



Design Example Report

| | |
|------------------------|--|
| Title | <i>88% Efficiency, High Power Factor Corrected (>0.99), 18 W_{max} Output Non-Isolated Buck-Boost LED Driver Using LinkSwitch™-PL LNK460VG</i> |
| Specification | 90 VAC – 135 VAC Input; 85 V _{TYP} , 200 mA Output |
| Application | A19 LED Driver |
| Author | Applications Engineering Department |
| Document Number | DER-323 |
| Date | June 21, 2012 |
| Revision | 1.0 |

Summary and Features

- Single-stage combined power factor correction and constant current (CC) output
- Low cost, low component count, small size and single-sided PCB
- Highly energy efficient, >88% at 115 VAC input for 85 V LED load
- Fast start-up time (<300 ms) – no perceptible delay
- Integrated protection and reliability features
 - Output short-circuit protected with auto-recovery
 - Auto-recovering thermal shutdown with hysteresis
 - No damage during brown-out conditions
- PF >0.99 at 115 VAC
- ATHD <20% at 115 VAC
- Meets IEC ring wave, differential line surge and EN55015 conducted EMI

PATENT INFORMATION

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Important Note: Although this board is designed to satisfy safety requirements, the engineering prototype has not been agency approved. In addition, this design does not provide galvanic isolation of the output from the AC input. Therefore, all testing should be performed using an isolation transformer to provide the AC input to the prototype board.



2 Power Supply Specification

The table below represents the minimum acceptable performance of the design. Actual performance is listed in the results section.

| Description | Symbol | Min | Typ | Max | Units | Comment |
|--|-------------------------------------|------|---|-----|--------------|---|
| Input Voltage Frequency | V_{IN} f_{LINE} | 90 | 100/115 60 | 135 | VAC Hz | 2 Wire – no P.E. |
| Output Output Voltage Output Current Total Output Power Continuous Output Power | V_{OUT} I_{OUT} P_{OUT} | 80 | 85 200 | 90 | V mA W | |
| Efficiency Full Load | η | 86 | 88 | | % | Measured at P_{OUT} 25 °C |
| Environmental Conducted EMI Safety Ring Wave (100 kHz) Differential Mode (L1-L2) Differential Surge (1.2 / 50 μ s) | | | CISPR 15B / EN55015B Non-Isolated 2.5 1000 | | kV V | |
| Power Factor | | 0.99 | | | | Measured at $V_{OUT(TYP)}$, $I_{OUT(TYP)}$ and 115 VAC, 60 Hz |
| Harmonic Currents | | | EN 61000-3-2 Class D (C) | | | Class C specifies Class D Limits when $P_{IN} < 25$ W |
| ATHD | | | | 20 | % | At 115 VAC |
| Ambient Temperature | T_{AMB} | | 40 | | °C | Free convection, sea level |



3 Schematic

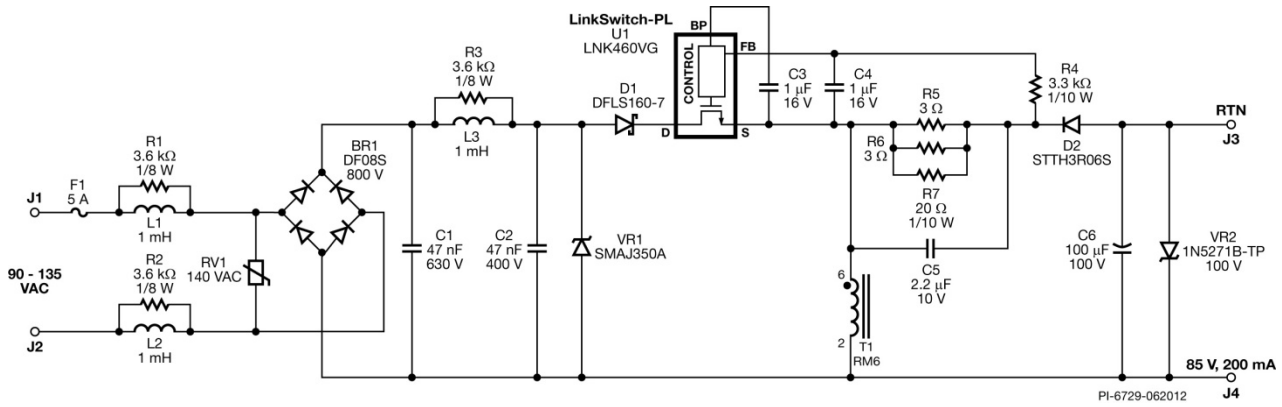


Figure 3 – Schematic.



4 Circuit Description

The LinkSwitch-PL (U1) is a highly integrated primary-side controller intended for use in LED driver applications. The LinkSwitch-PL provides high power factor while regulating the output current across a range of input (90 VAC to 135 VAC) in a single conversion stage. The design also supports the output voltage variation typically encountered in LED driver applications. All of the control circuitry responsible for these functions plus the high-voltage power MOSFET is incorporated into the IC.

4.1 Input EMI Filtering

Inductors L1-L3 and C1-C2 filters the input switching current presented by the buck-boost converter to the input line. Resistor R1, R2 and R3 across L1, L2 and L3 damp any resonances between the input inductors, capacitors and the AC line impedance which would ordinarily show up as increased conducted EMI.

MOV RV1 and VR1 provide a clamp to limit the maximum voltage during differential line surge events. The 140 V rating has a clamping voltage of <400 V providing a large margin with respect to the 725 V rating of U1. Bridge rectifier BR1 rectifies the AC line voltage with capacitor C1 providing a low impedance path (decoupling) for the primary switching current. A low value of capacitance (sum of C1 and C2) is necessary to maintain a power factor of greater than 0.9.

4.2 Power and Feedback Circuits

The circuit is configured as a buck-boost converter with the SOURCE (S) pin of U1 connected to the cathode of the freewheeling diode D2 through current sense resistors. The current sense resistors R5, R6, and R7 are used to sense the diode current in the buck-boost converter. The resistor value is adjusted to center the output current at 200 mA at nominal input voltage. Capacitor C4 and R4 are used to filter the high frequency component of the diode current, which helps improve overall efficiency

The DRAIN (D) pin is connected to the positive side of the DC rectified input thru D1. Diode D1 is used to prevent reverse current from flowing through U1. An RM6 core size was selected to optimize the inductor for highest system efficiency.

Capacitor C3 provides local decoupling for the BYPASS (BP) pin of U1 which is the supply pin for the internal controller. During start-up, C3 is charged to ~6 V from an internal high-voltage current source connected to the DRAIN pin.

4.3 Disconnected Load Protection

The system is protected by VR2 if the load is not connected. This prevents catastrophic failure of C6 (output capacitor). Zener diode VR2 will short the output if the load is not connected; this protection is not auto-recovering. Note that at the system level the LED load is always connected.



Another option shown in Figure 3A is an auto restart overvoltage protection. Zener VR2 is connected to V_{OUT+} and in series with blocking diode D4. If a no-load condition occurs on the output of the supply, the output overvoltage Zener diode (VR2 in Figure 3A) will conduct once its threshold is reached. A voltage in excess of $V_{FB(AR)} = 2\text{ V}$ will appear across the FEEDBACK (FB) pin, and the IC will enter auto-restart. Note: Diode D4 is not included in the PCB layout.

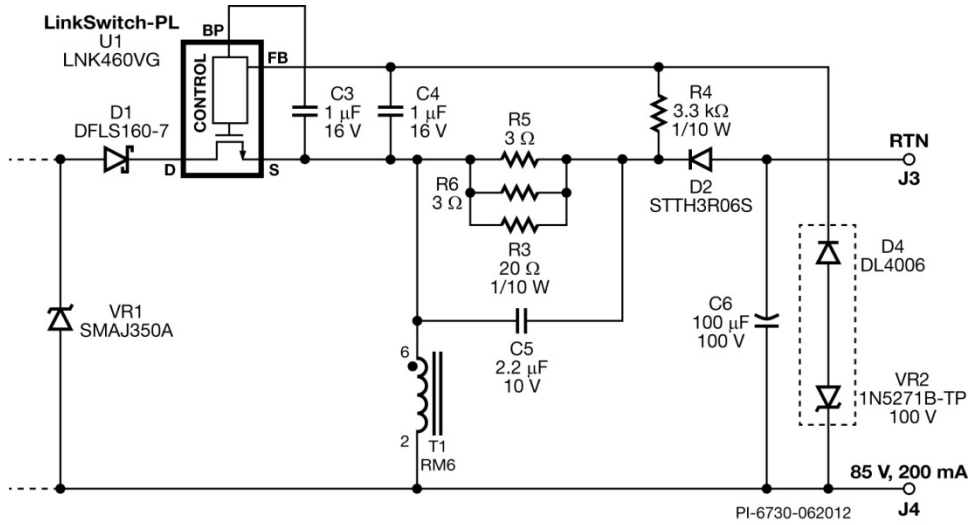


Figure 3A – Auto-Restart Overvoltage Protection with Buck-Boost Configuration.





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5 PCB Layout

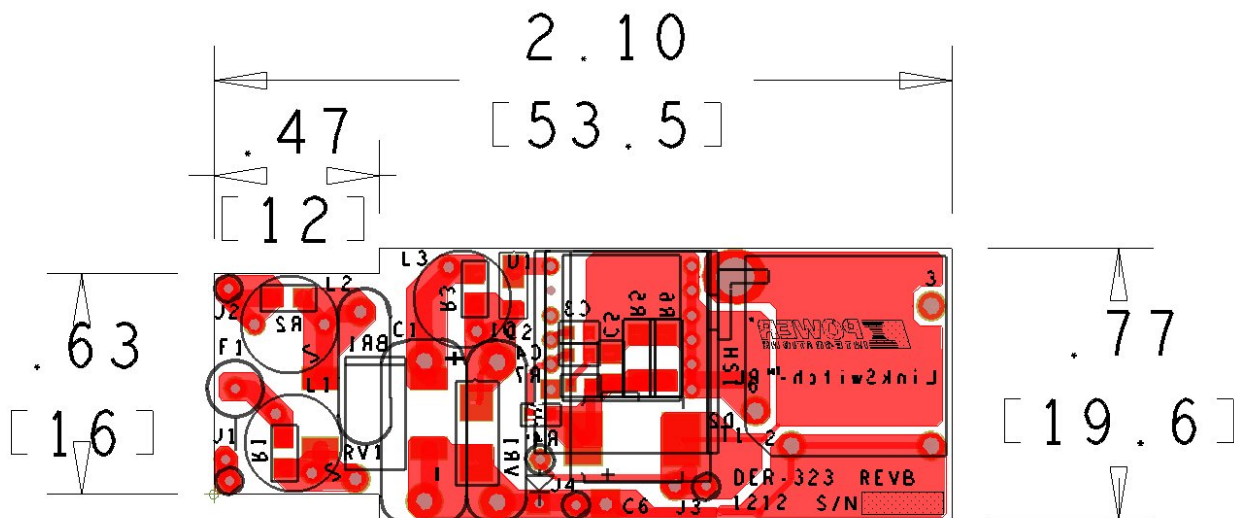


Figure 4 – PCB Layout and Outline (in/[mm]).

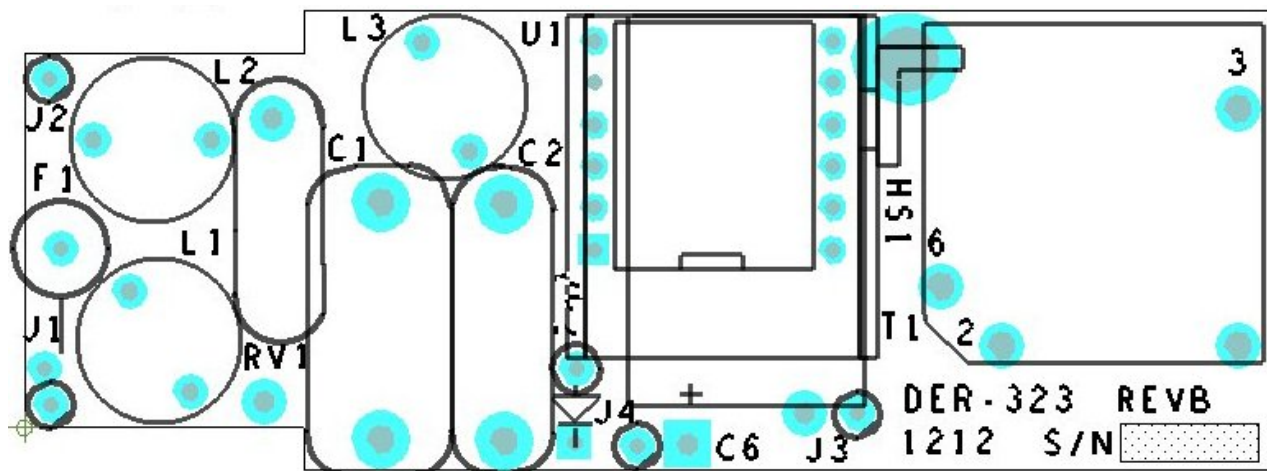


Figure 5 – Top Side.

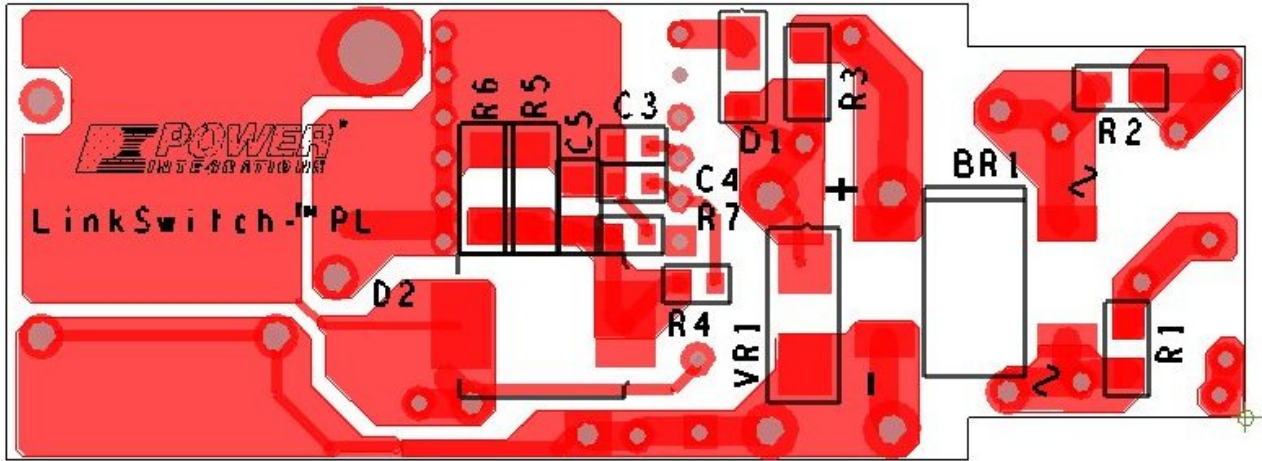


Figure 6 – Bottom Side.



6 Bill of Materials

| Item | Qty | Ref Des | Description | Mfg Part Number | Mfg |
|------|-----|----------|---|--------------------|--------------------|
| 1 | 1 | BR1 | 800 V, 1 A, Bridge Rectifier, SMD, DFS | DF08S | Diodes, Inc. |
| 2 | 1 | C1 | 47 nF, 630 V, Film | ECQ-E6473KF | Panasonic |
| 3 | 1 | C2 | 47 nF, 400 V, Film | ECQ-E4473KF | Panasonic |
| 4 | 2 | C3 C4 | 1 μ F, 16 V, Ceramic, X5R, 0603 | GRM188R61C105KA93D | Murata |
| 5 | 1 | C5 | 2.2 μ F, 10 V, Ceramic, X7R, 0805 | GRM21BR71A225MA01L | Murata |
| 6 | 1 | C6 | 100 μ F, 100 V, Electrolytic, Gen. Purpose, (10 x 20) | UVZ2A101MPD | Nichicon |
| 7 | 1 | D1 | 60 V, 1 A, Diode Schottky, PWRDI 123 | DFLS160-7 | Diodes, Inc. |
| 8 | 1 | D2 | 600 V, 3 A, SMC, DO-214AB | STTH3R06S | ST Micro |
| 9 | 1 | F1 | 5 A, 250 V, Fast, Microfuse, Axial | 0263005.MXL | Littlefuse |
| 10 | 3 | L1 L2 L3 | 1 mH, 0.23 A, Ferrite Core | CTSCH875DF-102K | CT Parts |
| 11 | 3 | R1 R2 R3 | 3.6 k Ω , 5%, 1/8 W, Thick Film, 0805 | ERJ-6GEYJ362V | Panasonic |
| 12 | 1 | R4 | 3.3 k Ω , 5%, 1/10 W, Thick Film, 0603 | ERJ-3GEYJ332V | Panasonic |
| 13 | 2 | R5 R6 | 3 Ω , 5%, 1/4 W, Thick Film, 1206 | ERJ-8GEYJ3R0V | Panasonic |
| 14 | 1 | R7 | 20 Ω , 5%, 1/10 W, Thick Film, 0603 | ERJ-3GEYJ200V | Panasonic |
| 15 | 1 | RV1 | 140 V, 22 J, 10 mm, RADIAL | V140LA5P | Littlefuse |
| 16 | 1 | T1 | Bobbin, RM6, Vertical, 6 pins | B65808-N1006-D1 | Epcos |
| 17 | 1 | U1 | LinkSwitch-PL, eDIP-12P | LNK460VG | Power Integrations |
| 18 | 1 | VR1 | 350 V, 400 W, 5%, DO214AC (SMA) | SMAJ350A | Littlefuse |
| 19 | 1 | VR2 | 100 V, 5%, 500 mW, DO-35 | 1N5271B-TP | Micro Commercial |
| 20 | 1 | HS1 | Heat Sink, Fab, eSIP with Brackets, DER-323, PI Custom | | |



7 Inductor Specification

7.1 Electrical Diagram

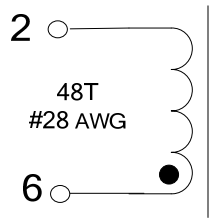


Figure 7 – Inductor Electrical Diagram.

7.2 Electrical Specifications

| | | |
|---------------------------|---|-----------------------|
| Primary Inductance | Pins 2-6, all other windings open, measured at 100 kHz, 0.4 V _{RMS} | 330 μ H \pm 10% |
| Resonant Frequency | Pins 2-6, all other windings open | 2 MHz (Min.) |

7.3 Materials

| Item | Description |
|------|--|
| [1] | Core: TDKPC95RM6S/I. |
| [2] | Bobbin: B-RM6-V-6pins-(3/3) with mounting clip, CLIP-RM6. |
| [3] | Tape, Polyester film, 3M 1350F-1 or equivalent, 6.4 mm wide. |
| [4] | Wire: Magnet, #28 AWG, solderable double coated. |

7.4 Inductor Build Diagram

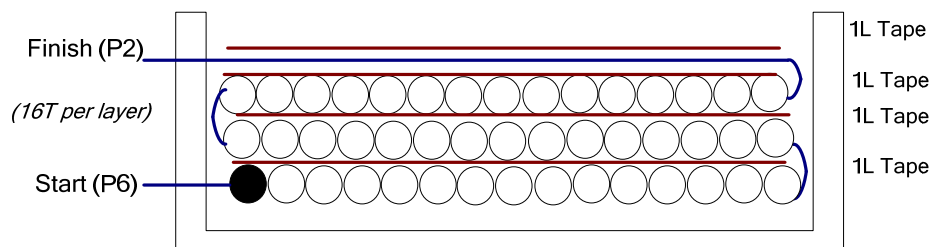


Figure 8 – Inductor Build Diagram.

7.5 Inductor Construction

| | |
|---------------------------|---|
| Bobbin Preparation | Place the bobbin item [2] on the mandrel such that pin side on the left side. Winding direction is the clockwise direction. |
| WDG 1 | Starting at pin 6, wind 48 turns of wire item [4] in three layers. Apply one layer of tape item [3] per layer. Finish at pin 2. |
| Final Assembly | Grind core to 330 μ H inductance. Assemble and secure halves with mounting clips. |



8 Inductor Design Spreadsheet

| ACDC_LinkSwitch-PL-Buck-Boost_121211; Rev.1.0; Copyright Power Integrations 2011 | INPUT | INFO | OUTPUT | UNIT | ACDC_LinkSwitch-PL-Buck-Boost_121211; LinkSwitch-PL Buck-Boost Transformer Design Spreadsheet |
|--|---------------|------|---------------|--------|--|
| ENTER APPLICATION VARIABLES | | | | | |
| VACMIN | 90 | | 90 | V | Minimum AC input voltage |
| VACNOM | | | 115 | V | Nominal AC input voltage |
| VACMAX | 135 | | 135 | V | Maximum AC input voltage |
| FL | | | 50 | Hz | Minimum line frequency |
| VO_MIN | | | 80.8 | V | Minimum output voltage tolerance |
| VO_NOM | 85.00 | | 85.00 | V | Nominal Output Voltage |
| VO_MAX | | | 89.25 | V | Maximum output voltage tolerance |
| IO | 0.200 | | 0.200 | A | Average output current specification |
| n | 0.88 | | 0.880 | %/100 | Total power supply efficiency |
| Z | | | 0.5 | | Loss allocation factor |
| Enclosure | Retrofit Lamp | | Retrofit Lamp | | Enclosure selections determine thermal conditions and maximum power. Enter "Retrofit Lamp" or "Open frame" |
| PO | | | 17.00 | W | Total output power |
| VD | | | 0.4 | V | Output diode forward voltage drop |
| LinkSwitch-PL DESIGN VARIABLES | | | | | |
| Device | LNK460 | | LNK460 | | Chosen LinkSwitch-PL Device |
| TON | | | 2.72 | us | Expected on-time of MOSFET at low line and PO |
| FSW | | | 122.8 | kHz | Expected switching frequency at low line and PO |
| Duty Cycle | | | 33.4 | % | Expected operating duty cycle at low line and PO |
| VDRAIN | | | 301 | V | Estimated worst case drain voltage at VACMAX and VO_MAX |
| IRMS | | | 0.317 | A | Nominal RMS current through the switch |
| IPK | | | 1.444 | A | Worst Case Peak current |
| ILIM_MIN | | | 1.637 | A | Minimum device current limit |
| KDP | | | 1.05 | | LinkSwitch-PL must operate in discontinuous mode (KDP > 1), change the device |
| LinkSwitch-PL EXTERNAL COMPONENT CALCULATIONS | | | | | |
| RSENSE | | | 1.450 | Ohms | Output current sense resistor |
| Standard RSENSE | | | 1.47 | Ohms | Closest 1% value for RSENSE |
| PSENSE | | | 58.0 | mW | Power dissipated by RSENSE |
| ENTER INDUCTOR CORE/CONSTRUCTION VARIABLES | | | | | |
| Core Type | RM6S/I | | RM6S/I | | Core Type |
| AE | | | 37.00 | mm^2 | Core Effective Cross Sectional Area |
| LE | | | 29.20 | mm | Core Effective Path Length |
| AL | | | 2150 | nH/T^2 | Ungapped Core Effective Inductance |
| BW | | | 6.3 | mm | Bobbin Physical Winding Width |
| L | 3 | | 3 | | Number of winding layers |
| TRANSFORMER PRIMARY DESIGN PARAMETERS | | | | | |
| LP | | | 330.0 | uH | Primary Inductance |
| LP Tolerance | | | 10 | % | Tolerance of Primary Inductance |
| N | 48.00 | | 48 | Turns | Number of Turns |
| ALG | | | 143 | nH/T^2 | Gapped Core Effective Inductance |
| BM | | | 2684 | Gauss | Operating Flux Density |
| BAC | | | 1342 | Gauss | Worst case AC Flux Density for Core Loss Curves (0.5 X Peak to Peak) |



| | | | | | |
|--------------------------|--|---------|-------|-------------------|--|
| BP | | Warning | 4257 | Gauss | !!! Reduce peak flux density (BP < 3600 G) by increasing NP, selecting a bigger core or decreasing KDP |
| LG | | | 0.325 | mm | Gap Length (Lg > 0.1 mm) |
| BWE | | | 18.9 | mm | Effective Bobbin Width |
| L_IRMS | | | 0.542 | A | RMS Current through the inductor |
| OD | | | 0.39 | mm | Maximum Primary Wire Diameter including insulation |
| INS | | | 0.06 | mm | Estimated Total Insulation Thickness (= 2 * film thickness) |
| DIA | | | 0.33 | mm | Bare conductor diameter |
| AWG | | | 28 | AWG | Primary Wire Gauge (Rounded to next smaller standard AWG value) |
| CM | | | 161 | Cmils | Bare conductor effective area in circular mils |
| CMA | | | 297 | Cmils/Amp | Primary Winding Current Capacity (200 < CMA < 500) |
| Current Density (J) | | | 6.69 | A/mm ² | Inductor Winding Current density (3.8 < J < 9.75 A/mm ²) |
| Output Parameters | | | | | |
| IO | | | 0.200 | A | Expected Output Current |
| PIVD | | | 401.7 | V | Peak Inverse Voltage at VO_MAX on output diode |

Note: The peak flux density warning (BP) can be ignored for this design. The spreadsheet BP calculation assumes that the LNK460VG will operate at $I_{LIM(MAX)}$ during start-up. In practice, due to the internal soft-start function this current level is not reached and therefore no core saturation occurs. This was confirmed in both Figures 38 and 39 for normal start-up and Figures 41 and 43 for start-up with a shorted output (fault condition). In all cases, the peak drain current is below the absolute maximum data sheet specification



9 Performance Data

All measurements performed at room temperature using an LED load. The following data were measured using 3 sets of loads to represent the load range of 80 V to 90 V. Refer to the table in Section 8.6 for the complete set of test data values.

9.1 Efficiency

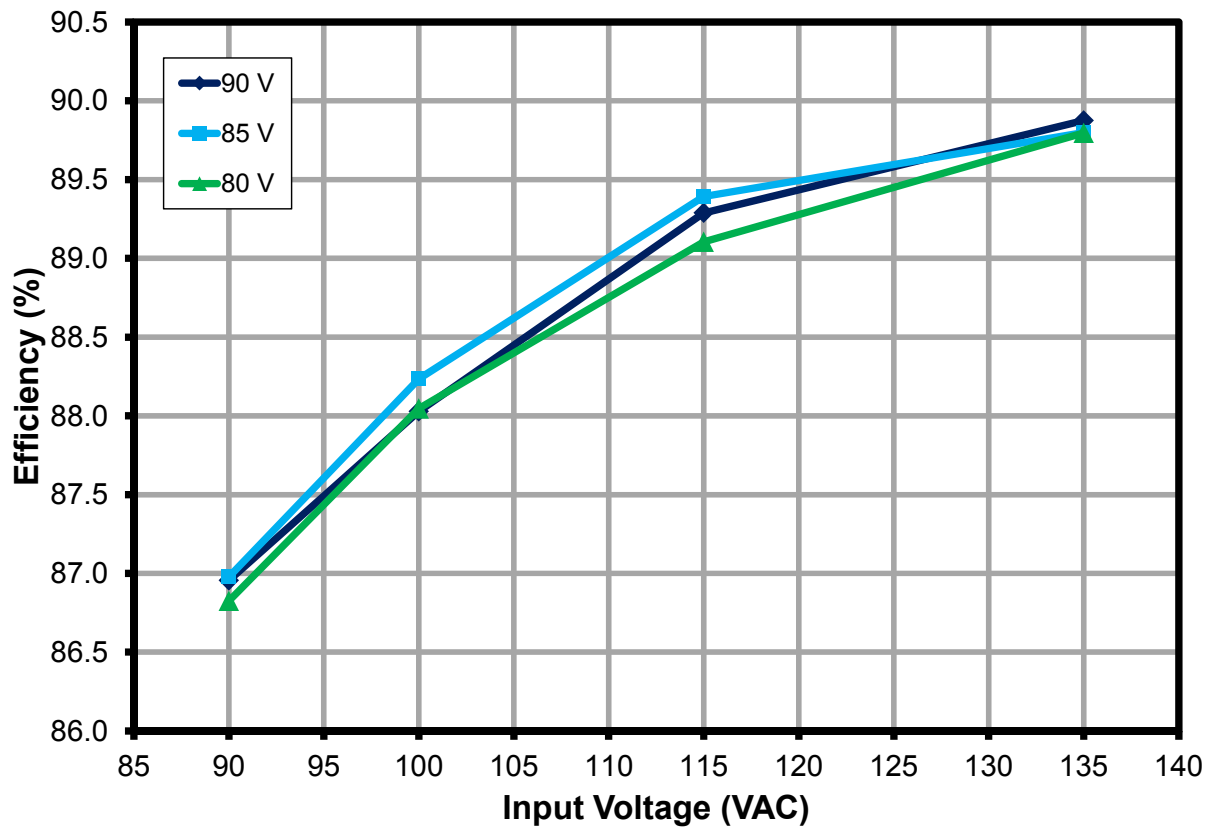


Figure 9 – Efficiency vs. Line and Load.



9.2 Line and Load Regulation

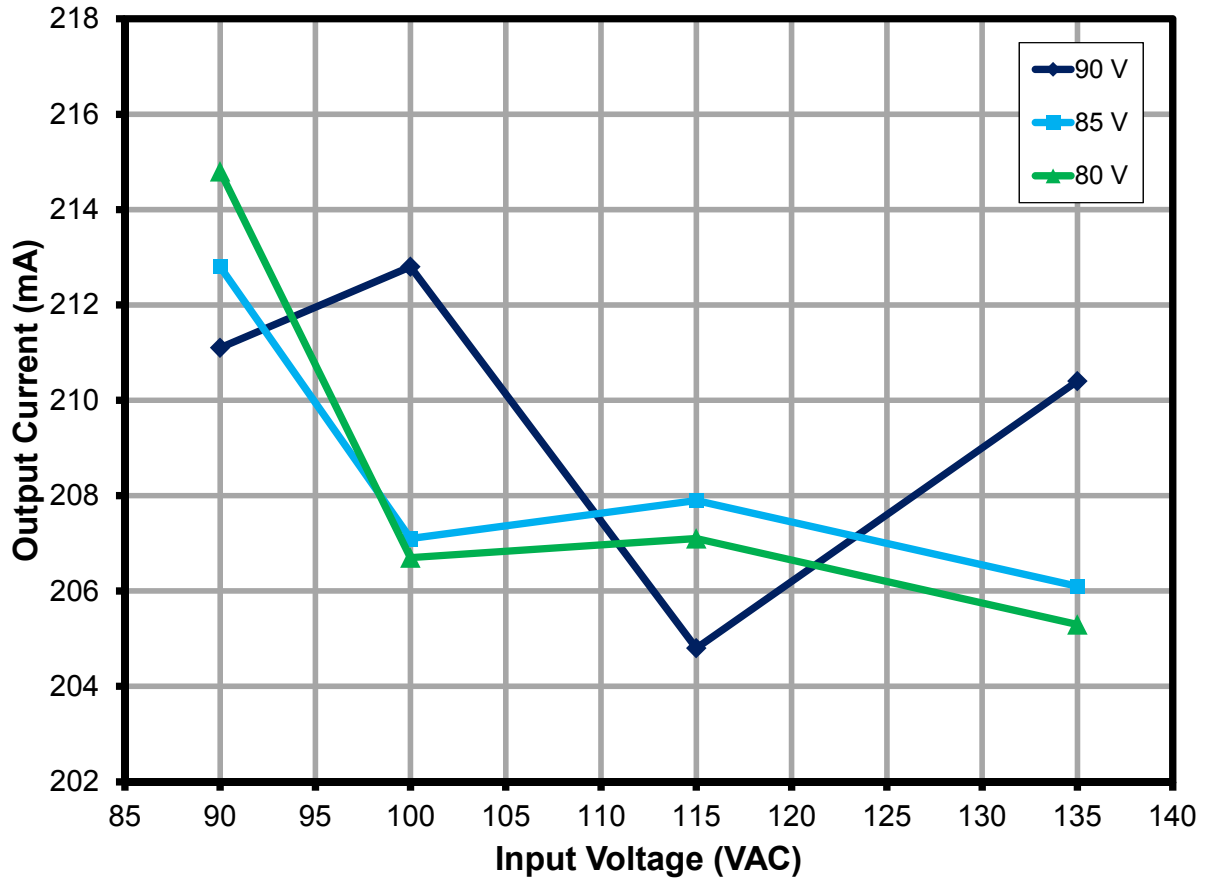


Figure 10 – Regulation vs. Line and Load.



9.3 Power Factor

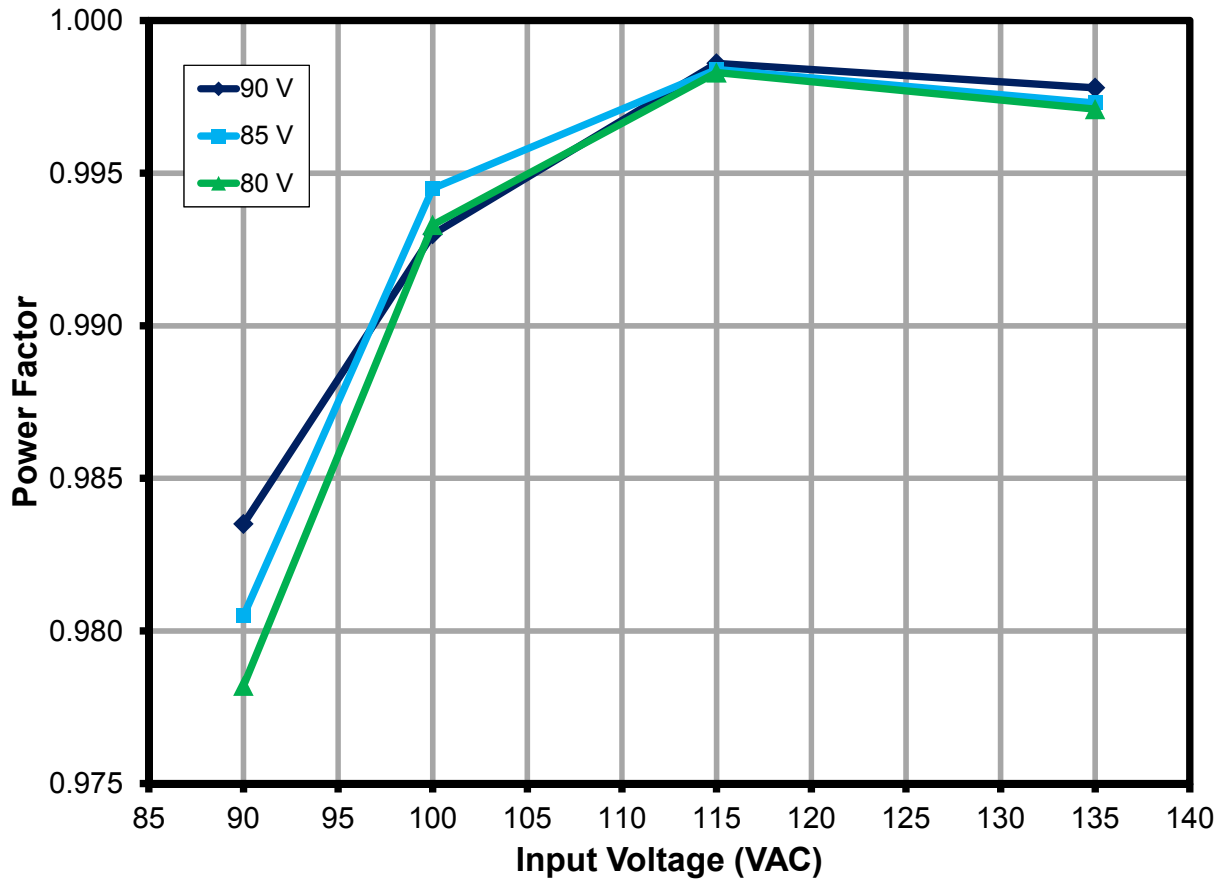


Figure 11 – Power Factor vs. Line and Load.



9.4 A-THD

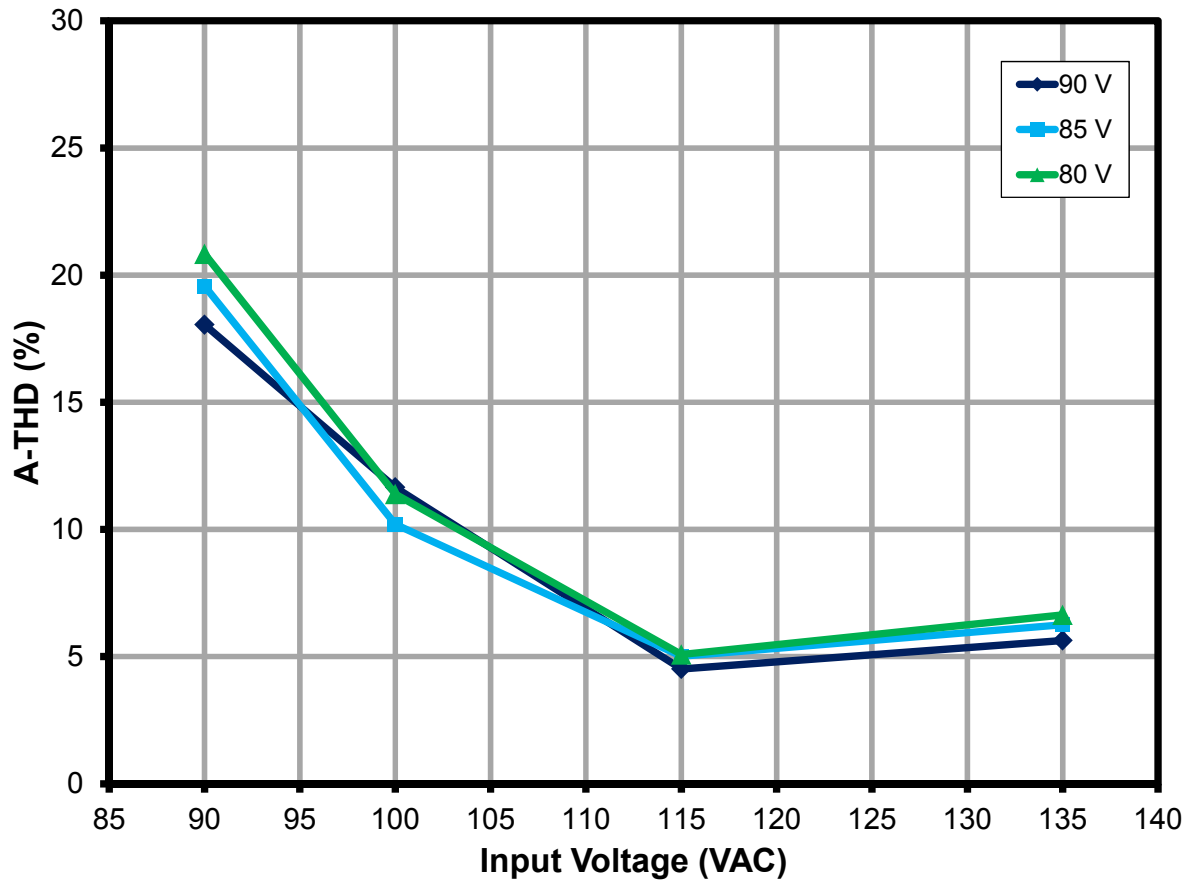


Figure 12 – A-THD vs. Line and Load.



9.5 Harmonics

The design met the limits for Class C equipment for an active input power of <25 W. In this case IEC61000-3-2 specifies that harmonic currents shall not exceed the limits of Class D equipment¹. The limits shown in the charts below are Class D limits.

9.5.1 80 V LED Load

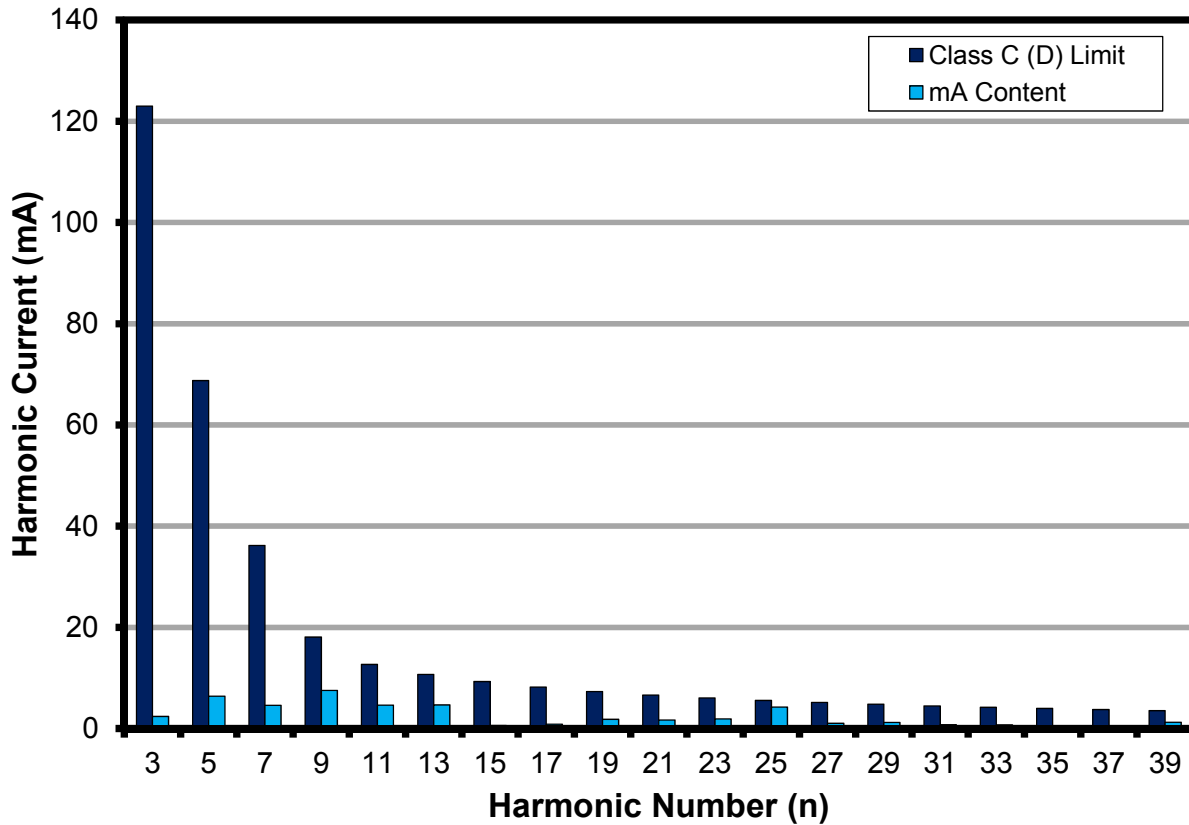


Figure 13 – 80 V LED Load Input Current Harmonics at 115 VAC, 60 Hz.

¹ IEC6000-3-2 Section 7.3, table 2, column 2.



9.5.2 85 V LED Load

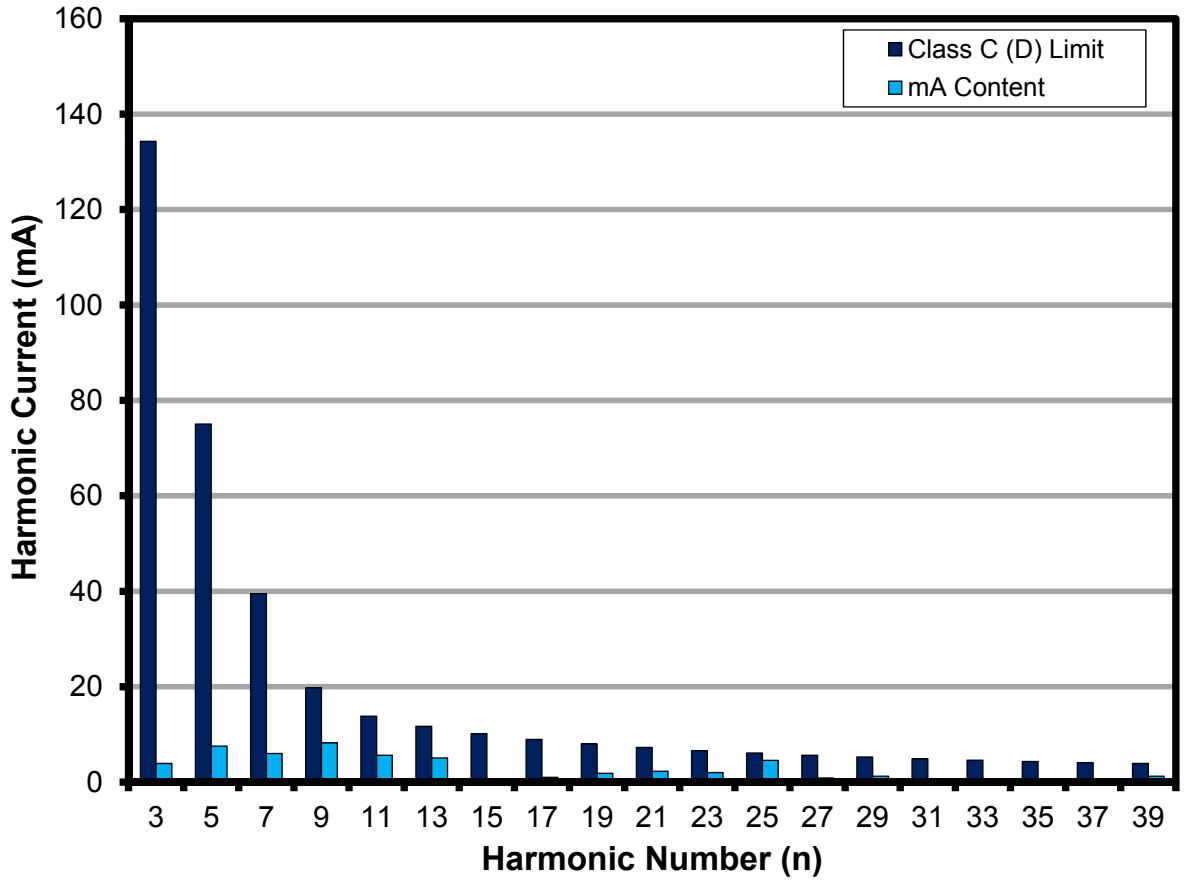


Figure 14 – 85 V LED Load Input Current Harmonics at 115 VAC, 60 Hz.



9.5.3 90 V LED Load

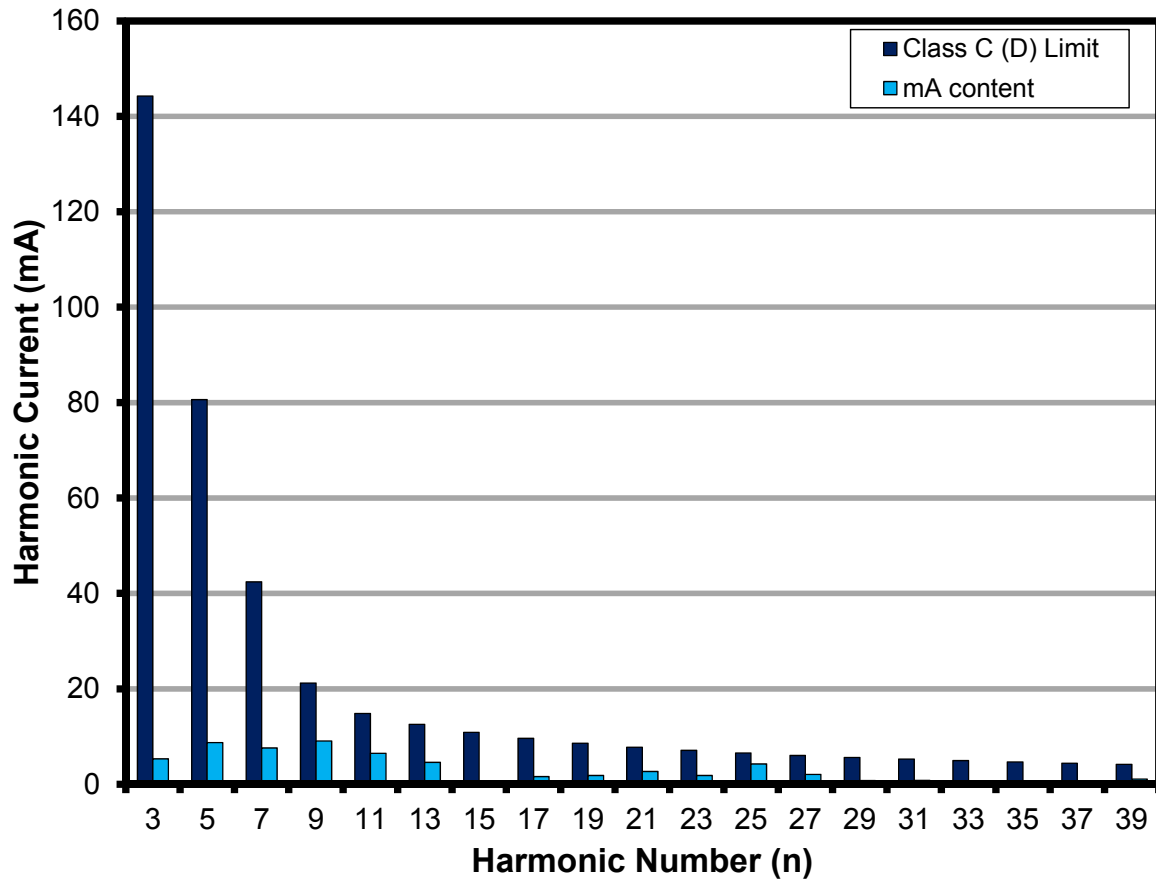


Figure 15 – 90 V LED Load Input Current Harmonics at 115 VAC, 60 Hz.



9.6 Test Data

All measurements were taken with the board in an open frame configuration, 25 °C ambient, and 60 Hz line frequency.

9.6.1 Test Data, 80 V LED Load

| Input | | Input Measurement | | | | | Load Measurement | | | Calculation | | |
|-------------------------|-----------|-------------------------------------|--------------------------------------|---------------------|-------|-------|-------------------------------------|--------------------------------------|----------------------|----------------------|----------------|----------|
| VAC (V _{RMS}) | Freq (Hz) | V _{IN} (V _{RMS}) | I _{IN} (mA _{RMS}) | P _{IN} (W) | PF | %ATHD | V _{OUT} (V _{DC}) | I _{OUT} (mA _{DC}) | P _{OUT} (W) | P _{CAL} (W) | Efficiency (%) | Loss (W) |
| 90 | 60 | 89.88 | 226.36 | 19.902 | 0.978 | 20.84 | 79.6000 | 214.800 | 17.280 | 17.10 | 86.83 | 2.62 |
| 100 | 60 | 99.93 | 189.36 | 18.797 | 0.993 | 11.39 | 79.4000 | 206.700 | 16.550 | 16.41 | 88.05 | 2.25 |
| 115 | 60 | 114.96 | 161.94 | 18.585 | 0.998 | 5.08 | 79.4000 | 207.100 | 16.560 | 16.44 | 89.10 | 2.03 |
| 135 | 60 | 134.96 | 135.97 | 18.297 | 0.997 | 6.64 | 79.4000 | 205.300 | 16.430 | 16.30 | 89.80 | 1.87 |

9.6.2 Test Data, 85 V LED Load

| Input | | Input Measurement | | | | | Load Measurement | | | Calculation | | |
|-------------------------|-----------|-------------------------------------|--------------------------------------|---------------------|-------|-------|-------------------------------------|--------------------------------------|----------------------|----------------------|----------------|----------|
| VAC (V _{RMS}) | Freq (Hz) | V _{IN} (V _{RMS}) | I _{IN} (mA _{RMS}) | P _{IN} (W) | PF | %ATHD | V _{OUT} (V _{DC}) | I _{OUT} (mA _{DC}) | P _{OUT} (W) | P _{CAL} (W) | Efficiency (%) | Loss (W) |
| 90 | 60 | 89.89 | 237.42 | 20.925 | 0.981 | 19.57 | 84.7000 | 212.800 | 18.200 | 18.02 | 86.98 | 2.73 |
| 100 | 60 | 99.94 | 201.39 | 20.015 | 0.995 | 10.2 | 84.6000 | 207.100 | 17.660 | 17.52 | 88.23 | 2.36 |
| 115 | 60 | 114.96 | 172.82 | 19.834 | 0.998 | 5.01 | 84.6000 | 207.900 | 17.730 | 17.59 | 89.39 | 2.10 |
| 135 | 60 | 134.96 | 145.28 | 19.555 | 0.997 | 6.25 | 84.6000 | 206.100 | 17.560 | 17.44 | 89.80 | 2.00 |

9.6.3 Test Data, 90 V LED Load

| Input | | Input Measurement | | | | | Load Measurement | | | Calculation | | |
|-------------------------|-----------|-------------------------------------|--------------------------------------|---------------------|-------|-------|-------------------------------------|--------------------------------------|----------------------|----------------------|----------------|----------|
| VAC (V _{RMS}) | Freq (Hz) | V _{IN} (V _{RMS}) | I _{IN} (mA _{RMS}) | P _{IN} (W) | PF | %ATHD | V _{OUT} (V _{DC}) | I _{OUT} (mA _{DC}) | P _{OUT} (W) | P _{CAL} (W) | Efficiency (%) | Loss (W) |
| 90 | 60 | 89.87 | 248.13 | 21.931 | 0.984 | 18.05 | 89.6000 | 211.100 | 19.070 | 18.91 | 86.95 | 2.86 |
| 100 | 60 | 99.93 | 219.81 | 21.811 | 0.993 | 11.65 | 89.5000 | 212.800 | 19.200 | 19.05 | 88.03 | 2.61 |
| 115 | 60 | 114.95 | 179.72 | 20.630 | 0.999 | 4.51 | 89.4000 | 204.800 | 18.420 | 18.31 | 89.29 | 2.21 |
| 135 | 60 | 134.95 | 156.68 | 21.096 | 0.998 | 5.63 | 89.5000 | 210.400 | 18.960 | 18.83 | 89.87 | 2.14 |



9.6.4 115 VAC 60 Hz, 80 V LED Load Harmonics Data

| V | Freq | I (mA) | P | %THD |
|-----------|------------|-----------|-------------|---------|
| 115 | 60.00 | 161.94 | 18.5850 | 5.08 |
| nth Order | mA Content | % Content | Limit <25 W | Remarks |
| 1 | 161.63 | | | |
| 2 | 0.09 | 0.06% | | |
| 3 | 4.10 | 2.54% | 126.3780 | Pass |
| 5 | 1.09 | 0.67% | 70.6230 | Pass |
| 7 | 2.37 | 1.47% | 37.1700 | Pass |
| 9 | 1.32 | 0.82% | 18.5850 | Pass |
| 11 | 0.63 | 0.39% | 13.0095 | Pass |
| 13 | 3.10 | 1.92% | 11.0080 | Pass |
| 15 | 0.56 | 0.35% | 9.5403 | Pass |
| 17 | 0.69 | 0.43% | 8.4179 | Pass |
| 19 | 2.09 | 1.29% | 7.5318 | Pass |
| 21 | 0.88 | 0.54% | 6.8145 | Pass |
| 23 | 1.47 | 0.91% | 6.2219 | Pass |
| 25 | 1.77 | 1.10% | 5.7242 | Pass |
| 27 | 0.63 | 0.39% | 5.3002 | Pass |
| 29 | 3.28 | 2.03% | 4.9346 | Pass |
| 31 | 1.53 | 0.95% | 4.6163 | Pass |
| 33 | 0.70 | 0.43% | 4.3365 | Pass |
| 35 | 0.81 | 0.50% | 4.0887 | Pass |
| 37 | 0.76 | 0.47% | 3.8677 | Pass |
| 39 | 0.66 | 0.41% | 3.6693 | Pass |



9.6.5 115 VAC 60 Hz, 85 V LED Load Harmonics Data

| V | Freq | I (mA) | P | %THD |
|-----------|------------|-----------|-------------|---------|
| 115 | 60.00 | 172.82 | 19.8340 | 5.01 |
| nth Order | mA Content | % Content | Limit <25 W | Remarks |
| 1 | 172.50 | | | |
| 2 | 0.23 | 0.13% | | |
| 3 | 4.45 | 2.58% | 134.8712 | Pass |
| 5 | 1.68 | 0.97% | 75.3692 | Pass |
| 7 | 3.00 | 1.74% | 39.6680 | Pass |
| 9 | 0.20 | 0.12% | 19.8340 | Pass |
| 11 | 1.34 | 0.78% | 13.8838 | Pass |
| 13 | 2.30 | 1.33% | 11.7478 | Pass |
| 15 | 0.54 | 0.31% | 10.1815 | Pass |
| 17 | 0.63 | 0.37% | 8.9836 | Pass |
| 19 | 2.18 | 1.26% | 8.0380 | Pass |
| 21 | 1.46 | 0.85% | 7.2725 | Pass |
| 23 | 1.08 | 0.63% | 6.6401 | Pass |
| 25 | 2.32 | 1.34% | 6.1089 | Pass |
| 27 | 0.98 | 0.57% | 5.6564 | Pass |
| 29 | 3.33 | 1.93% | 5.2663 | Pass |
| 31 | 0.91 | 0.53% | 4.9265 | Pass |
| 33 | 0.55 | 0.32% | 4.6279 | Pass |
| 35 | 0.77 | 0.45% | 4.3635 | Pass |
| 37 | 0.68 | 0.39% | 4.1276 | Pass |
| 39 | 1.01 | 0.59% | 3.9159 | Pass |



9.6.6 115 VAC 60 Hz, 90 V LED Load Harmonics Data

| V | Freq | I (mA) | P | %THD |
|-----------|------------|-----------|------------|---------|
| 115 | 60.00 | 179.72 | 20.6300 | 4.51 |
| nth Order | mA Content | % Content | Limit <25W | Remarks |
| 1 | 179.46 | | | |
| 2 | 0.19 | 0.11% | | |
| 3 | 2.76 | 1.54% | 140.2840 | Pass |
| 5 | 0.92 | 0.51% | 78.3940 | Pass |
| 7 | 2.74 | 1.53% | 41.2600 | Pass |
| 9 | 0.62 | 0.35% | 20.6300 | Pass |
| 11 | 2.23 | 1.24% | 14.4410 | Pass |
| 13 | 1.38 | 0.77% | 12.2193 | Pass |
| 15 | 0.66 | 0.37% | 10.5901 | Pass |
| 17 | 1.27 | 0.71% | 9.3442 | Pass |
| 19 | 2.06 | 1.15% | 8.3606 | Pass |
| 21 | 1.92 | 1.07% | 7.5643 | Pass |
| 23 | 2.25 | 1.25% | 6.9066 | Pass |
| 25 | 1.65 | 0.92% | 6.3540 | Pass |
| 27 | 3.03 | 1.69% | 5.8834 | Pass |
| 29 | 2.03 | 1.13% | 5.4776 | Pass |
| 31 | 0.21 | 0.12% | 5.1242 | Pass |
| 33 | 0.52 | 0.29% | 4.8137 | Pass |
| 35 | 0.88 | 0.49% | 4.5386 | Pass |
| 37 | 0.70 | 0.39% | 4.2933 | Pass |
| 39 | 1.49 | 0.83% | 4.0731 | Pass |



10 Thermal Performance

Images captured after running for more than 30 minutes at room temperature (25 °C), open frame for the conditions specified.

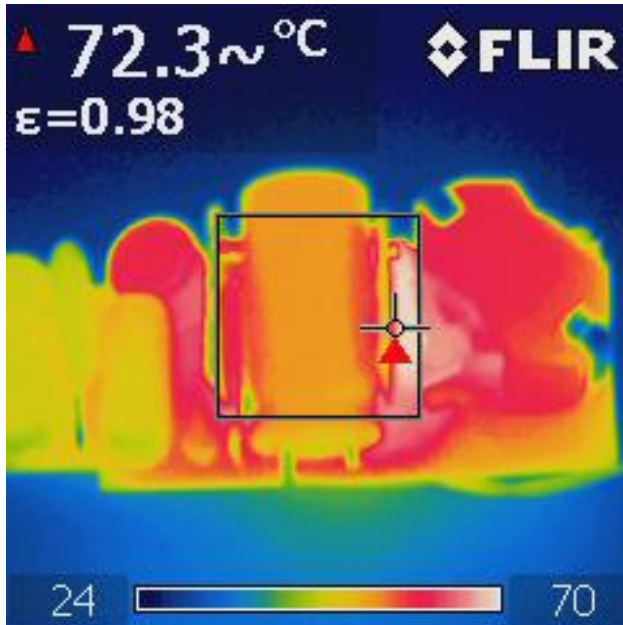


Figure 16 – Top Side.
U1- LNK460VG: 72.3 °C.

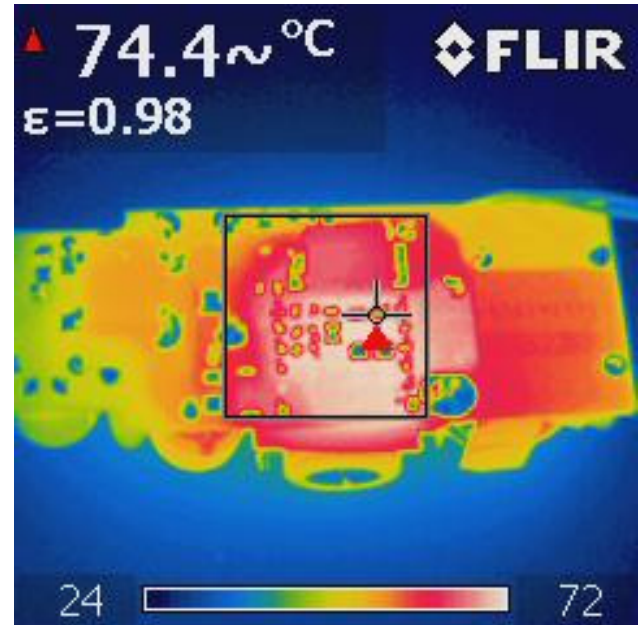


Figure 17 – Bottom Side.
R5- Current Sense Resistor: 74.4 °C.



11 Waveforms

11.1 Input Voltage and Input Current Waveforms

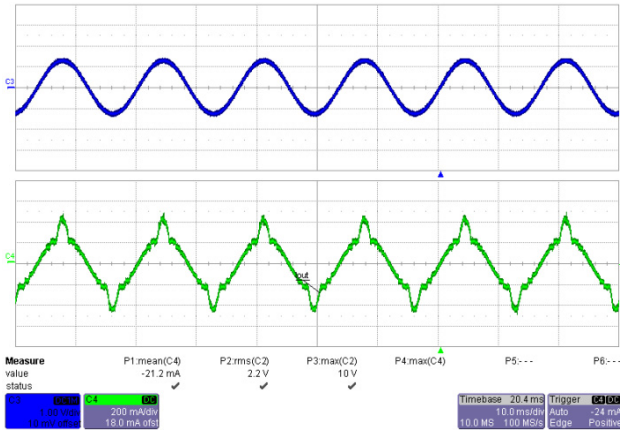


Figure 18 – 90 VAC, Full Load.
 Upper: V_{IN} , 100 V / div.
 Lower: I_{IN} , 200 mA, 10 ms / div.

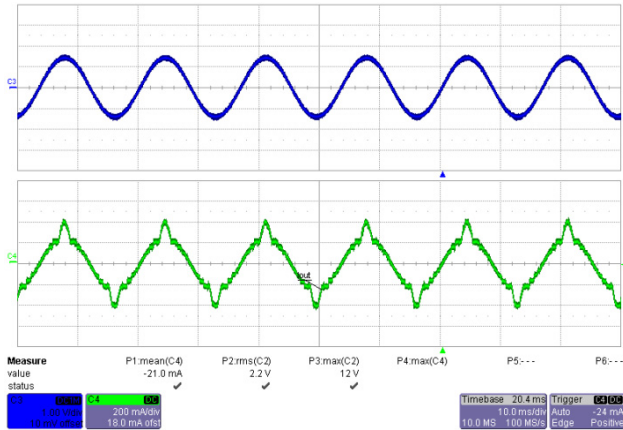


Figure 19 – 100 VAC, Full Load.
 Upper: V_{IN} , 100 V / div.
 Lower: I_{IN} , 200 mA, 10 ms / div.

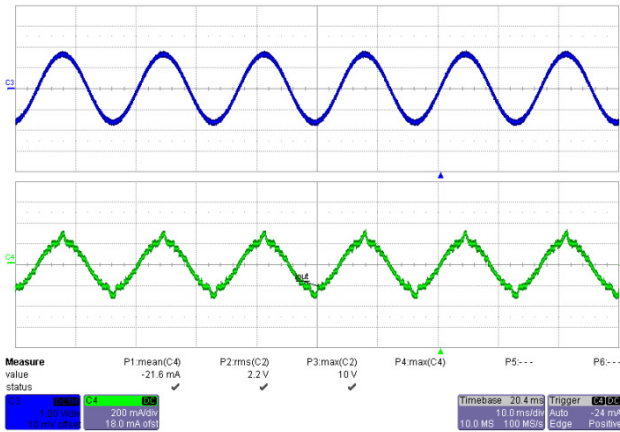


Figure 20 – 115 VAC, Full Load.
 Upper: V_{IN} , 100 V / div.
 Lower: I_{IN} , 200 mA, 10 ms / div.

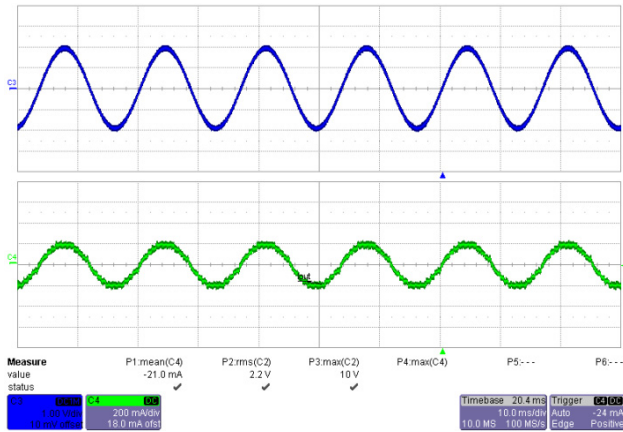


Figure 21 – 135 VAC, Full Load.
 Upper: V_{IN} , 100 V / div.
 Lower: I_{IN} , 200 mA, 10 ms / div.



11.2 Output Current and Output Voltage at Normal Operation

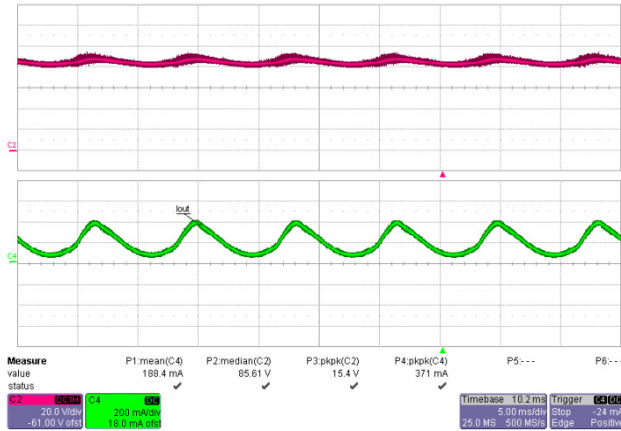


Figure 22 – 90 VAC, 60 Hz Full Load.
Upper: V_{OUT} , 20 V / div.
Lower: I_{OUT} , 200 mA, 5 ms / div.

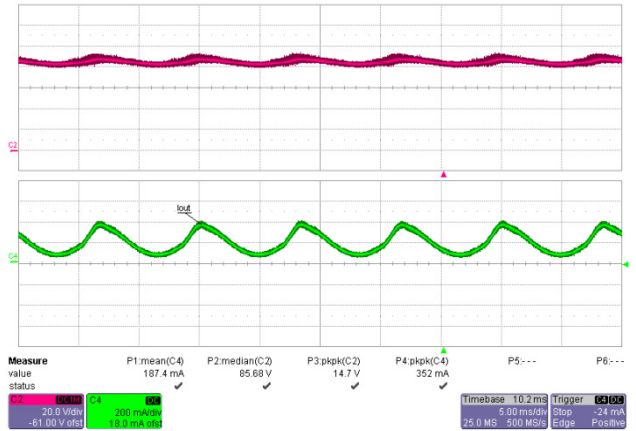


Figure 23 – 100 VAC, 60 Hz Full Load.
Upper: V_{OUT} , 20 V / div.
Lower: I_{OUT} , 200 mA, 5 ms / div.

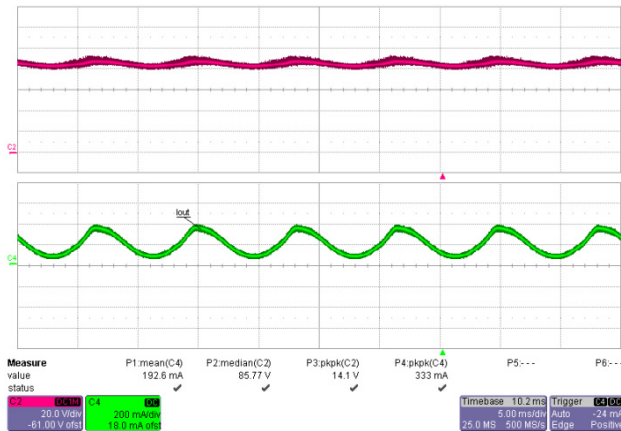


Figure 24 – 115 VAC, 60 Hz Full Load.
Upper: V_{OUT} , 20 V / div.
Lower: I_{OUT} , 200 mA, 5 ms / div.

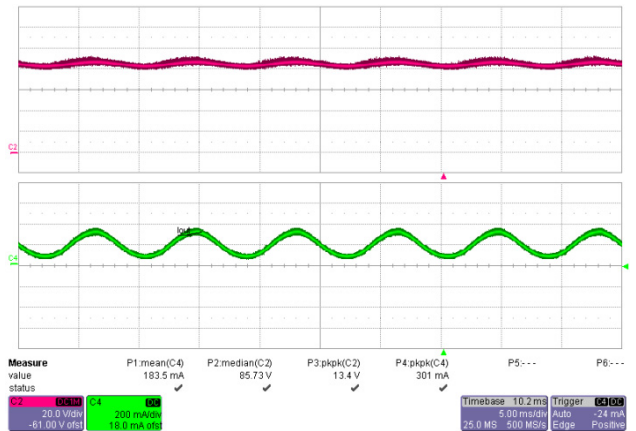


Figure 25 – 135 VAC, 60 Hz Full Load.
Upper: V_{OUT} , 20 V / div.
Lower: I_{OUT} , 200 mA, 5 ms / div.



11.3 Output Current/Voltage Rise and Fall

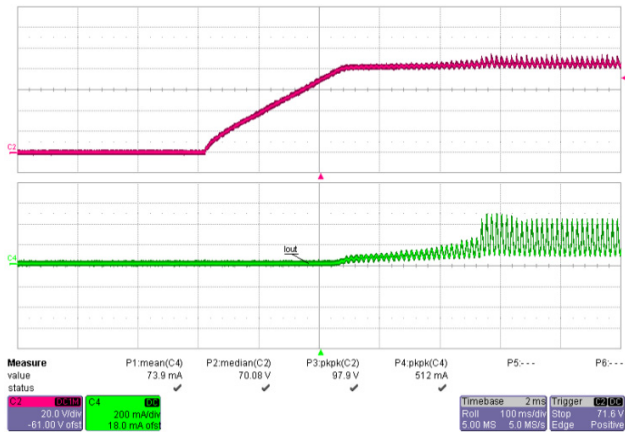


Figure 26 – 90 VAC Output Rise.
 Upper: V_{OUT} , 20 V / div.
 Lower: I_{OUT} , 200 mA, 100 ms / div.

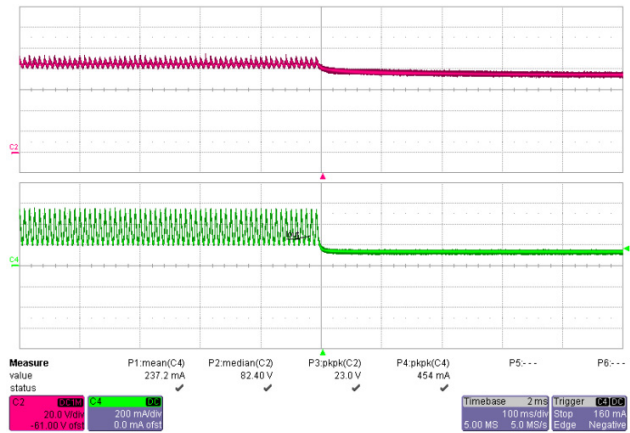


Figure 27 – 90 VAC Output Fall.
 Upper: V_{OUT} , 20 V / div.
 Lower: I_{OUT} , 200 mA, 100 ms / div.

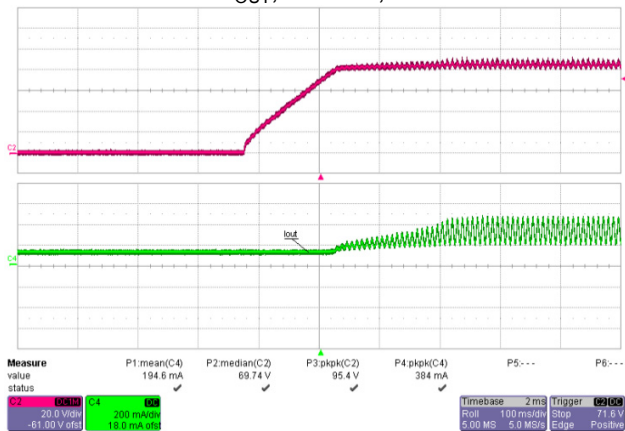


Figure 28 – 135 VAC Output Rise.
 Upper: V_{OUT} , 20 V / div.
 Lower: I_{OUT} , 200 mA, 100 ms / div.

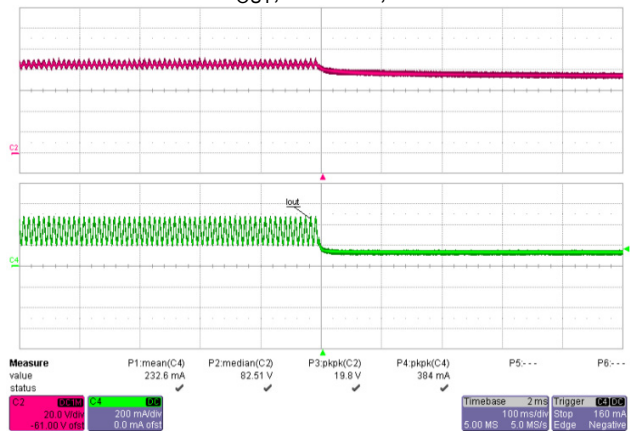


Figure 29 – 135 VAC Output Fall.
 Upper: V_{OUT} , 20 V / div.
 Lower: I_{OUT} , 200 mA, 100 ms / div.



11.4 Input Voltage and Output Current Waveform at Start-up

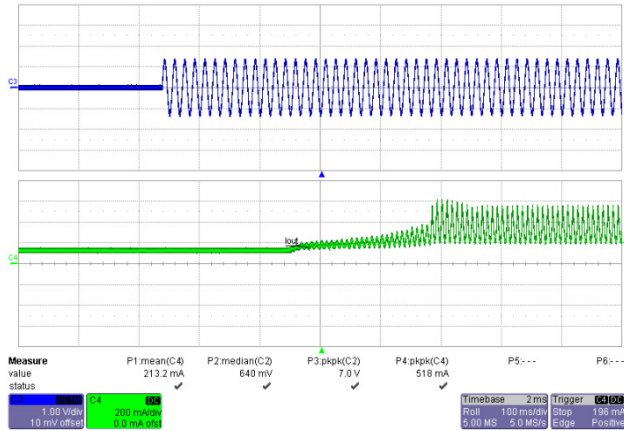


Figure 30 – 90 VAC, 60 Hz.
Upper: I_{OUT} , 0.1 A / div.
Lower: V_{IN} , 50 V, 100 ms / div.

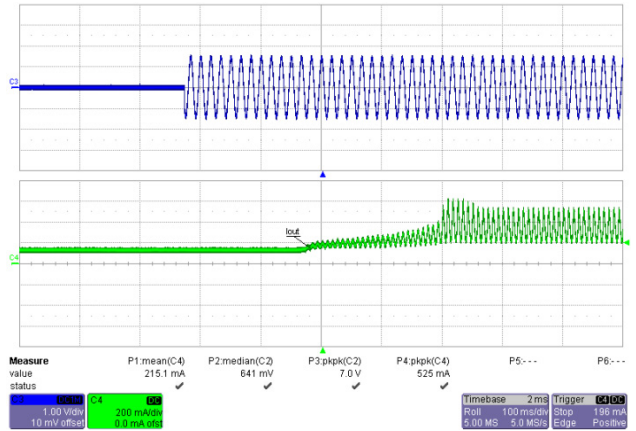


Figure 31 – 100 VAC, 60 Hz.
Upper: V_{IN} , 100 V / div.
Lower: I_{OUT} , 200 mA, 100 ms / div.

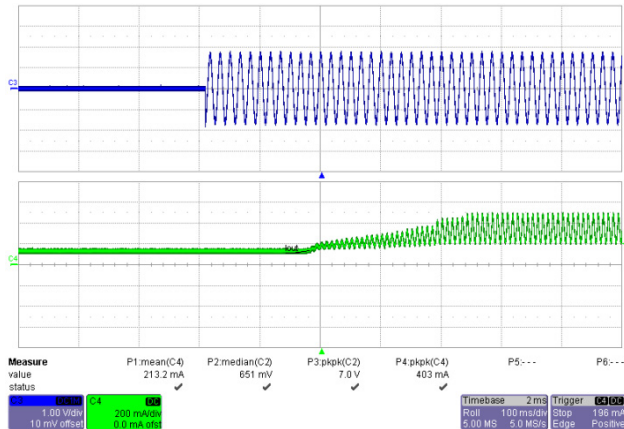


Figure 32 – 115 VAC, 60 Hz.
Upper: V_{IN} , 100 V / div.
Lower: I_{OUT} , 200 mA, 100 ms / div.

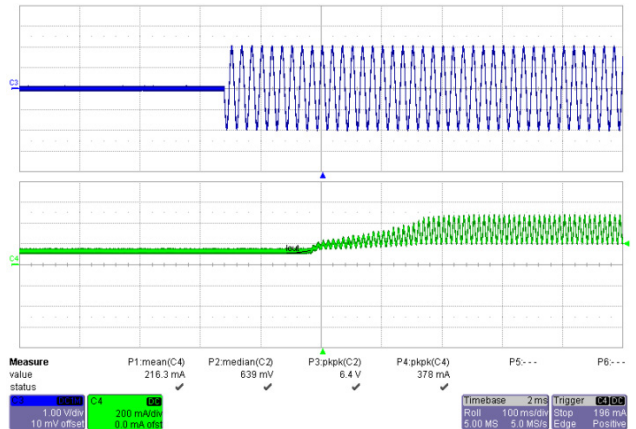


Figure 33 – 135 VAC, 60 Hz.
Upper: V_{IN} , 100 V / div.
Lower: I_{OUT} , 200 mA, 100 ms / div.



11.5 Drain Voltage and Current at Normal Operation

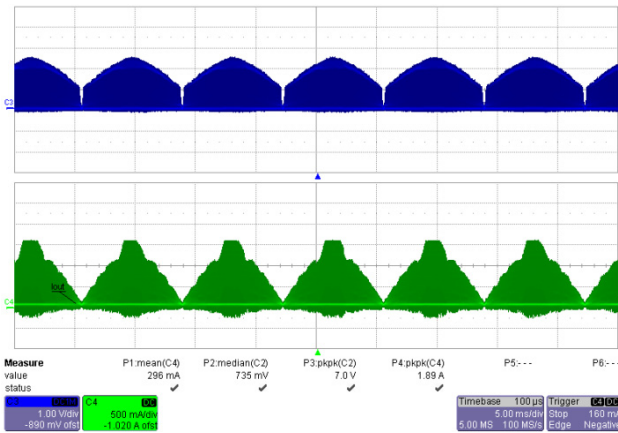


Figure 34 – 90 VAC, 60 Hz.
Upper: V_{DRAIN} , 100 V / div.
Lower: I_{DRAIN} , 500 mA, 5 ms / div.

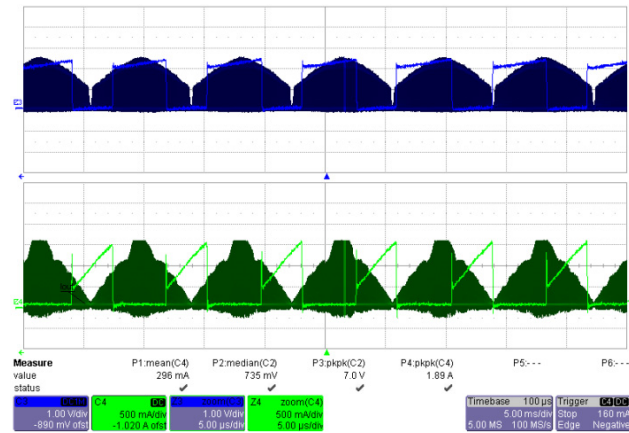


Figure 35 – 90 VAC, 60 Hz.
Upper: V_{DRAIN} , 100 V / div.
Lower: I_{DRAIN} , 500 mA, 5 μ s / div.

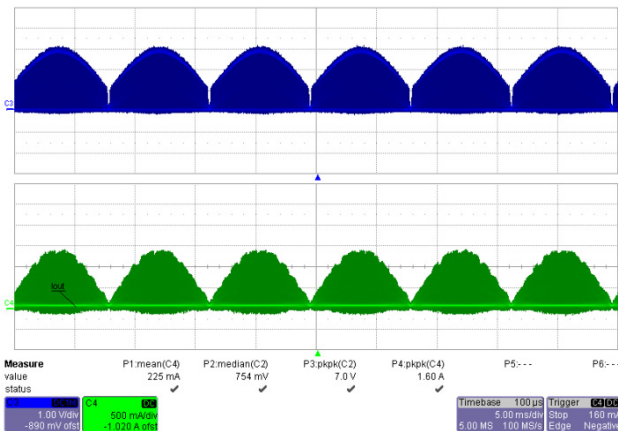


Figure 36 – 135 VAC, 60 Hz.
Upper: V_{DRAIN} , 100 V / div.
Lower: I_{DRAIN} , 500 mA, 5 ms / div.

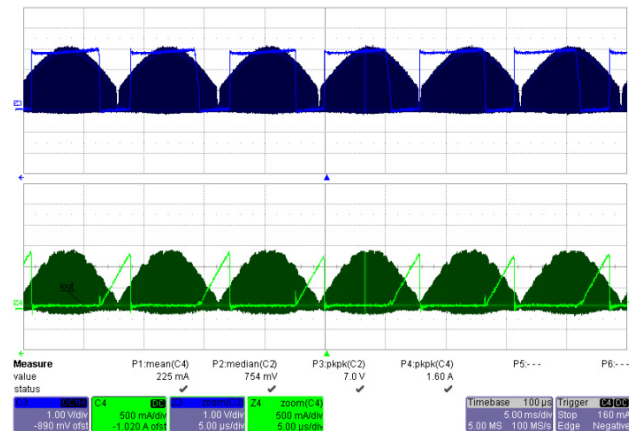


Figure 37 – 135 VAC, 60 Hz.
Upper: V_{DRAIN} , 100 V / div.
Lower: V_{DRAIN} , 500 mA, 5 μ s / div.

11.6 Start-up Drain Voltage and Current

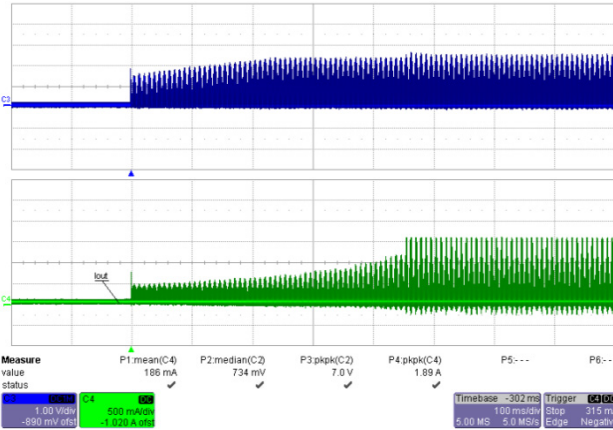


Figure 38 – 90 VAC, 60 Hz.
 Upper: V_{DRAIN} , 100 V / div.
 Lower: I_{DRAIN} , 500 mA, 100 ms / div.

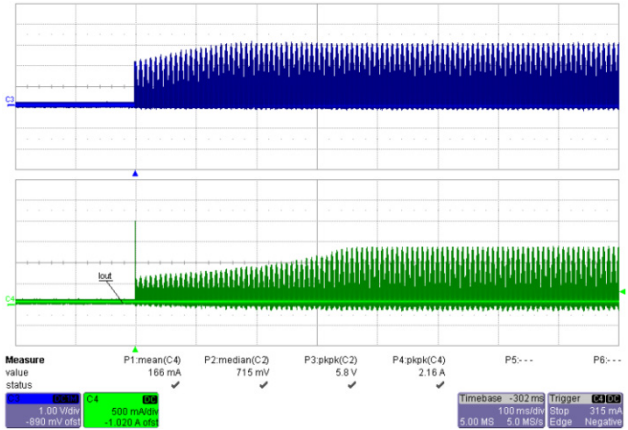


Figure 39 – 135 VAC, 60 Hz.
 Upper: V_{DRAIN} , 100 V / div.
 Lower: I_{DRAIN} , 500 mA, 100 ms / div.

11.7 Drain Current and Drain Voltage During Output Short Condition

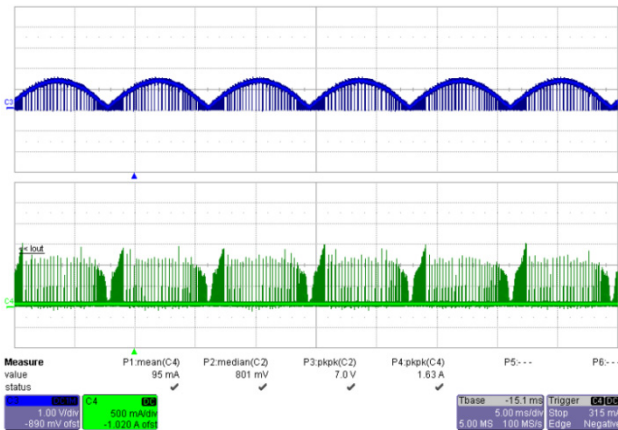


Figure 40 – 90 VAC, 60 Hz Output Short Condition.
 Upper: V_{DRAIN} , 100 V / div.
 Lower: I_{DRAIN} , 500 mA, 5 ms / div.

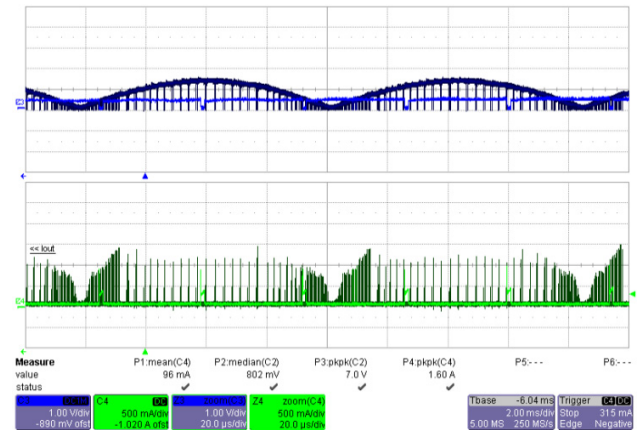


Figure 41 – 90 VAC, 60 Hz Output Short Condition.
 Upper: V_{DRAIN} , 100 V / div.
 Lower: I_{DRAIN} , 500 mA, 20 μ s / div.



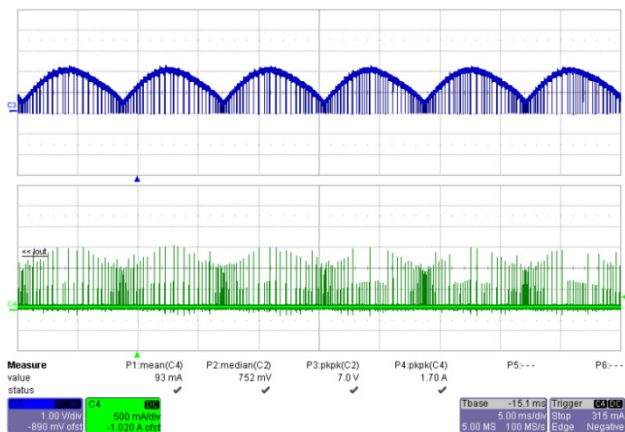


Figure 42 – 135 VAC, 60 Hz Output Short Condition.
Upper: V_{DRAIN} , 100 V / div.
Lower: I_{DRAIN} , 500 mA, 5 ms / div.

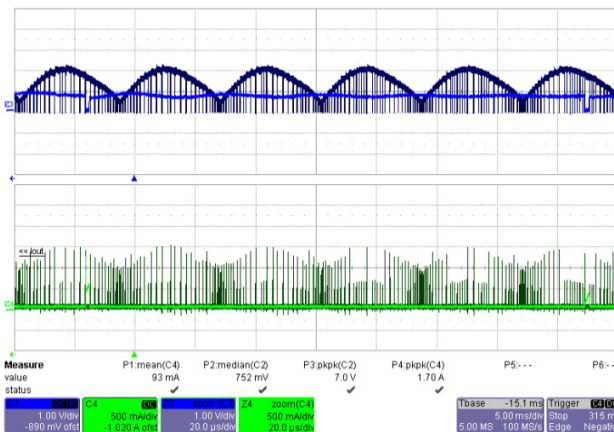


Figure 43 – 135 VAC, 60 Hz Output Short Condition.
Upper: V_{DRAIN} , 100 V / div.
Lower: I_{DRAIN} , 500 mA, 20 μ s / div.

11.8 Open Load Output Voltage

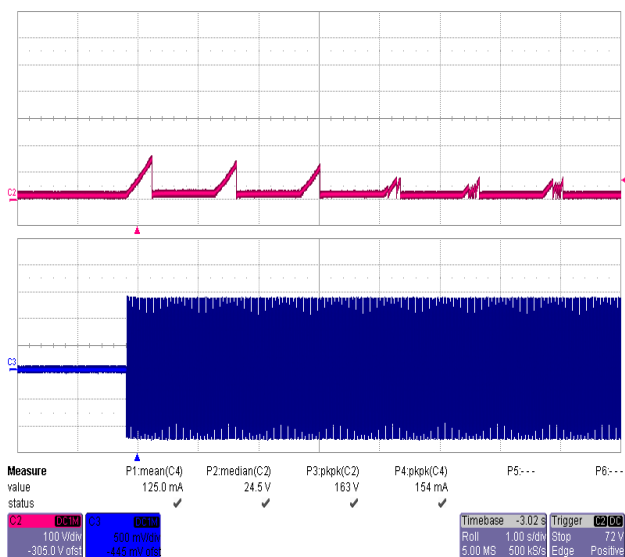


Figure 44 – 90 VAC, 60 Hz Open Load.
Upper: V_{OUT} , 100 V / div.
Lower: V_{IN} , 100 V / div., 1 s / div.

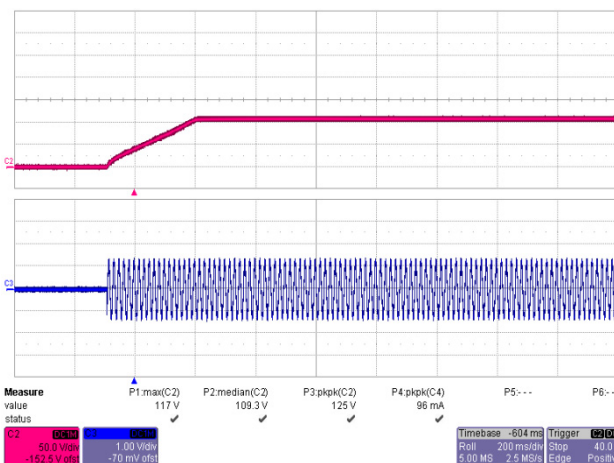


Figure 45 – Auto-Restart Overvoltage Protection
Circuit in Figure 3A. 90 VAC, 60 Hz.
Upper: V_{OUT} , 50 V / div.
Lower: V_{IN} , 100 V / div., 200 ms / div.



11.9 Brown-in and Brown-out Condition

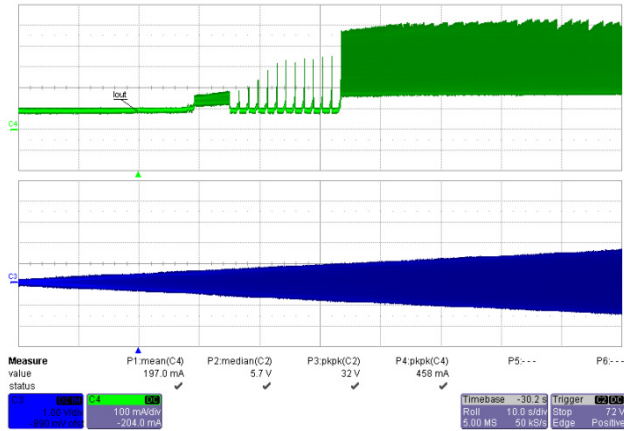


Figure 45 – 0 VAC – 115 VAC, 3 V / μ s Slew Rate.
 Upper: I_{OUT} , 100 mA / div.
 Lower: V_{INAC} , 50 V, 5 s / div.

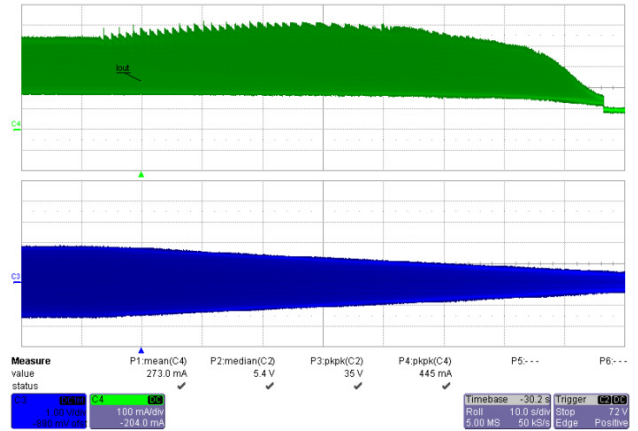
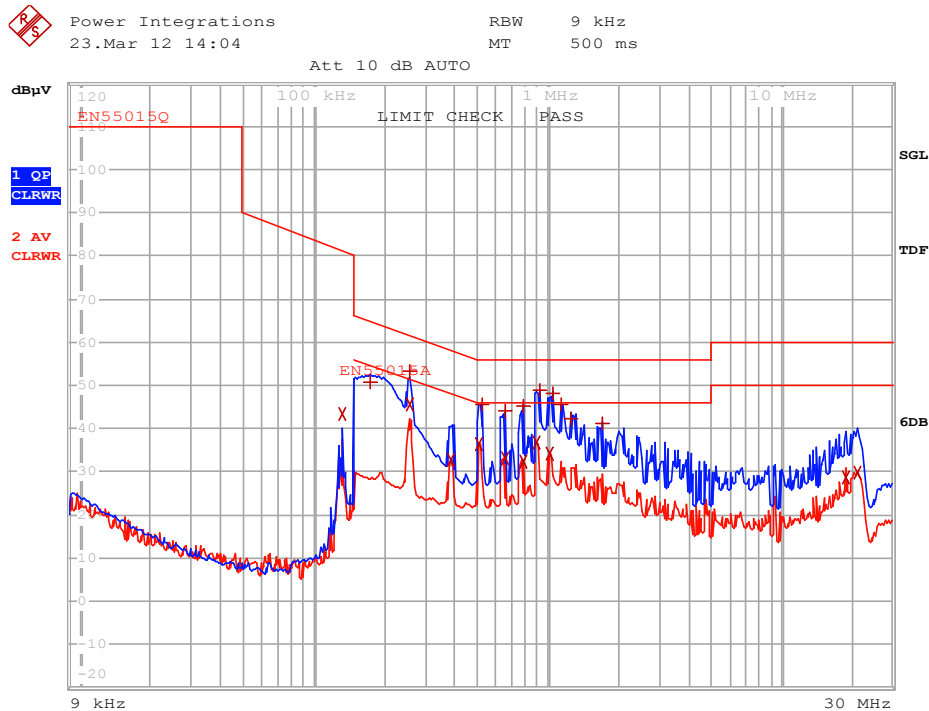


Figure 46 – 115 VAC – 0 VAC, 3 V / μ s Slew Rate.
 Upper: I_{OUT} , 100 mA / div.
 Lower: V_{INAC} , 50 V, 5 s / div.

12 Conducted EMI



EDIT PEAK LIST (Final Measurement Results)

Trace1: EN55015Q
Trace2: EN55015A
Trace3: ---

| TRACE | FREQUENCY | LEVEL dBµV | DELTA | LIMIT | dB |
|--------------|-------------------|------------|-------|-------|--------|
| 2 Average | 130.825395691 kHz | 43.26 | N | gnd | |
| 1 Quasi Peak | 172.421131986 kHz | 50.76 | L1 | gnd | -14.08 |
| 1 Quasi Peak | 254.169871602 kHz | 53.38 | N | gnd | -8.23 |
| 2 Average | 256.711570318 kHz | 45.48 | N | gnd | -6.05 |
| 2 Average | 386.030632509 kHz | 32.71 | L1 | gnd | -15.43 |
| 2 Average | 510.05878768 kHz | 36.38 | L1 | gnd | -9.61 |
| 1 Quasi Peak | 525.514079005 kHz | 45.54 | L1 | gnd | -10.45 |
| 1 Quasi Peak | 654.11570866 kHz | 44.26 | L1 | gnd | -11.73 |
| 2 Average | 654.11570866 kHz | 33.17 | L1 | gnd | -12.82 |
| 1 Quasi Peak | 782.418853721 kHz | 45.33 | L1 | gnd | -10.66 |
| 2 Average | 782.418853721 kHz | 32.22 | L1 | gnd | -13.77 |
| 2 Average | 890.465639904 kHz | 36.82 | L1 | gnd | -9.17 |
| 1 Quasi Peak | 917.447639259 kHz | 48.74 | L1 | gnd | -7.25 |
| 2 Average | 1.01343296123 MHz | 34.06 | L1 | gnd | -11.93 |
| 1 Quasi Peak | 1.04414099339 MHz | 48.16 | L1 | gnd | -7.83 |
| 1 Quasi Peak | 1.13065507631 MHz | 45.75 | L1 | gnd | -10.24 |
| 1 Quasi Peak | 1.26143607964 MHz | 42.39 | L1 | gnd | -13.61 |
| 1 Quasi Peak | 1.7002252517 MHz | 41.18 | L1 | gnd | -14.81 |
| 2 Average | 18.8920426529 MHz | 28.81 | L1 | gnd | -21.18 |
| 2 Average | 21.2880265316 MHz | 29.75 | L1 | gnd | -20.25 |

Figure 47 – Conducted EMI, 85 V LED Load, 115 VAC, 60 Hz, and EN55015 B Limits.



13 Line Surge

The unit was subjected to ± 2500 V 100 kHz ring wave and ± 1 kV differential surge at 115 VAC using 10 strikes at each condition. A test failure was defined as a non-recoverable interruption of output requiring supply repair or recycling of input voltage.

| Level (V) | Input Voltage (VAC) | Injection Location | Injection Phase (°) | Type | Test Result (Pass/Fail) |
|-----------|---------------------|--------------------|---------------------|---------------------------|-------------------------|
| +2500 | 115 | L1, L2 | 0 | 100 kHz Ring Wave (200 A) | Pass |
| -2500 | 115 | L1, L2 | 0 | 100 kHz Ring Wave (200 A) | Pass |
| +2500 | 115 | L1, L2 | 90 | 100 kHz Ring Wave (200 A) | Pass |
| -2500 | 115 | L1, L2 | 90 | 100 kHz Ring Wave (200 A) | Pass |

| Level (kV) | Input Voltage (VAC) | Injection Location | Injection Phase (°) | Type | Test Result (Pass/Fail) |
|------------|---------------------|--------------------|---------------------|---------------------|-------------------------|
| +1 kV | 115 | L1, L2 | 0 | Surge (2 Ω) | Pass |
| -1 kV | 115 | L1, L2 | 0 | Surge (2 Ω) | Pass |
| +1 kV | 115 | L1, L2 | 90 | Surge (2 Ω) | Pass |
| -1 kV | 115 | L1, L2 | 90 | Surge (2 Ω) | Pass |

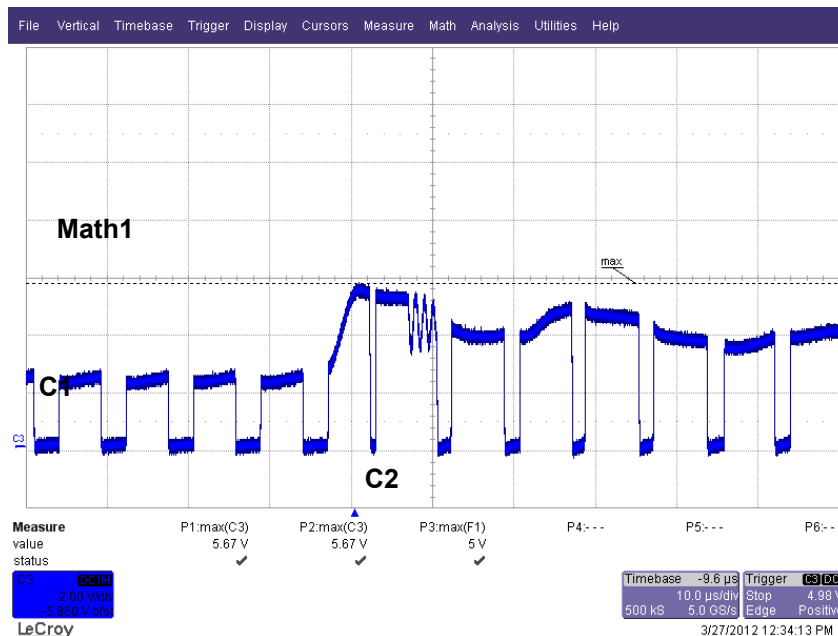


Figure 48 – 1 kV (90° Injection Phase) Differential Surge V_{DS} Waveforms. U1 V_{DS} Maximum Voltage, 567 V.



14 Revision History

| Date | Author | Revision | Description and Changes | Reviewed |
|-------------|---------------|-----------------|--------------------------------|-----------------|
| 21-Jun-12 | DK | 1.0 | Initial Release | Apps & Mktg |
| | | | | |
| | | | | |
| | | | | |



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