# 2SP0430V2B0C-FF1800R17IP5 SCALE-2<sup>™</sup> Family

Gate Driver for 1700 V PrimePACK<sup>™</sup> 3+ Power Modules Supporting 3-level Applications Optical I/O Interface

### **Product Highlights**

### Highly Integrated, Compact Footprint

- Ready-to-use gate driver solution for PrimePACK<sup>™</sup> 3+ IGBT power modules with 1700 V blocking voltage
- Dual channel gate driver
- Optical I/O interface
- Secondary side power supply with reinforced insolation
- ±30 A peak output gate current
- 2 W output power per channel at maximum ambient temperature
- -40 °C to 85 °C operating ambient temperature

### **Protection / Safety Features**

- Reinforced insulation between primary and secondary side
- Undervoltage lock-out (UVLO) protection for primary side (low voltage side) and secondary-side (high voltage side)
- Short-circuit protection
- Dynamic Advanced Active Clamping (DA<sup>2</sup>C)
- Applied double sided conformal coating

### **Full Safety and Regulatory Compliance**

- 100% production partial discharge and HIPOT test of transformer
- Clearance and creepage distances between primary and secondary sides meet requirements for reinforced isolation
- RoHS compliant

### Applications

- Wind and PV power
- Traction inverter
- Industrial drives
- Other industrial applications

### Description

The plug-and-play 2SP0430V2 gate driver family is optimized for operation of 1200 V and 1700 V PrimePACK<sup>TM</sup> 3+ power modules in 2-level and 3 level applications.

The gate driver features fiber optic interface and built-in DC/DC power supply with reinforced isolation. Enhanced level of protection is provided by implemented short-circuit monitoring.

Power Integrations' Dynamic Advanced Active Clamping allows an extended DC-link voltage range in IGBT off-state for up to 60 s.

Figure 1. Board Photo.



### **Pin Functional Description**

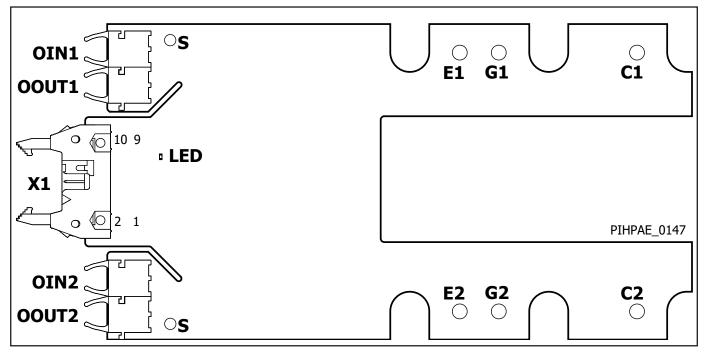


Figure 2. Pin Configuration.

### **Connector X1**

To external power supply (N3793-5302RB from 3M, 71922-110LF from Amphenol FCI or similar).

#### VDC (Pin 1, 3)

These pins are the primary-side 15 V supply voltage connection for the integrated DC/DC converter. It is mandatory to use the same supply for VDC and VCC.

#### VCC (Pin 7, 9)

These pins are the primary-side 15 V supply voltage connection for the primary-side electronic. It is mandatory to use the same supply for VDC and VCC.

### GND (Pin 2, 4, 5, 6, 8, 10)

These pins are the connection for the primary-side ground potential. All primary-side signals refer to these pins.

### **Optical Interface**

Signal in- and output to superior controller.

#### OIN1

This is the optical receiver (Broadcom HFBR-2522ETZ) for the command input signal of channel 1.

#### **00UT1**

This is the optical transmitter (Broadcom AFBR-1529Z) for the status output signal of channel 1.

### OIN2

This is the optical receiver (Broadcom HFBR-2522ETZ) for the command input signal of channel 2.

#### **OOUT2**

This is the optical transmitter (Broadcom AFBR-1529Z) for the status output signal of channel 2.

#### **Optical Indicator**

#### LED

White optical indicator for monitoring the voltage  $V_{\text{vcc}}.$  During the absence of  $V_{\text{vcc}}$  the indicator is OFF.

### **Fixation Holes S**

M3 holes for fixation points of stand-offs.



### **Functional Description**

The 2SP0430V2 is a dual channel plug-and-play gate driver for PrimePACK<sup>TM</sup> 3+ power modules. The gate driver is available in different variants, which all provide reinforced isolation for all primary-side signals. The 2SP0430V2B0C for PrimePACK<sup>TM</sup> 3+ power modules features an isolation rating between primary-side and secondary-side of 9100 V<sub>RMS</sub>.

As plug-and-play gate driver the 2SP0430V2 characteristics match the requirements of the individual power modules.

The operation of the channel 1 (low-side switch) and channel 2 (high-side switch) of the gate driver is independent from each other. Any dead time insertion, to avoid synchronous or overlapping switching of the driven power switches, has to be generated in the external system controller.

#### Note:

Synchronous or overlapping switching of top and bottom switches within a half-bridge leg may damage or destroy the driven power switche(s) and in conjunction as secondary failure the attached gate driver.

### **Power Supply**

The 2SP0430V2 provides two power supply inputs. For both a typical supply voltage level of 15 V is required. The first input VDC supplies the integrated DC/DC converter, which generates the isolated voltage for the secondary-side gate driver channels. The positive rail of the gate driver channels has the voltage level V<sub>VISO</sub> and the negative rail the voltage level V<sub>COM</sub>. Both are referenced to the emitter potential at terminal E1 or E2 of the driven power semiconductor.

The second input VCC supplies the primary-side electronic of the gate driver. It is mandatory to provide the supply for VDC and VCC from the same source.

### **Under Voltage Monitoring**

The supply voltages are closely monitored. In case of an UVLO on the secondary-side, the fault condition will be signalized on the fiber optic status signal OOUTx with a light off and the corresponding power semiconductor will be turned off.

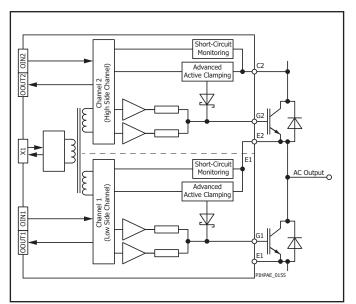


Figure 3. Functional Block Diagram.

### **Optical Input (OINx)**

This is the edge-triggered command input signal to drive attached power semiconductor. A light signal at the input OINx will turn-on the gate of the power semiconductor. Accordingly, no light signal will turn-off the gate.

Gate driver signal is transferred from OIN to the gate with a propagation delay of  $t_{_{P(LH)}}$  for the turn-on and  $t_{_{P(HL)}}$  for the turn-off commands.

### **Optical Output (OOUTx)**

During normal operation (i.e. the gate driver is supplied with power at nominal voltage, and there is no fault anywhere), the status feedback is given by a light on signal at the optical link. A failure condition is signaled by a light off signal.

Each edge of the control signal is acknowledged by the gate driver with a short pulse (the light is off for a period of  $t_{ack}$ ). Because this can be observed by the external controller, this method allows simple and continuous monitoring of the driver and fiber-optic link. Figure 4 shows the control and response signals of a given driver in normal operation.

In case of a detected short-circuit of the driven power module the corresponding status feedback light OOUTx is set to OFF for a duration of  $t_{blk}$  after a delay of  $t_{D,Fault}$  referred to the edge of the received light signal on OINx. The gate is turned off after the time  $t_{p(HL),Fault}$  and blocked for  $t_{blk}$ . Figure 5 illustrates the timing of the fiber optic interface in fault (here short circuit) operating conditions. In case of a detected under voltage lock-out condition (UVLO) on the secondary-side the corresponding status feedback light OOUTx is set to OFF as long as the UVLO condition is present. During fault condition no gate signal is transmitted to the respective gate driver channel.

### **Gate Voltage**

2SP0430V2 possesses a voltage regulator for the positive (turn-on) rail of the gate voltage. Internal current sources are regulating actively the positive gate-emitter voltage independently of actual load conditions within the maximum specified ratings. Therefore, the on-state gate-emitter voltage  $V_{GE(on)}$  of the power semiconductor equals in steady state the positive supply voltage  $V_{VISO}$ . The off-state gate-emitter voltage  $V_{GE(off)}$  equals in steady state the voltage  $V_{COM}$ . This voltage is load dependent. It has its lowest value under no load conditions and is increasing slightly (i.e. getting less negative) with increasing load.

In the event of an under voltage lock-out condition the gate driver changes the control of the positive rail towards control of the negative rail  $V_{\text{COM}}$ . By this potential parasitic turn-on events of the power semiconductor are avoided.

### **Short-Circuit Protection**

The gate driver uses the semiconductor desaturation effect to detect short-circuits. The desaturation is monitored by using a resistive sensing network. At turn-on the collector-emitter voltage is checked after the response time  $t_{res}$  to detect a short circuit. If the voltage is higher than the programmed threshold voltage  $V_{CE(stat)}$ , the driver detects a short-circuit condition. A fault signal is transmitted to optical status output OOUTx immediately. The monitored semiconductor is switched off after the delay a  $t_{P(HL) \ Fault}$ .

### **Gate Clamping**

In the event of a short-circuit condition the gate voltage is increased due to the high  $dv_{ce}/dt$  between the collector and emitter terminals of the driven power semiconductor. This  $dv_{ce}/dt$  is driving a current through the Miller-capacitance (capacitance between the gate and collector) and charges the gate capacitance, which eventually leads to



This document contains information on a new product. Specifications and information herein are subject to change without notice.

a gate-emitter voltage larger than the nominal gate-emitter turn-on voltage. In consequence, the short-circuit current is increased due to the transconductance of the power semiconductor. To ensure that the gate-emitter voltage stays close to the nominal turn-on voltage the gate driver features a gate-clamping circuitry. The gate clamping provides a voltage similar to  $V_{\rm VISO}$  to the gate, i.e. 15 V. As the effective short-circuit current is a function of the gate-emitter voltage the short-circuit current is limited. As a result the energy dissipated in the power semiconductor during the short-circuit event is reduced, leading to a junction temperature within the short-circuit safe operating area (SCSOA) limits and enables a safe turn-off of the device.

### Dynamic Advanced Active Clamping (DA<sup>2</sup>C)

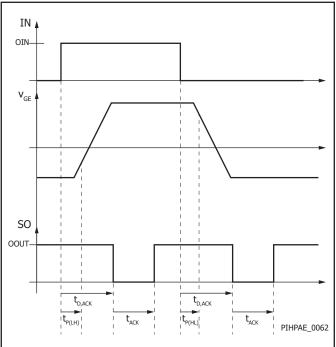
Active clamping is a technique designed to partially turn on the IGBT in case the collector-emitter voltage exceeds a predefined threshold. The IGBT is then kept in linear operation. Basic active clamping topologies implement a single feedback path from the collector through transient voltage suppressor (TVS) diodes to the gate. The driver contains Power Integrations' Dynamic Advanced Active Clamping (DA<sup>2</sup>C) based on this principle:

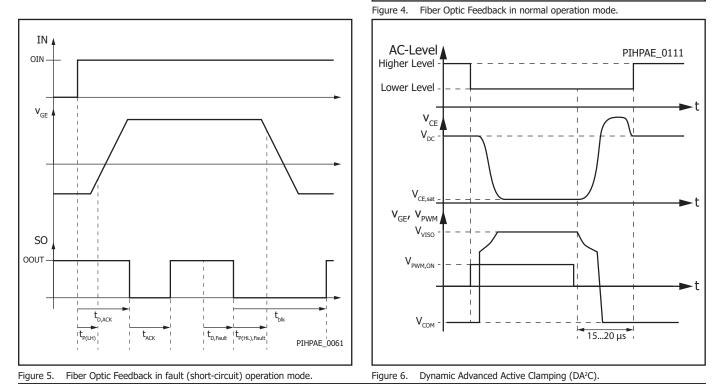
When active clamping is activated, the turn-off MOSFET of the gate driver is switched off in order to improve the effectiveness of the active clamping and to reduce the losses in the TVS diodes. This feature - called Advanced Active Clamping (AAC) - is mainly integrated in the secondary-side ASIC of the gate driver. Additional TVS diodes have been added in series to the TVS diodes required to withstand the maximum DC-link voltage under nonswitching operation. These TVS diodes are short-circuited during the IGBT on state as well as for about 15...20 µs after the turn-off command to guarantee efficient active clamping. After this delay, these additional TVS diodes are activated and allow the DC-link voltage to be increased to a higher value during the IGBT off-state. This feature, illustrated in Figure 6 – together with Advanced Active Clamping – is called Dynamic Advanced Active Clamping (DA<sup>2</sup>C). The time during which the voltage can be applied above the value for switching operation has to be limited to short periods (< 60 s).

### **Conformal Coating**

The electronic components of the gate driver are protected by a layer of acrylic conformal coating with a typical thickness of 50  $\mu$ m using ELPEGUARD SL 1307 FLZ/2 from Lackwerke Peters on both sides of the PCB. This coating layer increases the product reliability when exposed to contaminated environments.

Note: Standing water (e.g. condensate water) on top of the coating layer is not allowed as this water will diffuse over time through the layer. Eventually it will form a thin film of conducting nature between PCB surface and coating layer, which will cause leakage currents. Such currents may lead to a disturbance of the performance of the gate driver.







## **Maximum Ratings**

Parameter Symb		<b>Conditions</b> T <sub>A</sub> = -40 °C to +85 °C	Min	Max	Units	
Maximum Ratings <sup>1</sup>		·				
Drimour aida armalı valta sa	V <sub>VDC</sub>	VDC to GND	0	16	V	
Primary-side supply voltage	V <sub>vcc</sub>	VCC to GND	0	16	- V	
Primary-side supply current	I <sub>VDC</sub>			750	mA	
Switching frequency	f <sub>sw</sub>			10	kHz	
Gate output power	P <sub>G</sub>			2	W	
Gate output current	I <sub>G</sub>			30	А	
Primary to secondary side		transient only		2050		
operating voltage	V <sub>op,PS</sub>	permanently applied		1500	- V	
		permanently		1250		
DC-link voltage	$V_{\text{DC-Link}}$	off-state only, limited to 60s		1500	V	
	V <sub>iso,PS</sub>	Primary side to secondary side, 50 Hz, 60 s		9100	N	
Test voltage	V <sub>iso,SS</sub>	Secondary side to secondary side, 50 Hz, 60 s		6000	V <sub>RMS</sub>	
Storage temperature <sup>2</sup>	T <sub>st</sub>		-40	50	°C	
Operating ambient temperature	T <sub>A</sub>		-40	85	°C	
Surface temperature <sup>3</sup>	T <sub>surf</sub>			125	°C	
Relative humidity	H <sub>r</sub>	No condensation		93	%	
Altitude of operation	A <sub>op</sub>	Operation above this level requires a voltage derating to ensure proper isolation coordination.		2000	m	



## 2SP0430V2B0C-FF1800R17IP5

## **Recommended Operating Conditions**

Parameter	Symbol	<b>Conditions</b> T <sub>A</sub> = -40 °C to 85 °C	MID		Max	Units	
Power Supply							
Supply Voltage	V <sub>VDC</sub>	VDC to GND	14.5	15	15.5	V	
	V <sub>vcc</sub>	VCC to GND	14.5	15	15.5	v	

### Characteristics

Parameter	Symbol	<b>Conditions</b> T <sub>A</sub> = 25 °C	Min	Тур	Max	Units	
Power Supply	- 1 1			1		1	
Supply current	т	$V_{VDC} = 15 V$ , without load		118			
	I <sub>VDC</sub>	$V_{VDC} = 15 V, P_{G} = P_{G,max}$		419		mA	
	I <sub>VCC</sub>			22			
Power supply monitoring threshold (secondary side)		Clear fault (resume operation)	11.6	12.6	13.6	V	
	UVLO <sub>VISO-E</sub>	Set fault (suspend peration)	11.0	12.0	13.0		
		Hysteresis	0.35			1	
		Clear fault (resume operation)		-5.15		v	
	UVLO <sub>COM-E</sub>	Set fault (suspend peration)		-4.85			
		Hysteresis		0.3		1	
Output voltage (secondary side)	N/	$V_{VDC} = 15 V$ , without load		24.3		- V	
	V <sub>VISO-COM</sub>	$V_{VDC} = 15 V, P_G = P_{G,max}$		23.8			
Coupling capacitance	C <sub>io</sub>	Primary-side to secondary-side		6		pF	
Gate Output							
Cata turn an valtara	V	$V_{VDC} = 15$ V, without load		15		- v	
Gate turn-on voltage	V <sub>GE(on)</sub>	$V_{VDC} = 15 V, P_G = P_{G,max}$		15			
Cata huma off valtage	N	$V_{VDC} = 15 V$ , without load	-9.3			V	
Gate turn-off voltage	V <sub>GE(off)</sub>	$V_{VDC} = 15 V, P_G = P_{G,max}$		-8.8		V	
Turn-on gate resistor	R <sub>G(on)</sub>		0.5875			Ω	
Turn-off gate resistor	R <sub>G(off)</sub>			5.875		Ω	

### **Characteristics (cont.)**

Parameter	Symbol	<b>Conditions</b> T <sub>A</sub> = +25 °C	Min	Тур	Max	Units	
Timing Characteristics							
Turn-on delay	t <sub>P(LH)</sub>	OIN to 50% of $V_{GE(on)}$ , no load attached, optical cable length 1 m	OIN to 50% of V <sub>GE(on)</sub> , no load attached, optical cable length 1 m			ns	
Turn-off delay	$t_{P(HL)}$	OIN to 50% of $V_{GE(OFF)'}$ , no load attached, optical cable length 1 m		170		ns	
Transmission delay of fault state	t <sub>D,Fault</sub>	Optical cable length 1 m		70		ns	
Turn-off delay after Fault	t <sub>P(HL),Fault</sub>			120		ns	
Blocking time	t <sub>blk</sub>	Delay to clear fault state		10		μs	
Acknowledge delay time	$t_{d(ack)}$	Optical cable length 1 m		170		ns	
Acknowledge pulse width	t <sub>ack</sub>	Measured on the external controller side, optical cable length 1 m	400	600	1050	ns	
Short-Circuit Protection		·					
Static V <sub>ce</sub> -monitoring hreshold	$V_{CE(stat)}$			54		v	
		DC-link voltage = 1250 V		7.0		1	
	t <sub>res</sub>	DC-link voltage = 1000 V		7.1		1	
Response time		DC-link voltage = 800 V		7.4		– μs	
		DC-link voltage = 600 V		8.2		1	
Electrical Isolation		·					
<b>-</b>	$V_{_{iso,PS}}$	Primary side to secondary side, 50 Hz, 60 s	9100			V	
Test voltage⁴	$V_{iso,SS}$	Secondary side to secondary side, 50 Hz, 60 s	6000			V <sub>RMS</sub>	
Partial discharge	V <sub>PD,PS</sub>	Primary side to secondary side	3100				
extinction voltage⁵	$V_{PD,SS}$	Secondary side to secondary side	2100			V <sub>pk</sub>	
Creepage distance	CPG <sub>PS,PCB</sub>	Primary side to secondary side, on the PCB, material group IIIa	27			— mm	
	CPG <sub>ss</sub>	Secondary side to secondary side, on the PCB, material group IIIa	7				
ol I' -	CLR <sub>PS</sub>	Primary side to secondary side	12.6			-	
Clearance distance	CLR <sub>ss</sub>	Secondary side to secondary side	7			mm	
Mechanical Characteristic		·					
Connection torque	$M_{Terminal}$	Terminals (Cx, Gx and Ex), M4 screw	1.8 2.1		Nm		
Bending	I <sub>bend</sub>	According to IPC			0.75	%	

NOTES:

1. Stresses beyond those listed under maximum ratings may cause permanent damage to the device.

2. The storage temperature inside the original package or in case the coating material of coated products may touch external parts must be limited to the given value. Otherwise, it is limited to 85 °C.

3. The component surface temperature, which may strongly vary depending on the actual operating conditions, must be limited to the given value for coated gate driver versions to ensure long-term reliability of the coating material.

4. The transformer of every production sample has undergone 100% testing at the given value for 1s.

5. Partial discharge measurement is performed on each transformer.



## **Reliability and EMC Qualification Items**

Test Item	Test Methods and Conditions					
Environmental Tests						
IEC 60068-2-6, Ed. 7.0, 2007-12	Fc (Sinusoidal Vibration): Frequency range: 5Hz - 200Hz, amplitude: 10m/s <sup>2</sup> , axis: x, y, z, sweep cycles per axis: 1					
IEC 60068-2-11, Ed. 3.0, 1981-01	Ka (Salt mist): Concentration 5% NaCl by weight, Duration 48h					
IEC 60068-2-14,	Nb (Change of temperature): Temperature: -40°C, 85°C, rate of change: 5 K/min, cycles: 2					
Ed. 6.0, 2009-01	Nb (Change of temperature): Temperature: -40°C, 125°C, rate of change: 5 K/min, cycles: 100					
IEC 60068-2-27, Ed. 4.0, 2008-02	Ea (Shock): Acceleration: 150m/s <sup>2</sup> , shocks per axis: 100, axis: $\pm x$ , $\pm y$ , $\pm z$					
IEC 60068-2-78, Ed. 2.0, 2012-10	Cab (Damp heat, steady state): Temperature: 40°C, humidity: 93% RH, duration: 21d					
	Cab (Damp heat, steady state): Temperature: 85°C, humidity: 85% RH, duration: 21d, powered					
EMC Tests						
IEC 61000-4-2, Ed.2, 2018-12	Electrostatic discharge immunity test: accessible interfaces, test level 1, class A, contact discharge with $\pm 2kV$ (10 pulses each), air discharge with $\pm 2kV$ (10 pulses each)					
IEC 61000-4-4, Ed. 3.0, 2012-04	Electrical fast transient/burst immunity test: Primary side electrical interfaces, test level 3, class A, power ports: ±2kV, 5kHz, 300ms, Duration per test: 60s					
IEC 61000-4-6, Ed. 4.0, 2013-10	Immunity to conducted disturbances, induced by radio-frequency fields: Test of accessible interfaces, test level 2, class A, voltage level: $3V_{_{RMS'}}$ 150 kHz to 80 MHz					



### **Product Dimensions**

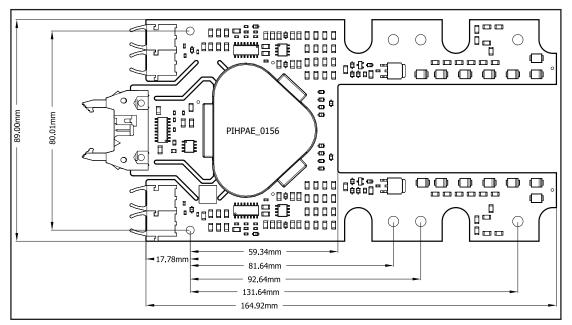
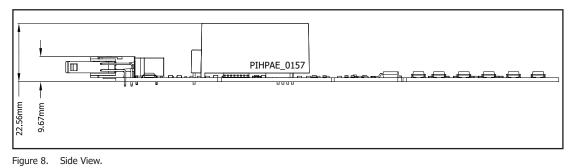


Figure 7. Top View



#### **Product Details**

Part Number	Power Module	Voltage Current Class Class		Package	Power Device Supplier
2SP0430V2B0C-FF1800R17IP5	FF1800R17IP5	1700 V	1800 A	PrimePACK <sup>™</sup> 3+	Infineon

### **Transportation and Storage Conditions**

For transportation and storage conditions refer to Power Integrations' Application Note AN-1501.

### **RoHS Statement**

We hereby confirm that the product supplied does not contain any of the restricted substances according Article 4 of the RoHS Directive 2011/65/EU in excess of the maximum concentration values tolerated by weight in any of their homogeneous materials.

Additionally, the product complies with RoHS Directive 2015/863/EU (known as RoHS 3) from 31 March 2015, which amends Annex II of Directive 2011/65/EU.



Revision	Notes	Date
С	Final Datasheet.	11/21

#### For the latest updates, visit our website: www.power.com

Power Integrations reserves the right to make changes to its products at any time to improve reliability or manufacturability. Power Integrations does not assume any liability arising from the use of any device or circuit described herein. POWER INTEGRATIONS MAKES NO WARRANTY HEREIN AND SPECIFICALLY DISCLAIMS ALL WARRANTIES INCLUDING, WITHOUT LIMITATION, THE IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, AND NON-INFRINGEMENT OF THIRD PARTY RIGHTS.

#### Patent Information

The products and applications illustrated herein (including transformer construction and circuits external to the products) may be covered by one or more U.S. and foreign patents, or potentially by pending U.S. and foreign patent applications assigned to Power Integrations. A complete list of Power Integrations patents may be found at www.power.com. Power Integrations grants its customers a license under certain patent rights as set forth at www.power.com/ip.htm.

#### Life Support Policy

POWER INTEGRATIONS PRODUCTS ARE NOT AUTHORIZED FOR USE AS CRITICAL COMPONENTS IN LIFE SUPPORT DEVICES OR SYSTEMS WITHOUT THE EXPRESS WRITTEN APPROVAL OF THE PRESIDENT OF POWER INTEGRATIONS. As used herein:

- A Life support device or system is one which, (i) is intended for surgical implant into the body, or (ii) supports or sustains life, and (iii) whose failure to perform, when properly used in accordance with instructions for use, can be reasonably expected to result in significant injury or death to the user.
- 2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.

Power Integrations, the Power Integrations logo, CAPZero, ChiPhy, CHY, DPA-Switch, EcoSmart, E-Shield, eSIP, eSOP, HiperPLC, HiperPFS, HiperTFS, InnoSwitch, Innovation in Power Conversion, InSOP, LinkSwitch, LinkZero, LYTSwitch, SENZero, TinySwitch, TOPSwitch, PI, PI Expert, PowiGaN, SCALE, SCALE-1, SCALE-2, SCALE-3 and SCALE-iDriver, are trademarks of Power Integrations, Inc. Other trademarks are property of their respective companies. ©2021, Power Integrations, Inc.

#### **Power Integrations Worldwide Sales Support Locations**

#### World Headquarters

5245 Hellyer Avenue San Jose, CA 95138, USA Main: +1-408-414-9200 Customer Service: Worldwide: +1-65-635-64480 Americas: +1-408-414-9621 e-mail: usasales@power.com

#### China (Shanghai)

Rm 2410, Charity Plaza, No. 88 North Caoxi Road Shanghai, PRC 200030 Phone: +86-21-6354-6323 e-mail: chinasales@power.com

#### China (Shenzhen)

17/F, Hivac Building, No. 2, Keji Nan Bangalore-560052 India 8th Road, Nanshan District, Shenzhen, China, 518057 Phone: +86-755-8672-8689 e-mail: chinasales@power.com

Germany (AC-DC/LED Sales) Einsteinring 24 85609 Dornach/Aschheim Germany Tel: +49-89-5527-39100 e-mail: eurosales@power.com

Germany (Gate Driver Sales) HellwegForum 3 59469 Ense Germanv Tel: +49-2938-64-39990 e-mail: igbt-driver.sales@power.com

#### India

#1, 14th Main Road Vasanthanagar Phone: +91-80-4113-8020 e-mail: indiasales@power.com

#### Italy

Via Milanese 20, 3rd. Fl. 20099 Sesto San Giovanni (MI) Italy Phone: +39-024-550-8701 e-mail: eurosales@power.com

#### Japan

Yusen Shin-Yokohama 1-chome Bldg. Taiwan 1-7-9, Shin-Yokohama, Kohoku-ku Yokohama-shi, Kanagawa 222-0033 Japan Phone: +81-45-471-1021 e-mail: japansales@power.com

### Korea

RM 602, 6FL Korea City Air Terminal B/D, 159-6 Samsung-Dong, Kangnam-Gu, Seoul, 135-728, Korea Phone: +82-2-2016-6610 e-mail: koreasales@power.com

### Singapore

51 Newton Road #19-01/05 Goldhill Plaza Singapore, 308900 Phone: +65-6358-2160 e-mail: singaporesales@power.com

5F, No. 318, Nei Hu Rd., Sec. 1 Nei Hu Dist. Taipei 11493, Taiwan R.O.C. Phone: +886-2-2659-4570 e-mail: taiwansales@power.com

#### ПΚ

Building 5, Suite 21 The Westbrook Centre Milton Road Cambridge CB4 1YG Phone: +44 (0) 7823-557484 e-mail: eurosales@power.com