

1SP0635x2x1-FZ825R33HE4D and 1SP0635x2x1C-FZ825R33HE4D Data Sheet

Compact, high-performance, plug-and-play single-channel IGBT driver based on SCALE™-2 technology for individual and parallel-connected modules in 2-level, 3-level and multilevel converter topologies

Abstract

The SCALE™-2 plug-and-play driver 1SP0635x2x1-FZ825R33HE4D / 1SP0635x2x1C-FZ825R33HE4D (Coated version using ELPEGUARD SL 1307 FLZ/2 from Lackwerke Peters with a typical thickness of 50µm) is a compact single-channel intelligent gate driver designed for Infineon's IGBTs FZ825R33HE4D. The main driver 1SP0635x2M1(C)-FZ825R33HE4D features a fiber-optic interface with a built-in isolated DC/DC power supply. It can be used as stand-alone driver or in conjunction with up to three 1SP0635D2S1(C)-FZ825R33HE4D peripherals to drive up to four parallel-connected IGBT modules of type FZ825R33HE4D.

For drivers adapted to other types of high-power and high-voltage IGBT modules, refer to:

www.power.com/gate-driver/go/plug-and-play

Features

- ✓ Plug-and-play solution
- ✓ Allows parallel connection of IGBT modules
- ✓ For 2-level, 3-level and multilevel topologies.
- ✓ Built-in isolated DC/DC power supply (main)
- ✓ Fiber-optic links (main)
- ✓ Built-in interface to 1SP0635D2S1(C) (peripheral)
- ✓ Duty cycle 0...100%
- ✓ Dynamic Advanced Active Clamping DA²C
- ✓ Dynamic IGBT short-circuit protection
- ✓ Monitoring of supply voltage
- ✓ Monitoring of gate voltage
- ✓ Extremely reliable; long service life
- ✓ Shortens application development time
- ✓ Suitable for FZ825R33HE4D

Applications

- ✓ Traction
- ✓ Railroad power supplies
- ✓ Light rail vehicles
- ✓ HVDC
- ✓ Flexible AC transmission systems (FACTS)
- ✓ Medium-voltage converters
- ✓ Industrial drives
- ✓ Wind-power converters
- ✓ Medical applications
- ✓ Research
- ✓ And many others



Safety Notice!

The data contained in this data sheet is intended exclusively for technically trained staff. Handling all high-voltage equipment involves risk to life. Strict compliance with the respective safety regulations is mandatory!

Any handling of electronic devices is subject to the general specifications for protecting electrostatic-sensitive devices according to international standard IEC 60747-1, Chapter IX or European standard EN 100015 (i.e. the workplace, tools, etc. must comply with these standards). Otherwise, this product may be damaged.

Important Product Documentation

This data sheet contains only product-specific data. For a detailed description, must-read application notes and common data that apply to the whole series, please refer to the "Description & Application Manual for 1SP0635 SCALE-2 IGBT Drivers" on www.power.com/gate-driver/go/1SP0635.

When applying SCALE-2 plug-and-play drivers, please note that these drivers are specifically adapted to a particular type of IGBT module. Therefore, the type designation of SCALE-2 plug-and-play drivers also includes the type designation of the corresponding IGBT module. These drivers are not valid for IGBT modules other than those specified. Incorrect use may result in failure.

Mechanical Dimensions

Dimensions: Refer to the relevant "Description and Application Manual"

Mounting principle: Connected to IGBT module with screws

Fiber-Optic Interfaces (1SP0635x2M1(C))

Interface	Remarks	Part type #
Drive signal input Drive signal input Status output	1SP0635V, fiber-optic receiver (Notes 1, 2) 1SP0635S, fiber-optic receiver (Notes 1, 2) 1SP0635V, fiber-optic transmitter (Notes 1, 3)	HFBR-2522ETZ HFBR-2412Z HFBR-1522ETZ
Status output	1SP0635S, fiber-optic transmitter (Notes 1, 3)	HFBR-1412Z

Electrical Connectors

Interface	Remarks	Part type #
Power supply connector X1	1SP0635x2M1(C), on-board connector (Note 4)	214012
Bus connectors X2 and X3	On-board connectors (Note 5)	214013



Absolute Maximum Ratings

Parameter	Remarks	Min	Max	Unit
Supply voltage V _{DC}	VDC to GND (1SP0635x2M1(C))	0	16	V
Average supply current I _{DC}	1SP0635x2M1(C) only (Note 6)		400	mA
Average supply current IDC	1SP0635x2M1(C) with three 1SP0635D2S1(C) (Note	6)	1130	mA
Gate output power	1SP0635x2M1(C), Ta < 70°C (Note 7)		3	W
	$1SP0635x2M1(C)$, Ta = $85^{\circ}C$ (Note 7)		2.2	W
Gate output power	1SP0635D2S1(C), Ta < 70°C (Note 8)		2.6	W
	1SP0635D2S1(C), Ta = 85°C (Note 8)		2	W
Switching frequency f	1SP0635x2M1(C), Ta < 70°C		10	kHz
	$1SP0635x2M1(C)$, Ta = $85^{\circ}C$		7.3	kHz
Switching frequency f	1SP0635D2S1(C), Ta < 70°C		8.6	kHz
	$1SP0635D2S1(C)$, $Ta = 85^{\circ}C$		6.6	kHz
Gate peak current Iout	Note 9	-35	+35	Α
Test voltage (50Hz/1min.)	1SP0635x2M1(C), primary to secondary (Note 10)		6000	$V_{\text{AC(eff)}}$
DC-link voltage	Switching operation (Note 11)		2200	V
	Off state (Note 12)		2700	V
Operating voltage	Primary to secondary side		3300	V_{peak}
Max. emitter-emitter voltage	Between parallel connected drivers (Note 13)		200	V_{peak}
dV/dt	Between parallel connected drivers (Note 14)		50	kV/µs
Max. interface current	X2 and X3, total RMS value (Note 15)		4	A_{rms}
	X2 and X3, total peak value (Note 15)		20	A_{peak}
Operating temperature		-40	85	°C
Storage temperature	Note 31	-40	50	°C
Surface temperature	Only 1SP0635x2x1C-FZ825R33HE4D (Note 32)		125	°C

Recommended Operating Conditions

Power Supply	Remarks	Min	Тур	Max	Unit
Supply voltage V _{DC}	To GND	14.5	15	15.5	٧



Electrical Characteristics

All data refer to $+25^{\circ}$ C and $V_{DC} = 15V$ unless otherwise specified

Remarks	Min	Тур	Max	Unit
Without load, only 1SP0635x2M1(C)		120		mA
Without load, per additional 1SP0635D2S1(C)		35		mA
1SP0635x2M1(C), DC/DC converter		15		pF
Remarks	Min	Тур	Max	Unit
Secondary side, clear fault	12.1	12.6	13.1	V
Secondary side, set fault (Note 16)	11.5	12.0	12.5	V
Secondary side, set/clear fault	0.35			V
Secondary side, clear fault	5	5.15	5.3	V
Secondary side, set fault (Note 16)	4.7	4.85	5	V
Secondary side, set/clear fault	0.15			V
Remarks	Min	Тур	Max	Unit
Without load		25		V
With three peripherals, full load		24		V
		0		V
To COM		15		V
Remarks	Min	Тур	Max	Unit
G _{mean} to E, set fault (Note 17)		12.9		V
G _{mean} to E, set fault (Note 17)		-7.6		٧
Note 17		28		μs
Remarks	Min	Тур	Max	Unit
Between auxiliary terminals (Note 18)		143		V
DC-link voltage = 2200V (Note 19)		5.9		μs
DC-link voltage = 1500V (Note 19)		6.0		μs
• • • • • • • • • • • • • • • • • • • •		6.2		μs
DC-link voltage = 800V (Note 19)		8.3		μs
After the response time (Note 20)		0.3		μs
Remarks	Min	Тур	Max	Unit
Note 21		190		ns
Note 21		185		ns
Note 21 G to E (Note 22)		185 9		ns ns
	Without load, only 1SP0635x2M1(C) Without load, per additional 1SP0635D2S1(C) 1SP0635x2M1(C), DC/DC converter Remarks Secondary side, clear fault Secondary side, set fault (Note 16) Secondary side, clear fault Secondary side, set/clear fault Secondary side, set fault (Note 16) Secondary side, set fault (Note 16) Secondary side, set fault load Secondary side, set/clear fault Remarks Without load With three peripherals, full load To COM To COM Remarks Gmean to E, set fault (Note 17) Note 17 Remarks Between auxiliary terminals (Note 18) DC-link voltage = 2200V (Note 19) DC-link voltage = 1500V (Note 19) DC-link voltage = 800V (Note 19) After the response time (Note 20) Remarks	Without load, only 1SP0635x2M1(C) Without load, per additional 1SP0635D2S1(C) 1SP0635x2M1(C), DC/DC converter Remarks Min Secondary side, clear fault Secondary side, set fault (Note 16) Secondary side, clear fault Secondary side, set/clear fault Secondary side, set/clear fault Secondary side, clear fault Secondary side, set fault (Note 16) Secondary side, set fault (Note 16) Secondary side, set fault (Note 16) Secondary side, set/clear fault Secondary side, set fault (Note 16) Secondary side, set fault (Note 17) Secon	Without load, only 1SP0635x2M1(C) 120 Without load, per additional 1SP0635D2S1(C) 35 1SP0635x2M1(C), DC/DC converter 15 Remarks Min Typ Secondary side, clear fault 12.1 12.6 Secondary side, set fault (Note 16) 11.5 12.0 Secondary side, set fault 0.35 5 Secondary side, set fault 5 5.15 Secondary side, set fault (Note 16) 4.7 4.85 Secondary side, set fault (Note 16) 4.7 4.85 Secondary side, set/clear fault 0.15 1.5 Remarks Min Typ Without load 25 25 With three peripherals, full load 24 24 To COM 0 0 To COM 15 Remarks Min Typ Gmean to E, set fault (Note 17) 2.9 Gmean to E, set fault (Note 17) 2.6 Note 17 28 Remarks Min Typ Between auxiliary terminals (Note 18) 5.9 DC-link voltage = 1500V (Note 19) 6.0	Without load, only 1SP0635x2M1(C) 120 Without load, per additional 1SP0635D2S1(C) 35 1SP0635x2M1(C), DC/DC converter 15 Remarks Min Typ Max Secondary side, clear fault 12.1 12.6 13.1 Secondary side, set fault (Note 16) 11.5 12.0 12.5 Secondary side, set/clear fault 0.35 5.15 5.3 Secondary side, set fault (Note 16) 4.7 4.85 5 Secondary side, set/clear fault 0.15 5 Remarks Min Typ Max Without load 25 4.7 4.85 5 With three peripherals, full load 24 4.7 4.85 5 To COM 0 0 15 15 Remarks Min Typ Max Gmean to E, set fault (Note 17) 12.9 -7.6 12.9 Gmean to E, set fault (Note 17) -7.6 -7.6 12.9 -7.6 Remarks Min Typ Max Between auxiliary terminals (Note 18) 143 -7.6 -7.6



Timing Characteristics	Remarks	Min	Тур	Max	Unit
Transmission delay of fault state	Note 23		90		ns
Delay to clear fault state	After IGBT short circuit (Note 24)		9		μs
	After gate-monitoring fault (Notes 24, 30)		1		μs
Acknowledge delay time	Note 25		250		ns
Acknowledge pulse width	On host side	400	700	1050	ns
Gate Output	Remarks	Min	Тур	Max	Unit
Turn-on gate resistor R _{g(on)}	Note 26		0.4875		Ω
Turn-off gate resistor R _{g(off)}	Note 26		7.0		Ω
Auxiliary gate capacitor Cge		not assembled		nF	
Gate voltage at turn-on	Note 27		15		V
Gate-voltage at turn-off	Without load (Note 27)		-10.1		V
	$P_{DC/DC} = 3W$ (Note 27)		-9.8		V
	$P_{DC/DC} = 6W \text{ (Note 27)}$		-9.5		V
	$P_{DC/DC} = 12W$ (Note 27)		-9		V
Electrical Isolation	Remarks	Min	Тур	Max	Unit
Test voltage (50Hz/1s)	Primary to secondary side (Note 10)	6000	6050	6100	V _{AC(eff)}
Partial discharge extinction volt.	Primary to secondary side (Note 28)	3630			V_{peak}
Creepage distance	Primary to secondary side (Note 29)	21			mm
. 5	Primary to IGBT main emitter terminal	20			mm
Clearance distance	Primary to secondary side (Note 29)	21			mm
	Primary to IGBT main emitter terminal	13			mm

Footnotes to the Key Data

- 1) The transceivers required on the host controller side are not supplied with the gate driver. It is recommended to use the same types as used in the gate driver. For product information refer to www.power.com/gate-driver/go/fiberoptics.
- 2) The recommended transmitter current at the host controller is 20mA. A higher current may increase jitter or delay at turn-off.
- 3) The typical transmitter current at the gate driver is 18mA. In case of supply undervoltage, the minimum transmitter current at the gate driver is 12mA: this is suitable for adequate plastic optical fibers with a length of up to 10 meters.
- 4) This refers to the manufacturer ordering number, see www.power.com/gate-driver/go/ext erni. The customer-side connector as well as cables with different lengths can be supplied by Power Integrations. Refer to the "Description & Application Manual for 1SP0635 SCALE-2 IGBT Drivers" for more information.
- 5) This refers to the manufacturer ordering number, see www.power.com/gate-driver/go/ext erni. These connectors are to be used to connect 1SP0635x2M1(C) (main) or 1SP0635D2S1(C) (peripheral) to 1SP0635D2S1(C) (peripheral) if parallel connection of IGBT modules is required. Cables with different lengths can be supplied by Power Integrations. Refer to the "Description & Application Manual for 1SP0635 SCALE-2 IGBT Drivers" for more information.
- 6) If the specified value is exceeded, this indicates a driver overload. It should be noted that the driver is not protected against overload.
- 7) The given power can only be fully exploited without peripherals 1SP0635D2S1(C) (no parallel connection of IGBT modules). If the specified value is exceeded, this indicates a driver overload. It



- should be noted that the driver is not protected against overload. From 70°C to 85°C, the maximum permissible output power can be linearly interpolated from the given data.
- 8) The given power can be fully exploited with peripherals 1SP0635D2S1(C) (parallel connection of IGBT modules). If the specified value is exceeded, this indicates a driver overload. It should be noted that the driver is not protected against overload. From 70°C to 85°C, the maximum permissible output power can be linearly interpolated from the given data. Note that the DC/DC converter on the main 1SP0635x2M1(C) is dimensioned to supply the main as well as three connected peripherals 1SP0635D2S1(C) at full load.
- 9) The gate current is limited by the gate resistors located on the driver.
- 10) HiPot testing (= dielectric testing) must generally be restricted to suitable components. This gate driver is suited for HiPot testing. Nevertheless, it is strongly recommended to limit the testing time to 1s slots. Excessive HiPot testing may lead to insulation degradation.
- 11) This limit is due to active clamping under switching conditions. Refer to the "Description & Application Manual for 1SP0635 SCALE-2 IGBT Drivers".
- 12) Due to the Dynamic Active Advanced Clamping Function (DA²C) implemented on the driver, the DC-link voltage can be increased in the off-state condition (e.g. after emergency shut-down). This value is only valid when the IGBTs are in the off state (not switching). The time during which the voltage can be applied should be limited to short periods (< 60 seconds). Refer to the "Description & Application Manual for 1SP0635 SCALE-2 IGBT Drivers".
- 13) The maximum dynamic voltage between auxiliary emitters of parallel-connected drivers due to asymmetrical operation at turn-on and turn-off must be limited to the given value.
- 14) Maximum allowed rate of change of auxiliary emitter voltage of parallel connected drivers.
- 15) Dynamic voltages between auxiliary emitters of parallel connected drivers at turn-on and turn-off lead to equalizing currents over the X2 or X3 bus. The peak and RMS values of the resulting current must be limited to the given value.
- 16) Undervoltage monitoring of the secondary-side supply voltage (Viso to Vee and Vee to COM which correspond with the approximate turn-on and turn-off gate-emitter voltages). If the corresponding voltage drops below this limit on 1SP0635x2M1(C) (mains), all paralleled IGBTs (main and peripherals) are switched off and a fault is transmitted to the status output. If the corresponding voltage drops below this limit on 1SP0635D2S1(C) (peripherals), the corresponding IGBT is switched off. If the IGBT was turned on, a fault will be generated by the gate-monitoring function on the main which will turn off all paralleled IGBTs after the corresponding delay.
- 17) The mean value $V_{GE,mean}$ of all gate voltages (main and all peripherals) is filtered and compared to the given values at turn-on and turn-off. If the specified values are exceeded ($V_{GE,mean} < V_{GE,on,min}$ at turn-on resp. $V_{GE,mean} > V_{GE,off,max}$ at turn-off) after the given filter delay, the driver turns off all parallel-connected IGBTs and a fault is transmitted to the status output.
- 18) A dynamic Vce protection is implemented on the driver. The maximum allowed Vce voltage at turn-on is dynamically adjusted in order to better fit to the IGBT characteristics at turn-on. At the end of the turn-on process the given static value applies.
- 19) The resulting pulse width of the direct output of the gate drive unit for short-circuit type I (excluding the delay of the gate resistors) is the sum of the response time plus the delay to IGBT turn-off.
- 20) The turn-off event of the IGBT is delayed by the specified time after the response time.
- 21) Including the delay of the external fiber-optic links (cable length: 1m). Measured from the transition of the turn-on or turn-off command at the optical transmitter on the host controller side to the direct output of the gate drive unit (excluding the delay of the gate resistors).
- 22) Output rise and fall times are measured between 10% and 90% of the nominal output swing. The values are given for the driver side of the gate resistors with $2\Omega/1uF$ load. The time constant of the output load in conjunction with the present gate resistors leads to an additional delay at their load side.
- 23) Delay of external fiber-optic links. Measured from the driver secondary side (ASIC output) to the optical receiver on the host controller (cable length: 1m).
- 24) Measured on the host side. The fault status on the secondary side is automatically reset after the specified time.



- 25) Including the delay of the external fiber-optic links (cable length: 1m). Measured from the transition of the turn-on or turn-off command at the optical transmitter on the host controller side to the transition of the acknowledge signal at the optical receiver on the host controller side.
- 26) The gate resistors can be leaded or surface mounted. Power Integrations reserves the right to determine which type will be used. Typically, higher quantities will be produced with SMD resistors and small quantities with leaded resistors.
- 27) The driver secondary side voltage is split into two distinct voltages on the driver. The first one is the turn-on voltage which is regulated at about 15V. The difference between the total secondary side voltage and the turn-on voltage is the turn-off voltage which is not regulated and mainly dependent on the driver input voltage VDC and the DC/DC converter power.
- 28) Partial discharge measurement is performed in accordance with IEC 60270.
- 29) Clearance and creepage distances are designed according to IEC 60077-1. Refer to the "Description & Application Manual for 1SP0635 SCALE-2 IGBT Drivers" for more information.
- 30) The fault status is set as long as the gate monitoring fault is present. The given value applies if the driver goes from the "off state" to the "on state" and the gate-emitter voltage of one or more parallel connected drivers does not turn on. If the driver goes from the "on state" to the "off state" and the gate-emitter voltage of one or more parallel connected drivers does not turn off, the fault status is applied as long as the gate monitoring fault is present.
- 31) The storage temperature inside the original package (1) or in case the coating material of coated products may touch external parts (2) must be limited to the given value. Otherwise, it is limited to 90°C.
- 32) The component surface temperature, which may strongly vary depending on the operating condition, must be limited to the given value for coated driver versions to ensure long-term reliability of the coating material.

Legal Disclaimer

The statements, technical information and recommendations contained herein are believed to be accurate as of the date hereof. All parameters, numbers, values and other technical data included in the technical information were calculated and determined to our best knowledge in accordance with the relevant technical norms (if any). They may base on assumptions or operational conditions that do not necessarily apply in general. We exclude any representation or warranty, express or implied, in relation to the accuracy or completeness of the statements, technical information and recommendations contained herein. No responsibility is accepted for the accuracy or sufficiency of any of the statements, technical information, recommendations or opinions communicated and any liability for any direct, indirect or consequential loss or damage suffered by any person arising therefrom is expressly disclaimed.



Ordering Information

Our international terms and conditions of sale apply.

Interface	Power Integrations Driver Type #	Related IGBT
Main, Fiber-Optic Interface 1)	1SP0635V2M1-FZ825R33HE4D	FZ825R33HE4D
Main, Fiber-Optic Interface 1), 3)	1SP0635V2M1C-FZ825R33HE4D	FZ825R33HE4D
Main, Fiber-Optic Interface 2)	1SP0635S2M1-FZ825R33HE4D	FZ825R33HE4D
Main, Fiber-Optic Interface 2), 3)	1SP0635S2M1C-FZ825R33HE4D	FZ825R33HE4D
Peripheral, Electrical Interface	1SP0635D2S1-FZ825R33HE4D	FZ825R33HE4D
Peripheral, Electrical Interface 3)	1SP0635D2S1C-FZ825R33HE4D	FZ825R33HE4D

¹⁾ Fiber-optic interface with versatile link (HFBR-2522ETZ and HFBR-1522ETZ)

Product home page: www.power.com/products/scale-2-plug-and-play-drivers/1sp0635

Information about Other Products

For other drivers, evaluation systems, product documentation and application support

Please click onto: www.power.com/products/gate-drivers

²⁾ Fiber-optic interface with ST (HFBR-2412Z and HFBR-1412Z) See "Description & Application Manual for 1SP0635 SCALE-2 IGBT Drivers"

³⁾ Conformal coated version



Power Integrations Sales Offices

WORLD HEADQUARTERS

5245 Hellyer Avenue San Jose, CA 95138 USA Tel: +1-408-414-9200 Fax: +1-408-414-9765 Email: usasales@power.com

AMERICAS WEST

5245 Hellyer Avenue San Jose, CA 95138 USA Tel: +1-408-414-8778 Fax: +1-408-414-3760 Email: usasales@power.com

GERMANY (AC-DC/LED Sales)

Einsteinring 24

85609 Aschheim, Germany Tel: +49-89-5527-39100 Fax: +49-89-1228-5374 Email: <u>eurosales@power.com</u>

INDIA (Mumbai)

Unit: 106-107, Sagar Tech Plaza-B Sakinaka, Andheri Kurla Road Mumbai, Maharashtra 400072 India Tel 1: +91-22-4003-3700

Tel 2: +91-22-4003-3600 Email: <u>indiasales@power.com</u>

JAPAN

Kosei Dai-3 Bldg. 2-12-11, Shin-Yokohama, Kohoku-ku Yokohama-shi, Kanagawa Japan 222-0033

Tel: +81-45-471-1021 Fax: +81-45-471-3717 Email: japansales@power.com

TAIWAN

5F, No. 318, Nei Hu Rd., Sec. 1

Nei Hu Dist. Taipei, 114 Taiwan Tel: +886-2-2659-4570 Fax: +886-2-2659-4550 Email: taiwansales@power.com

AMERICAS EAST

7360 McGinnis Ferry Road Suite 225 Suwannee, GA 30024 USA Tel: +1-678-957-0724 Fax: +1-678-957-0784

Email: <u>usasales@power.com</u>

CHINA (Shanghai)
Room 2410, Charity Plaza
No. 88 North Caoxi Road
Shanghai, 200030 China
Tel: +86-21-6354-6323
Fax: +86-21-6354-6325
Email: chinasales@power.com

GERMANY (Gate Driver Sales)

HellwegForum 3 59469 Ense, Germany Tel: +49-2938-64-39990

Email: gate-drivers.sales@power.com

INDIA (New Delhi)

#45, Top Floor Okhla Industrial Area, Phase - III New Dehli, 110020 India

Tel 1: +91-11-4055-2351 Tel 2: +91-11-4055-2353 Email: indiasales@power.com

KOREA

RM602, 6FL, 22 Teheran-ro 87-gil, Gangnam-gu Seoul, 06164 Korea Tel: +82-2-2016-6610

Fax: +82-2-2016-6630 Email: koreasales@power.com

UNITED KINGDOM

Building 5, Suite 21 The Westbrook Centre Milton Road

Cambridge, CB4 1YG United Kingdom

Tel: +44-7823-557-484 Email: <u>eurosales@power.com</u>

AMERICAS CENTRAL

333 Sheridan Road Winnetka, IL 60093 USA Tel: +1-847-721-6293 Email: usasales@power.com

CHINA (Shenzhen)

17/F, Hivac Building, No 2

Keji South 8th Road, Nanshan District

Shenzhen, 518057 China Tel: +86-755-8672-8689 Fax: +86-755-8672-8690 Email: chinasales@power.com

INDIA (Bangalore)

#1, 14th Main Road Vasanthangar

Vasanthangar Bangalore, 560052 India

Tel 1: +91-80-4113-8020 Tel 2: +91-80-4113-8028 Fax: +91-80-4113-8023 Email: <u>indiasales@power.com</u>

ITALY

Via Milanese 20

20099 Sesto San Giovanni (MI), Italy

Tel: +39-02-4550-8708 Email: <u>eurosales@power.com</u>

SINGAPORE

51 Newton Road #19-01/05 Goldhill Plaza Singapore, 308900 Tel 1: +65-6358-2160 Tel 2: +65-6358-4480

Fax: +65-6358-2015

Email: singaporesales@power.com