film, 1206	ERJ-8GEYJ334V	Panasonic
17	1	R4	300 Ω, 5%, 1/4 W, Metal Film, 1206	ERJ-8GEYJ301V	Panasonic
18	1	R5	30 kΩ, 5%, 1/8 W, Metal Film, 0805	ERJ-6GEYJ303V	Panasonic
19	1	R6	5.62 kΩ, 1%, 1/4 W, Metal Film, 1206	ERJ-8ENF5621V	Panasonic
20	1	R7	7.5 kΩ, 5%, 1/8 W, Metal Film, 0805	ERJ-6GEYJ752V	Panasonic
21	1	R8	100 Ω, 5%, 1/8 W, Metal Film, 0805	ERJ-6GEYJ101V	Panasonic
22	1	R9	5.6 kΩ, 5%, 1/8 W, Metal Film, 0805	ERJ-6GEYJ562V	Panasonic
23	1	RF1	10 Ω, 2 W, Fusible/Flame Proof Wire Wound	CRF253-4 10R	Vitrohm
24	1	T1	Bobbin, EF16, Horizontal, 8 pin, extended creepage	SP 1738 K	Kaschke
25	1	U1	LinkSwitch-II, LNK606PG, CV/CC, DIP-8C	LNK606PG	Power Integrations

Transformer Specification

7.1 Electrical Diagram

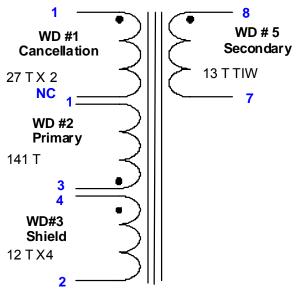


Figure 3 – Transformer Electrical Diagram.

7.2 Electrical Specifications

Electrical Strength	60 second, 60Hz, from pins 1-5 to pins 6-10	3000 VAC
Primary Inductance	Pins 1-3, all other windings open, measured at 100 kHz, 0.4 VRMS	1.714 mH, ±10%
Resonant Frequency	Pins 1-3, all other winding open	500 kHz (min)
Primary Leakage Inductance	Pins 1-3, with pins 7-8 shorted, measured at 100 kHz, 0.4 VRMS	70 μH (max)

7.3 Materials

Item	Description
[1]	Core: PC44, gapped for AL of 86 nH/t2
[2]	Bobbin: Horizontal 8 pin, EF16, extended creepage
[3]	Magnet Wire: 0.15 mm diameter
[4]	Magnet Wire: 0.20 mm diameter
[5]	Triple Insulated Wire: 0.45mm diameter
[6]	Tape, 3M
[7]	Varnish

7.4 Transformer Build Diagram

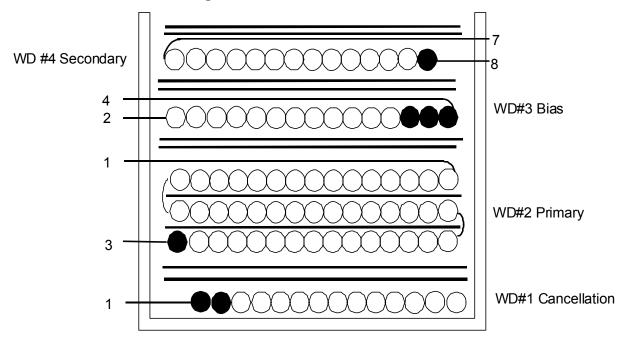


Figure 4 – Transformer Build Diagram.

7.5 Transformer Construction

Bobbin Preparation	Primary side of the bobbin is placed on the left hand side, and secondary side of the bobbin is placed on the right hand side.
WD1 Shield	Primary pin side of the bobbin oriented to left hand side. Start at pin 1. Wind 27 bifilar turns of item [3] from left to right. Wind with tight tension across bobbin evenly. Cut at the end.
Insulation	2 Layers of tape [6] for insulation.
WD2 Primary	Start at Pin 3. Wind 54 turns of item [3] from left to right. Apply one layer of tape [6]. Then wind another 54 turns on the next layer from right to left. Apply one layer of tape [6]. Wind the last 33 turns from left to right. Terminate on pin 1. Wind with tight tension and spread turns across bobbin evenly.
Insulation	2 layers of tape [6] for basic insulation.
WD3 Bias	Starting at pin 5 temporarily, wind 12 trifilar turns of item [4]. Wind from right to left with tight tension spreading turns across entire bobbin width. Finish on pin 2. Flip the starting lead to pin 4.
Insulation	2 layers of tape [6] for basic insulation.
WD4 Secondary	Start at pin 8 wind 13 turns of item [5] from right to left. Spread turns evenly across bobbin. Finish on pin 7.
Insulation	2 layers of tape item [6].
Finish	Grind the core to get 1.714mH. Secure the core with tape. Vanish [7].

Note: Tape between adjacent primary winding layers reduces primary capacitance and losses.

Transformer Design Spreadsheet

ACDC Limbonital		_			
ACDC_LinkSwitch- II_040908; Rev.1.1; Copyright Power Integrations 2008	INPUT	INFO	OUTPUT	UNIT	ACDC_LinkSwitch-II_040908_Rev1-0.xls; LinkSwitch-II Discontinuous Flyback Transformer Design Spreadsheet
ENTER APPLICATION VARIA					
VACMIN	85			V	Minimum AC Input Voltage
VACMAX	265			V	Maximum AC Input Voltage
fL	50			Hz	AC Mains Frequency
VO	12			V	Output Voltage (at continuous power)
10	0.7			Ä	Power Supply Output Current (corresponding
	•			, ,	to peak power)
Power		Warning	8.40	W	!!! Warning. Continuous Output power is too high. Use larger LinkSwitch-II device
n	0.76		0.76		Efficiency Estimate at output terminals. Under 0.7 if no better data available
Z			0.50		Z Factor. Ratio of secondary side losses to the
_			0.00		total losses in the power supply. Use 0.5 if no better data available
tC			3.00	ms	Bridge Rectifier Conduction Time Estimate
Add Bias Winding			NO		Choose Yes to add a Bias winding to power the LinkSwitch-II.
CIN	26.7			uF	Input Capacitance
Oliv	20.7	l l		u u	input dapacitance
ENTER LinkSwitch-II VARIAB	I FS				
Chosen Device	LNK606		LNK606		Chosen LinkSwitch-II device
Package	PG		PG		Select package (PG, GG or DG)
ILIMITMIN			0.39	Α	Minimum Current Limit
ILIMITTYP			0.41	A	Typical Current Limit
ILIMITMAX			0.45	A	Maximum Current Limit
FS	67 F		67.50		
	67.5			kHz	Typical Device Switching Frequency at maximum power
VOR		Warning	135.58	V	!!! Warning. Reflected Output Voltage too high. Increase DCON or Increase FSMAX
VDS	3		3.00	V	LinkSwitch-II on-state Drain to Source Voltage
VD			0.50	V	Output Winding Diode Forward Voltage Drop
KP			1.88		Ensure KDP > 1.3 for discontinuous mode operation
FEEDBACK WINDING PARAM	IETERS				
NFB			12.00		Feedback winding turns
VFLY			11.54	V	Flyback Voltage
VFOR			7.92	V	Forward voltage
	I.	l.	-	I.	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
BIAS WINDING PARAMETERS	S				
VB			N/A	V	Output Voltage is greater than 10 V. The feedback winding itself can be used to provide exteral bias to the LinkSwitch. Additional Bias
NB			N1/A		winding is not required.
NB			N/A		Bias Winding number of turns
DESIGN PARAMETERS				ı	
DCON	4.5		4.50	us	Output diode conduction time
TON			6.46	us	LinkSwitch-II On-time (calculated at minimum inductance)
RUPPER			30.79	k-ohm	Upper resistor in Feedback resistor divider
RLOWER			5.69	k-ohm	Lower resistor in resistor divider
ENTER TRANSFORMER COR	E/CONSTRU	ICTION VARI	IABLES		
Core Type					
Core	EF16		EF16		Enter Transformer Core. Based on the output power the recommended core sizes are EEL19 or EEL22
Bobbin			EF16_		Generic EF16_BOBBIN
200011	1	ı		l	335.10 Et 10_B0BB.11

		1	BOBBIN		T
AE			20.10	mm^2	Core Effective Cross Sectional Area
LE			37.60	mm^2	Core Effective Path Length
AL			1100.00	nH/turn^2	Ungapped Core Effective Inductance
BW			10.00	mm	Bobbin Physical Winding Width
M			0.00	mm	Safety Margin Width (Half the Primary to
IVI			0.00	111111	Secondary Creepage Distance)
L	3		3.00		Number of Primary Layers
NS	3		13.00		Number of Secondary Turns. To adjust
NS .			13.00		Secondary number of turns change DCON
					Secondary number of turns change Doorv
DC INPUT VOLTAGE PARAM	/ETEDS				
VMIN	IETERS		93.03	V	Minimum DC bus voltage
VMAX		1	374.77	V	Maximum DC bus voltage
VIVIAA			314.11	V	Maximum DC bus voltage
CURRENT WAVEFORM SHA	DE DADAME	TERC			
DMAX	TE PARAIVIE	ILKO	0.44	1	Maximum duty avala magaurad at \/MINI
IAVG			0.44	^	Maximum duty cycle measured at VMIN
			0.12	A	Input Average current
IP.			0.39	A	Peak primary current
IR			0.39	A	Primary ripple current
IRMS			0.17	A	Primary RMS current
TD					
TRANSFORMER PRIMARY I	DESIGN PAR	AMETERS			
LPMIN		1	1542.94	uH	Minimum Primary Inductance
LPTYP			1714.38	uH	Typical Primary inductance
LP_TOLERANCE			10.00		Tolerance in primary inductance
NP			141.00		Primary number of turns. To adjust Primary
					number of turns change BM_TARGET
ALG			86.23	nH/turn^2	Gapped Core Effective Inductance
BM TARGET	2490		2490.00	Gauss	Target Flux Density
BM			2480.14	Gauss	Maximum Operating Flux Density (calculated at
2				34435	nominal inductance), BM < 2500 is
					recommended
BP		Warning	3000.97	Gauss	!!! Warning. Peak Flux density exceeds 3000
ы		Wairing	3000.37	Gauss	Gauss and is not recommended. Reduce BP
					by increasing NS
BAC			1240.07	Gauss	AC Flux Density for Core Loss Curves (0.5 X
BAC			1240.07	Gauss	Peak to Peak)
ur		1	163.75		Relative Permeability of Ungapped Core
LG			0.30	mm	
		+		mm	Gap Length (LG > 0.1 mm) Effective Bobbin Width
BWE			30.00	mm	
OD			0.21	mm	Maximum Primary Wire Diameter including
10.10			0.04		insulation
INS			0.04		Estimated Total Insulation Thickness (= 2 * film
					thickness)
DIA		+	0.17	mm	Bare conductor diameter
AWG			34.00		Primary Wire Gauge (Rounded to next smaller
		1			standard AWG value)
CM			40.32		Bare conductor effective area in circular mils
CMA		1	234.48		Primary Winding Current Capacity (200 < CMA
					< 500)
TRANSFORMER SECONDAI	RY DESIGN I	PARAMETERS			
Lumped parameters					
ISP			4.22	Α	Peak Secondary Current
ISRMS			1.54	Α	Secondary RMS Current
IRIPPLE		1	1.38	A	Output Capacitor RMS Ripple Current
CMS		1	308.96		Secondary Bare Conductor minimum circular
- -					mils
AWGS		+	25.00		Secondary Wire Gauge (Rounded up to next
			20.00		larger standard AWG value)
	_1	1		1	1 .s. gor otalidata / trro value)
VOLTAGE STRESS PARAMI	TEDS				
VDRAIN	LILING	T	679.48	V	Maximum Drain Voltage Estimate (Assumes
VURAIN			0/9.40	v	20% clamping voltage tolerance and an
					additional 10% temperature tolerance)

PIVS		46.55	V	Output Rectifier Maximum Peak Inverse Voltage
FINE TUNING				-
RUPPER_ACTUAL	30		k-ohm	Actual Value of upper resistor (RUPPER) used on PCB
RLOWER_ACTUAL	5,6		k-ohm	Actual Value of lower resistor (RLOWER) used on PCB
Actual (Measured) Output Voltage (VDC)			V	Measured Output voltage from first prototype
Actual (Measured) Output Current (ADC)			Amps	Measured Output current from first prototype
RUPPER_FINE		30.00	k-ohm	New value of Upper resistor (RUPPER) in Feedback resistor divider. Nearest standard value is 30,1 k-ohms
RLOWER_FINE		5.60	k-ohm	New value of Lower resistor (RLOWER) in Feedback resistor divider. Nearest standard value is 5,62 k-ohms

Note: Spreadsheet values may be different from values generated from different spreadsheet revisions.

The spreadsheet flags 3 warnings:

- 1) PO The data sheet figures for maximum output power is 6 W. This power was recommended for a 5 V output. As this design is for a 12 V output and the thermal performance is acceptable, this warning can be ignored.
- 2) VOR This warning appears if VOR > 135 V. As in this design, the peak drain voltage VDRAIN < 680 V, this warning can be ignored.
- 3) BP This warning shows up if BP > 3000 Gauss. In this design, this guideline is only slightly violated. Since no transformer saturation was seen, this warning can be ignored.

9 Performance Data

All measurements performed at room temperature unless otherwise specified, 50 Hz input frequency.

9.1 Efficiency

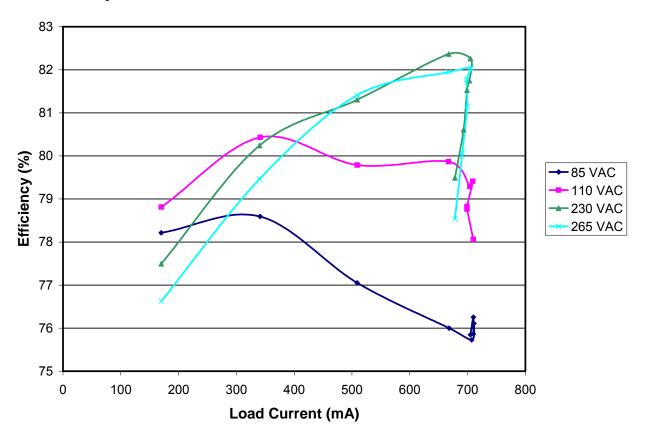


Figure 5 – Efficiency vs. Output Power.

9.2 Active Mode Efficiency

Percent of Full Load	Efficiency (%)			
	115 VAC	230 VAC		
25	78.8	77.5		
50	80.4	80.3		
75	79.8	81.3		
100	79.3	81.6		
Average	79.6	80.1		
US EISA (2007) requirement	79.5			
ENERGY STAR 2.0 requirement	79.5			

Figure 6 – Efficiency vs. Input Voltage and Load, Room Temperature, 50 Hz.

9.3 Energy Efficiency Requirements

The external power supply requirements below all require meeting active mode efficiency and no-load input power limits. Minimum active mode efficiency is defined as the average efficiency of 25, 50, 75 and 100% of output current (based on the nameplate output current rating).

For adapters that are single input voltage only then the measurement is made at the rated single nominal input voltage (115 VAC or 230 VAC), for universal input adapters the measurement is made at both nominal input voltages (115 VAC and 230 VAC).

To meet the standard the measured average efficiency (or efficiencies for universal input supplies) must be greater than or equal to the efficiency specified by the standard.

The test method can be found here:

http://www.energystar.gov/ia/partners/prod_development/downloads/power_supplies/EP SupplyEffic TestMethod 0804.pdf

For the latest up to date information please visit the PI Green Room:

http://www.powerint.com/greenroom/regulations.htm

9.3.1 USA Energy Independence and Security Act 2007

This legislation mandates all single output single output adapters, including those provided with products, manufactured on or after July 1st, 2008 must meet minimum active mode efficiency and no load input power limits.

Active Mode Efficiency Standard Models

Nameplate Output (Po)	Minimum Efficiency in Active Mode of Operation
< 1 W	$0.5 \times P_{O}$
≥ 1 W to ≤ 51 W	0.09 × In (P _O) + 0.5
> 51 W	0.85

In = natural logarithm

No-load Energy Consumption

Nameplate Output (P _o)	Maximum Power for No-load AC-DC EPS
All	≤ 0.5 W

This requirement supersedes the legislation from individual US States (for example CEC in California).

9.3.2 ENERGY STAR EPS Version 2.0

This specification takes effect on November 1st, 2008.

Active Mode Efficiency Standard Models

Nameplate Output (Po)	Minimum Efficiency in Active Mode of Operation
≤ 1 W	$0.48 \times P_{O} + 0.14$
> 1 W to ≤ 49 W	0.0626 × In (P _O) + 0.622
> 49 W	0.87

In = natural logarithm

Active Mode Efficiency Low Voltage Models (V_0 <6 V and $I_0 \ge 550$ mA)

Nameplate Output (Po)	Minimum Efficiency in Active Mode of Operation
≤ 1 W	$0.497 \times P_{O} + 0.067$
> 1 W to ≤ 49 W	0.075 × In (P _O) + 0.561
> 49 W	0.86

In = natural logarithm

No-load Energy Consumption (both models)

Nameplate Output (Po)	Maximum Power for No-load AC-DC EPS
0 to < 50 W	≤ 0.3 W
≥ 50 W to ≤ 250 W	≤ 0.5 W

9.4 No-Load Input Power

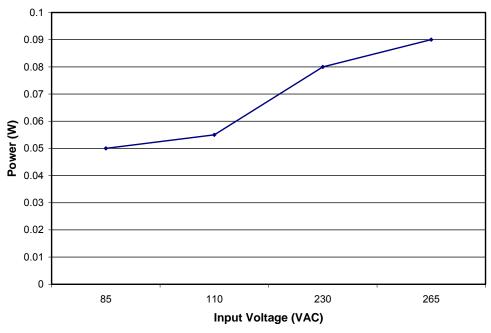


Figure 7 – Zero Load Input Power vs. Input Line Voltage, Room Temperature, 50 Hz.

9.5 Regulation

9.5.1 Load

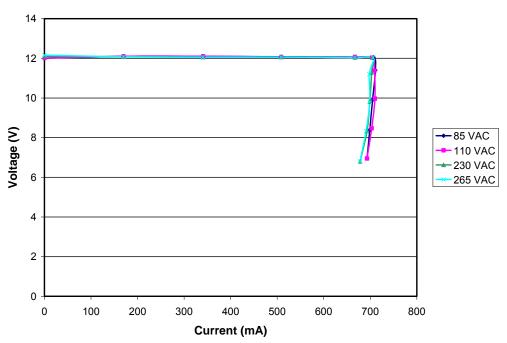


Figure 8 – Typical CC/CV Characteristic at Ambient Temperature.

10 Thermal Performance

Measurements made at full load, 50Hz electric system.

Item	115 VAC	230 VAC
Ambient	25 °C	25 °C
LNK606PG (U1)	52 °C	56 °C
T1 Transformer	49 ºC	50 °C

11 Waveforms

11.1 Drain Voltage and Current, Normal Operation

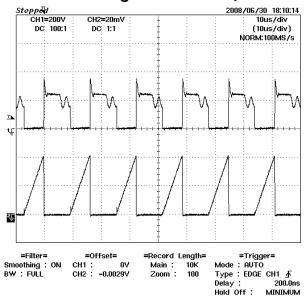


Figure 9 - 85 VAC, Full Load.

Upper: V_{DRAIN}, 200 V / div.

Lower: I_{DRAIN} , 200 mA / div, 10 μs / div.

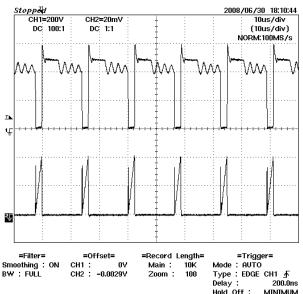


Figure 10 – 265 VAC, Full Load. Upper: V_{DRAIN}, 200 V / div. Lower: I_{DRAIN}, 200 mA / div, 10 us / div.

11.2 Output Voltage Start-up Profile

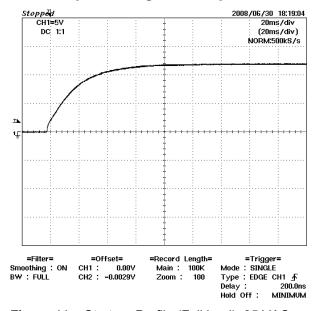


Figure 11 – Start-up Profile (Full load), 85 VAC 5 V, 20 ms / div.

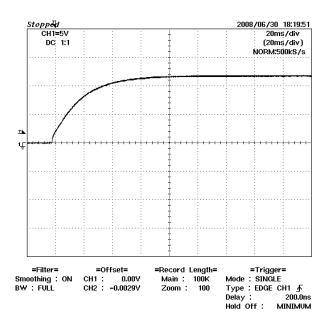


Figure 12 – Start-up Profile (Full Load), 265 VAC 5 V, 20 ms / div.

11.3 Drain Voltage and Current Start-up Profile

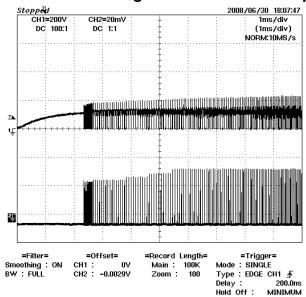


Figure 13 – 85 VAC Input and Maximum Load.
Upper: V_{DRAIN}, 200 V & 1 ms / div.
Lower: I_{DRAIN}, 200 mA / div.

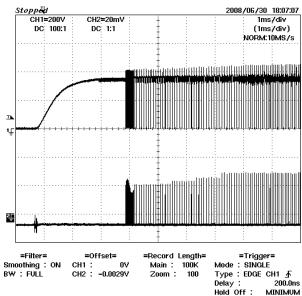


Figure 14 – 265 VAC Input and Maximum Load. Upper: V_{DRAIN}, 200 V & 1 ms / div. Lower: I_{DRAIN}, 200 mA / div.

11.4 Output Ripple Measurements

11.4.1 Ripple Measurement Technique

For DC output ripple measurements, a modified oscilloscope test probe must be utilized in order to reduce spurious signals due to pickup. Details of the probe modification are provided below.

The 5125BA probe adapter is affixed with two capacitors tied in parallel across the probe tip. The capacitors include one (1) 0.1 μ F/50 V ceramic type and one (1) 10 μ F/50 V aluminum electrolytic. The aluminum electrolytic type capacitor is polarized, so proper polarity across DC outputs must be maintained (see below).

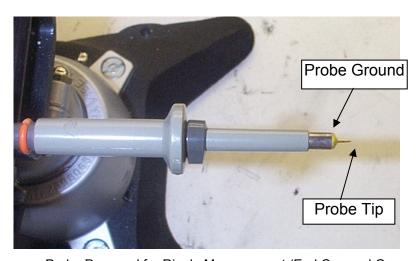


Figure 15 – Oscilloscope Probe Prepared for Ripple Measurement (End Cap and Ground Lead Removed).



Figure 16 – Oscilloscope Probe with Probe Master 5125BA BNC Adapter (Modified with Wires for Probe Ground for Ripple measurement and Two Parallel Decoupling Capacitors Added).

11.4.2 Measurement Results

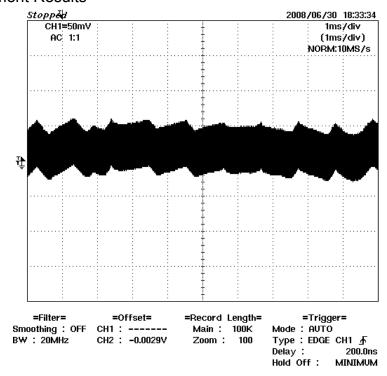


Figure 17 - Ripple, 85 VAC, Full Load, 50 mV, 1 ms / div.

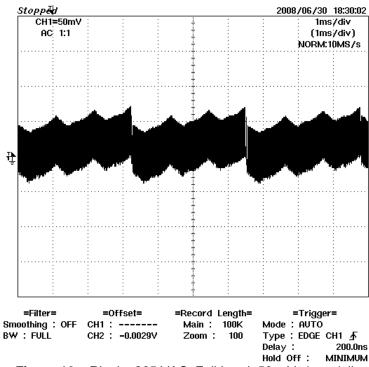


Figure 18 - Ripple, 265 VAC, Full Load, 50 mV, 1 ms / div.

12 Conducted EMI

All Conducted EMI tests were made using the artificial hand connected to the secondary return.

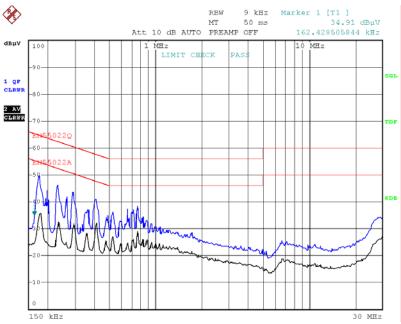


Figure 19 – Conducted EMI, 115 VAC, Line, Full load, EN55022Q: QP Limit; EN55022A: Average Limit; Blue: QP Scan; Black: Average Scan.

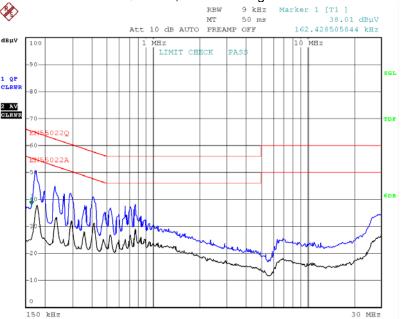


Figure 20 – Conducted EMI, 115 VAC, Neutral, Full Load, EN55022Q: QP Limit; EN55022A: Average Limit; Blue: QP Scan; Black: Average Scan.

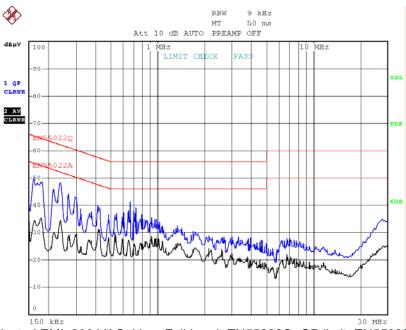


Figure 21 – Conducted EMI, 230 VAC, Line, Full Load, EN55022Q: QP limit; EN55022A: Average Limit; Blue: QP Scan; Black: Average Scan.

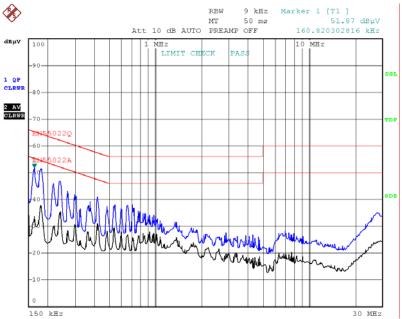


Figure 22 – Conducted EMI, 230 VAC, Neutral, Full load, EN55022Q: QP Limit; EN55022A: Average Limit; Blue: QP Scan; Black: Average Scan.

13 Revision History

Date	Author	Revision	Description & changes	Reviewed
01-May-09	RP	1.0	Initial Release	Apps & Mktg

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