



Design Example Report

Title	<i>9 W High Efficiency (>90%) Power Factor Corrected Non-Isolated Buck LED Driver Using LinkSwitch™-TN LNK306DG</i>
Specification	95 VAC – 265 VAC Input; 60 V _{TYPICAL} , 150 mA Output
Application	A19 LED Driver
Author	Applications Engineering Department
Document Number	DER-386
Date	December 5, 2013
Revision	1.0

Summary and Features

- Accurate constant current (CC) output
- Low cost, low component count and small PCB footprint solution
- Highly energy efficient, >90% at 120 VAC and 240 V input
- Fast start-up time (<100 ms) – no perceptible delay
- Integrated protection and reliability features
 - One shot no-load protection
 - Short-circuit protected
 - Auto-recovering thermal shutdown with large hysteresis protects both components and PCB
 - No damage during brown-out conditions
- PF >0.7 at 120 VAC and PF >0.5 at 240 VAC
- Meets IEC ring wave, differential line surge and EN55015 conducted EMI

PATENT INFORMATION

The products and applications illustrated herein (including transformer construction and circuits external to the products) may be covered by one or more U.S. and foreign patents, or potentially by pending U.S. and foreign patent applications assigned to Power Integrations. A complete list of Power Integrations' patents may be found at www.powerint.com. Power Integrations grants its customers a license under certain patent rights as set forth at <http://www.powerint.com/ip.htm>.

Table of Contents

1	Introduction.....	3
2	Power Supply Specifications	4
3	Schematic.....	5
4	Circuit Description	6
4.1	Input EMI Filtering	6
4.2	Buck using LinkSwitch-TN.....	6
4.3	Output Feedback.....	6
4.4	Disconnected Load Protection.....	7
5	PCB Layout	8
6	Populated PCB.....	9
7	Bill of Materials	10
8	Inductor Spreadsheet	11
9	Performance Data	13
9.1	Active Mode Efficiency	14
9.2	Line Regulation	15
9.3	Power Factor.....	16
9.4	Thermal Scans	17
10	Waveforms.....	18
10.1	Drain Voltage and Current, Normal Operation.....	18
10.2	Drain Voltage and Current Start-up Profile	20
10.3	Output Voltage Start-up Profile.....	21
10.4	Input and Output Voltage and Current Profiles.....	22
10.5	Drain Voltage and Current Profile with Normal Operation then Output Short....	23
10.6	Drain Voltage and Current Profile, Start-up with Output Shorted	24
10.7	No-Load Operation.....	24
10.8	AC Cycle	25
10.9	Brown-out.....	27
10.10	Line Surge Waveform	28
11	Line Surge.....	29
12	Conducted EMI	30
12.1	Equipment:	30
12.2	EMI Test Set-up	30
12.3	EMI Test Result.....	32
13	Revision History.....	36

Important Note:

Although this board is designed to satisfy safety requirements for non-isolated LED drivers, the engineering prototype has not been agency approved. Therefore, all testing should be performed using an isolation transformer to provide the AC input to the prototype board.



1 Introduction

This document is an engineering report describing a non-isolated LED driver (power supply) utilizing a LNK306DG from the LinkSwitch-TN family of devices.

The low cost single constant current output LED driver has an output power of 9 W at 150 mA and supports a 54 V to 66 V LED string. The board was optimized to operate over the entire AC input voltage range (95 VAC to 265 VAC, 47 Hz to 63 Hz).

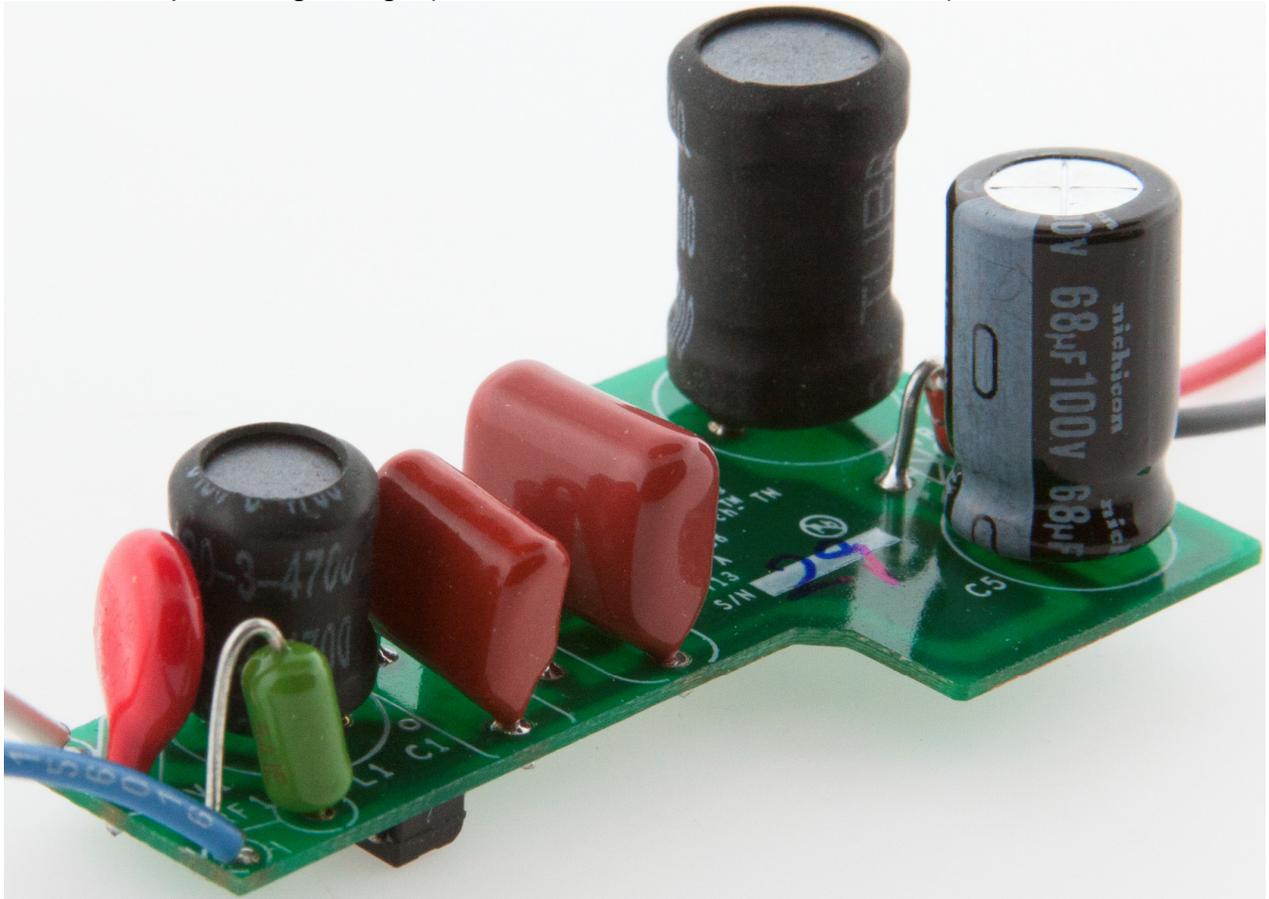


Figure 1 – Populated Circuit Board Assembly.

The form factor of the board was chosen to meet the requirements for standard A19 LED replacement lamps. The output is non-isolated and requires the mechanical design of the enclosure to isolate the output of the supply and the LED load from the user.

The document contains the power supply specification, schematic, bill of materials, transformer documentation, printed circuit layout, design spreadsheet and performance data.

2 Power Supply Specifications

The table below represents the minimum acceptable performance for the design. Actual performance is listed in the results section.

Description	Symbol	Min	Typ	Max	Units	Comment	
Input							
Voltage	V_{IN}	95	120/240	265	VAC	2 Wire – no P.E. At 120 VAC At 240 VAC	
Frequency	f_{LINE}	47	50/60	63	Hz		
Power Factor		0.7 0.5					
Output							
Output Voltage	V_{OUT}	54	60	66	V		
Output Current	I_{OUT}		150		mA		
Total Output Power							
Continuous Output Power	P_{OUT}		9		W		
Efficiency							
Nominal	η	90			%	Measured at P_{OUT} 25 °C at 120 VAC and 240 VAC	
Environmental							
Conducted EMI		Meets CISPR22B / EN55015					
Line Surge Differential Mode (L1-L2)			500		V	1.2/50 μ s surge, IEC 1000-4-5, Series Impedance: Differential Mode: 2 Ω	
Ring Wave (100 kHz) Differential Mode (L1-L2)			2.5		kV	2 Ω short-circuit Series Impedance	



3 Schematic

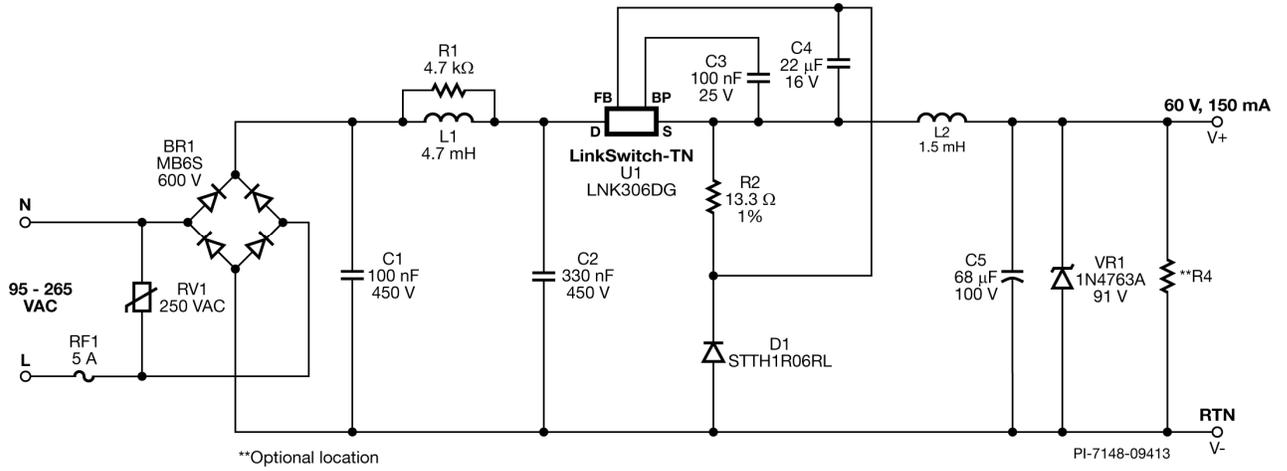


Figure 2 – Schematic for A19 Replacement Lamp.



4 Circuit Description

The LinkSwitch-TN (U1) is a highly integrated primary side controller intended for use in LED driver or DC supply applications. The design is optimized to provide high power factor in a single-stage conversion topology while regulating the output current across a range of input (95 VAC to 265 VAC) and output voltage variations typically encountered in LED driver applications. All of the control circuitry responsible for these functions plus a high-voltage power MOSFET are incorporated into the IC.

4.1 Input EMI Filtering

Fuse RF1 provides protection against component failure. A fast 5 A rating was needed to prevent false opening during line surges. The maximum input voltage is clamped by RV1 during differential line surges.

The AC input is full wave rectified by BR1 (vs. half wave) to achieve good power factor.

Capacitor C1, C2 and differential choke L1 perform EMI filtering while the small input capacitance ensures high power factor. This input π filter network plus the frequency jittering feature of LinkSwitch-TN allows compliance with Class B emission limits. Resistor R1 was used to damp the resonance of the EMI filter, preventing peaks in the EMI spectrum when measured in a system (driver plus enclosure). Inductor L1 was positioned after the bridge to avoid an imbalance in the EMI scan between line and neutral. The inductance of L1 can be increased if wider EMI margin is needed. Positioning the EMI filter after the bridge allows the use small high-voltage ceramic capacitors in the input filter.

4.2 Buck Using LinkSwitch-TN

LinkSwitch-TN is optimized in such a way as to achieve a simple and cost effective, high efficient LED driver with a good line input CC and temperature regulation from 0 to 100 °C (device case temperatures). LinkSwitch-TN has built-in over-temperature protection (OTP) to protect the circuit in high ambient conditions.

The buck converter stage consists of the integrated power MOSFET switch within the LNK306DG (U1), a fast freewheeling diode (D1), sense resistor (R2), power inductor L2 and output capacitor (C5). The converter operates mostly in discontinuous mode (DCM) to limit reverse current. A fast freewheeling diode was selected to minimize switching losses.

4.3 Output Feedback

For this design the output current is compensated from the output current sampling during the freewheeling of the converter. It is sensed from the R2 and filtered by C4 then fed to the FB pin for proper regulation. Proper balancing of power inductor and sense resistor once the minimum power inductance is calculated ensures good CC regulation over line voltage. Refer to Application Note AN-60 and PIXI Designer Spreadsheet for optimization procedure.



The bypass capacitor (C4) across the feedback helps to reduce the power loss during output current sensing and provides a sample-and-hold function to provide current information to the FB pin. No limiting resistor was fitted across the FB pin and C4 because the peak voltage will not exceed the absolute rating of the device.

4.4 *Disconnected Load Protection*

Simple one shot no-load protection is achieved with a Zener diode (VR1) across the output terminals. In case of no-load or open-load condition, the Zener diode would go short-circuit permanently in order to protect the output capacitor. During this condition the IC U1 will be protected by the internal primary current limit. Note that the Zener diode would need to be replaced once fault is removed.



5 PCB Layout

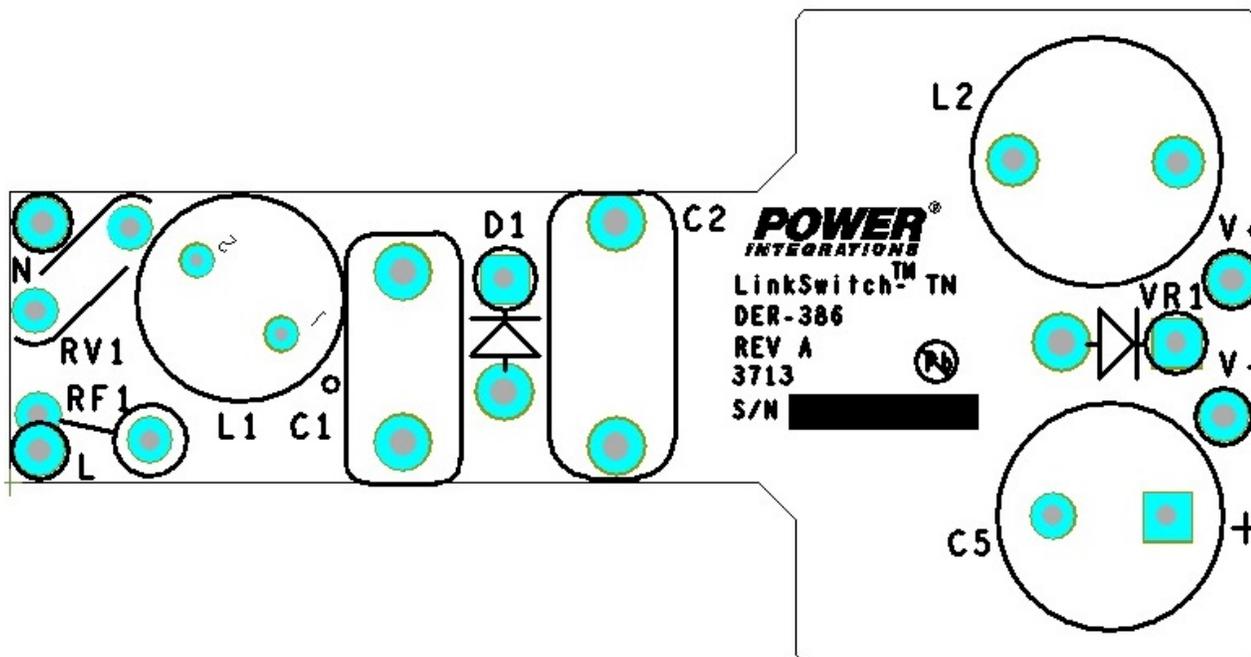


Figure 3 – Printed Circuit Layout, Top.

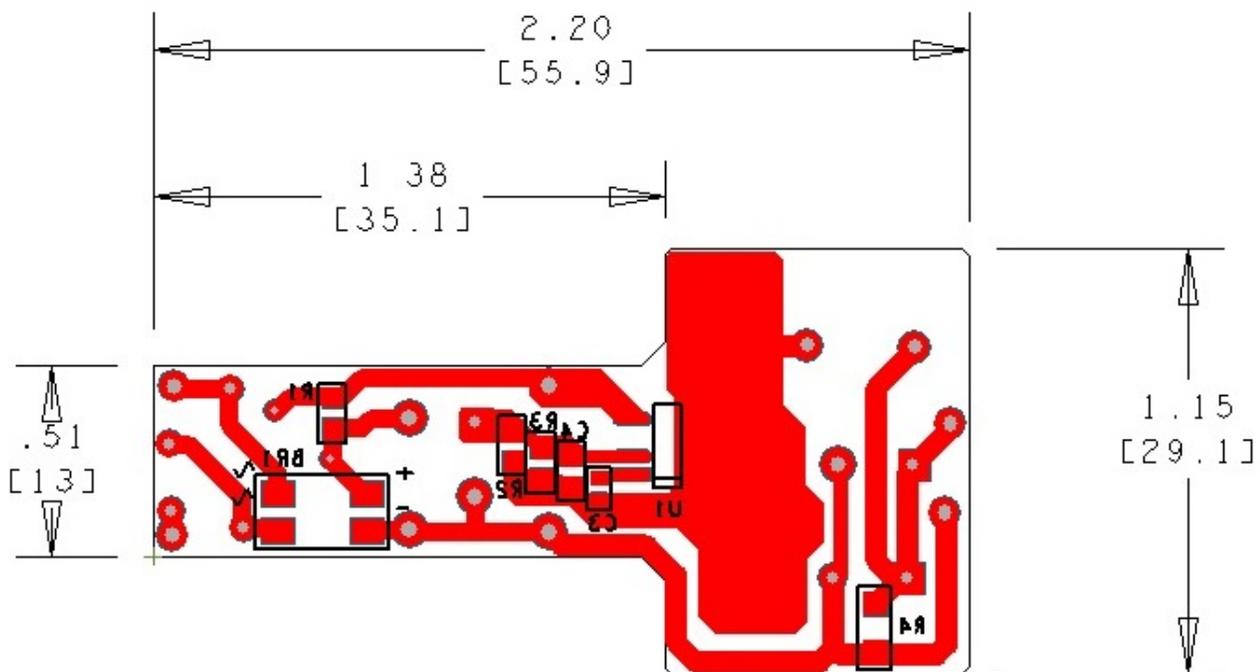


Figure 4 – Printed Circuit Layout, Bottom.



6 Populated PCB

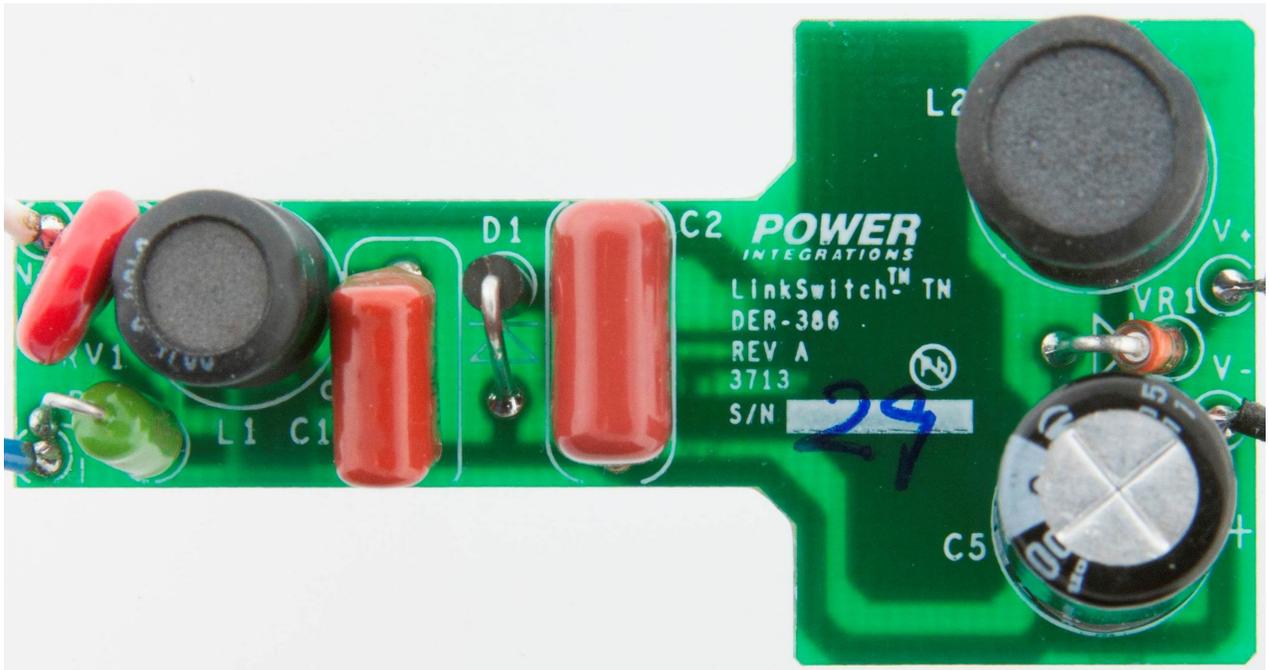


Figure 5 –Populated Circuit Board, Top.

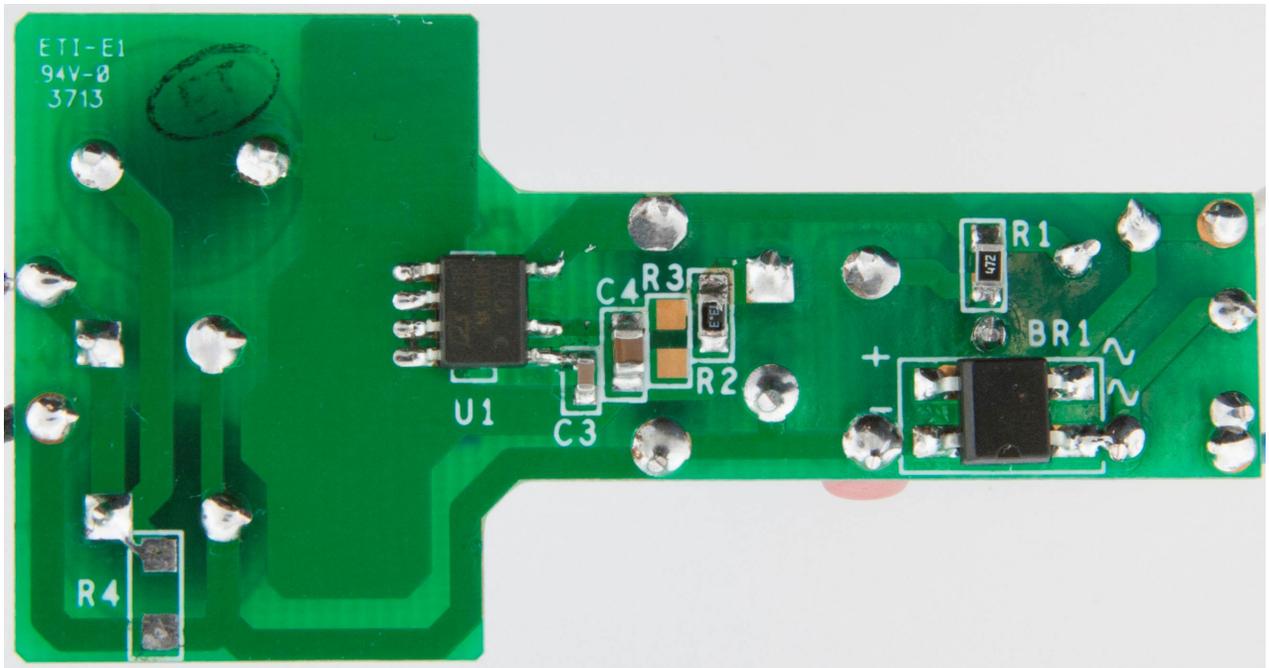


Figure 6 – Populated Circuit Board, Bottom.

7 Bill of Materials

The table below is the reference design BOM.

Item	Qty	Ref Des	Description	Mfg Part Number	Manufacturer
1	1	BR1	600 V, 0.5 A, Bridge Rectifier, SMD, MBS-1, 4-SOIC	MB6S-TP	Micro Commercial
2	1	C1	100 nF, 450 V, Film	MEXXD31004JJ1	Duratech
3	1	C2	330 nF, 450 V, METALPOLYPRO	ECW-F2W334JAQ	Panasonic
4	1	C3	100 nF, 25 V, Ceramic, X7R, 0603	VJ0603Y104KNXAO	Vishay
5	1	C4	22 μ F, 16 V, Ceramic, X7R, 0805	C2012X5R1C226K	TDK
6	1	C5	68 μ F, 100 V, Electrolytic, Gen. Purpose, (10 x 16)	UHE2A680MPD	Nichicon
7	1	D1	600 V, 1 A, Ultrafast Recovery, DO-41	STTH1R06RL	ST Micro
8	1	L1	4.7 mH, 0.150 A, 20%	RL-5480-3-4700	Renco Elect
9	1	L2	1.5 mH, 0.8 A, 20%	RL-5480-4-1500	Renco Elect
10	1	R1	4.7 k Ω , 5%, 1/8 W, Thick Film, 0805	ERJ-6GEYJ472V	Panasonic
11	1	R2	13.3 Ω , 1%, 1/8 W, Thick Film, 0805	ERJ-6ENF13R3V	Panasonic
12	1	RF1	5 A, 250 V, Fast, Microfuse, Axial	0263005.MXL	Littlefuse
13	1	RV1	250 V, 21 J, 7 mm, RADIAL LA	V250LA4P	Littlefuse
14	1	U1	LinkSwitch-TN, SO-8	LNK306DG	Power Integrations
15	1	VR1	91 V, 5%, 1 W, DO-41	1N4763A-TR	Vishay



8 Inductor Spreadsheet

ACDC_LNKTN Copyright Power Integrations 2013	INPUT	INFO	OUTPUT	UNIT	LNKTN Design Spreadsheet
INPUT VARIABLES					
VACMIN	95		95.00	Volts	Minimum AC Input Voltage
VACNOM	230		230.00	Volts	Nominal AC Input Voltage
VACMAX	265		265.00	Volts	Maximum AC Input Voltage
FL	50		50.00	Hertz	Select Line Frequency
VO	60		60.00	Volts	Output Voltage
IO	150.000		150	mA	Output Current
Pout			9.00	W	Output Power
EFFICIENCY	0.90		0.90		Overall Efficiency Estimate (Adjust to match Calculated, or enter Measured Efficiency)
CIN	0.43		0.43	uF	Input Filter Capacitor
DC INPUT VARIABLES					
VMIN			60.0	Volts	Minimum DC Bus Voltage
VMAX			374.8	Volts	Maximum DC bus Voltage
LYTSwitchZero					
LYTSwitchZero	LNK306		LNK306		Selected LYTSwitchZero. Ordering info - Suffix P/G indicates DIP 8 package; suffix D indicates SO8 package; second suffix N indicates lead free RoHS compliance
ILIMIT			0.482	Amps	Typical Current Limit
ILIMIT_MIN			0.450	Amps	Minimum Current Limit
ILIMIT_MAX			0.647	Amps	Maximum Current Limit
FSMIN			62000	Hertz	Minimum Switching Frequency
IRMS			121.88	mA	Expected RMS current through Switch
VDS			6.0	Volts	Maximum On-State Drain To Source Voltage drop
DIODE					
VD			0.70	Volts	Freewheeling Diode Forward Voltage Drop
VRR			400	Volts	Recommended PIV rating of Freewheeling Diode
IF			1	Amps	Recommended Diode Continuous Current Rating
Diode Recommendation			BYV26C		Suggested Freewheeling Diode
OUTPUT INDUCTOR					
Core type	Off-the-Shelf		Off-the-Shelf		Select core type between Ferrite and Off-the-Shelf
Core size	EP13		EP13		Select core size
Custom Core					Enter custom core description (if used)
AE			N/A	mm ²	Core Effective Cross Sectional Area
LE			N/A	mm	Core Effective Path Length
AL			N/A	nH/T ²	Ungapped Core Effective Inductance
BW			N/A	mm	Bobbin Physical Winding Width
NL			N/A		Number of turns on inductor
BP			N/A	Gauss	Peak flux density
LG			N/A	mm	Gap length
OD			N/A	mm	Maximum Primary Wire Diameter including insulation
INS			N/A	mm	Estimated Total Insulation Thickness (= 2 * film thickness)
DIA			N/A	mm	Bare conductor diameter



AWG			N/A	AWG	Primary Wire Gauge (Rounded to next smaller standard AWG value)
CM			N/A	Cmils	Bare conductor effective area in circular mils
CMA			N/A	Cmils/Amp	CAN DECREASE CMA < 500 (decrease L(primary layers),increase NS,use smaller Core)
L			N/A		Number of layers
LP_MIN	1360.00		1360	uH	Minimum value of Output Inductor, Recommended Standard Value
IO_Average			104.2	mA	Average output current (Nominal input voltage)
ILRMS			192.53	mA	Estimated RMS inductor current (at VMAX)
FEEDBACK COMPONENTS					
RFB	13.30	Increase RFB	13.30	Ohms	Feedback Resistor. Use closest standard 1% value. Use Goal seek to adjust (or manually adadjust) value of RFB such that IO_VACNOM equals the specified value of IO
CFB			22	uF	Feedback Capacitor
OUTPUT REGULATION					
IO_VACMIN			148.1	mA	Output Current at VACMIN
IO_VACNOM			151.7	mA	Output Current at VACNOM
IO_VACMAX			150.1	mA	Output Current at VACMAX



9 Performance Data

All measurements performed at 25 °C room temperature, 60 Hz input frequency unless otherwise specified.

Input		Input Measurement				Load Measurement				Efficiency (%)
VAC V _{RMS}	Freq (Hz)	V _{IN} (V _{RMS})	I _{IN} (A _{RMS})	P _{IN} (W)	PF	V _{OUT} (V _{DC})	I _{OUT} (mA _{DC})	P _{OUT} (W)	Reg (%)	
V_{OUT} Minimum										
95	60	94.93	131.61	9.469	0.758	53.90	156.30	8.53	4.20	90.08
100	60	99.99	125.41	9.532	0.760	53.90	157.80	8.60	5.20	90.22
115	60	114.99	107.88	9.419	0.759	54.00	157.20	8.55	4.80	90.77
120	60	119.97	104.55	9.398	0.749	53.90	157.10	8.53	4.73	90.76
132	60	131.97	100.38	9.396	0.709	54.00	157.30	8.53	4.87	90.78
190	50	190.00	86.31	9.242	0.564	53.90	155.20	8.39	3.47	90.78
200	50	199.94	83.86	9.196	0.549	53.80	154.60	8.34	3.07	90.69
220	50	220.01	79.51	9.131	0.522	53.80	153.50	8.27	2.33	90.57
240	50	239.98	75.41	9.053	0.500	53.80	152.30	8.19	1.53	90.47
265	50	265.03	74.11	9.037	0.460	53.70	152.10	8.18	1.40	90.52
V_{OUT} Nominal										
95	60	94.93	138.96	10.196	0.773	59.90	152.00	9.23	1.33	90.53
100	60	99.99	134.25	10.350	0.771	60.00	154.60	9.39	3.07	90.72
115	60	114.99	116.46	10.387	0.776	60.10	156.40	9.48	4.27	91.27
120	60	119.96	113.23	10.441	0.769	60.10	157.40	9.53	4.93	91.27
132	60	131.97	105.58	10.503	0.754	60.30	158.60	9.61	5.73	91.50
190	50	190.00	88.23	10.253	0.612	60.10	155.70	9.38	3.80	91.49
200	50	199.94	87.21	10.232	0.587	60.10	155.40	9.36	3.60	91.48
220	50	220.00	83.37	10.155	0.554	60.00	154.30	9.28	2.87	91.38
240	50	239.98	77.03	9.985	0.540	59.90	151.90	9.11	1.27	91.24
265	50	265.03	75.49	10.040	0.502	60.00	152.60	9.17	1.73	91.33
V_{OUT} Maximum										
95	60	94.93	143.98	10.596	0.775	66.00	143.60	9.61	-4.27	90.69
100	60	99.99	139.39	10.859	0.779	66.20	147.20	9.87	-1.87	90.89
115	60	114.99	127.25	11.272	0.770	66.40	153.40	10.28	2.27	91.20
120	60	119.96	123.40	11.320	0.765	66.50	154.30	10.34	2.87	91.34
132	60	131.97	110.92	11.365	0.776	66.60	155.60	10.42	3.73	91.68
190	50	189.99	90.46	11.258	0.655	66.60	155.00	10.34	3.33	91.85
200	50	199.94	88.87	11.218	0.631	66.50	154.40	10.29	2.93	91.73
220	50	220.00	86.89	11.192	0.586	66.50	154.00	10.26	2.67	91.67
240	50	239.98	82.43	11.092	0.561	66.50	152.80	10.17	1.87	91.69
265	50	265.03	77.97	10.992	0.532	66.30	151.50	10.06	1.00	91.52

Table 1 – Parametric Data (From One Sample).



9.1 Active Mode Efficiency

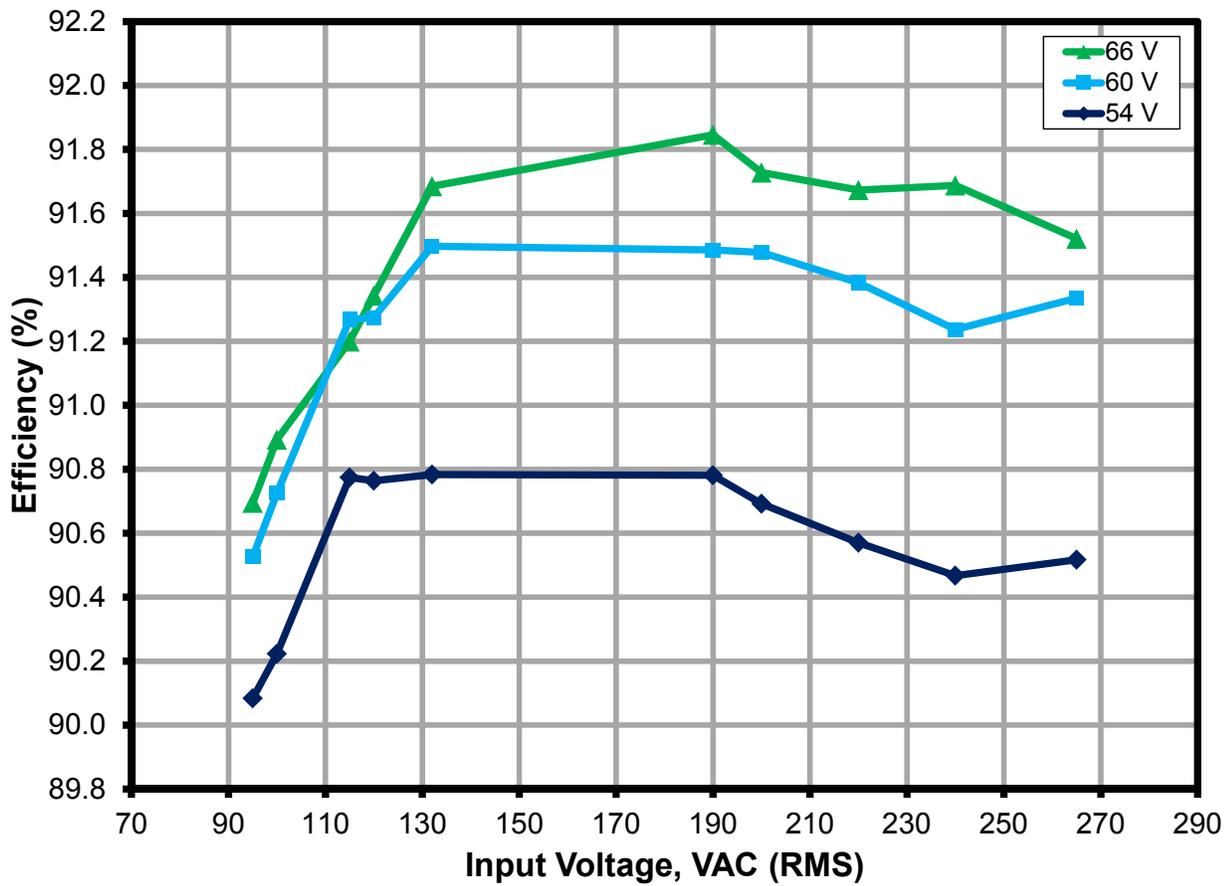


Figure 7 – Efficiency with Respect to AC Input Voltage.



9.2 Line Regulation

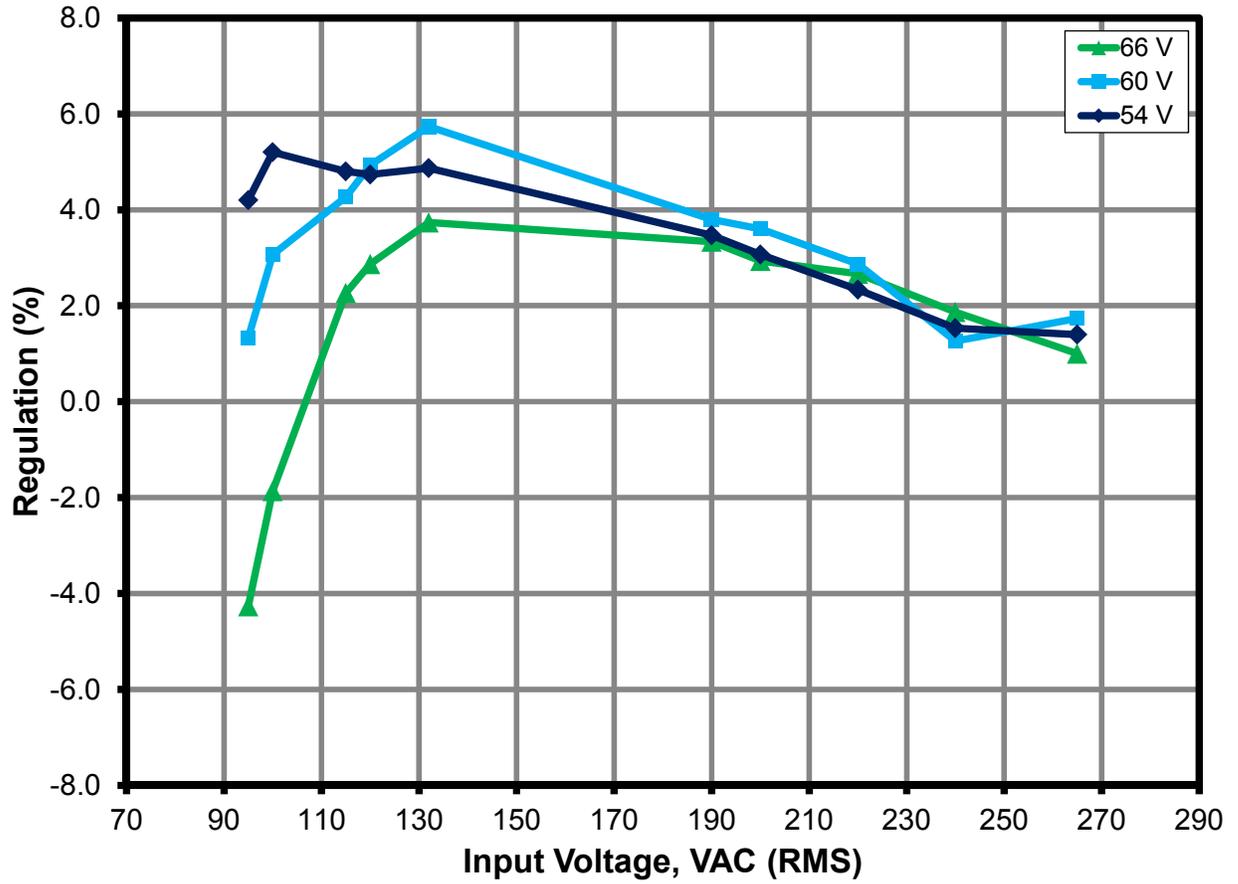


Figure 8 – Line Regulation, Room Temperature.

9.3 Power Factor

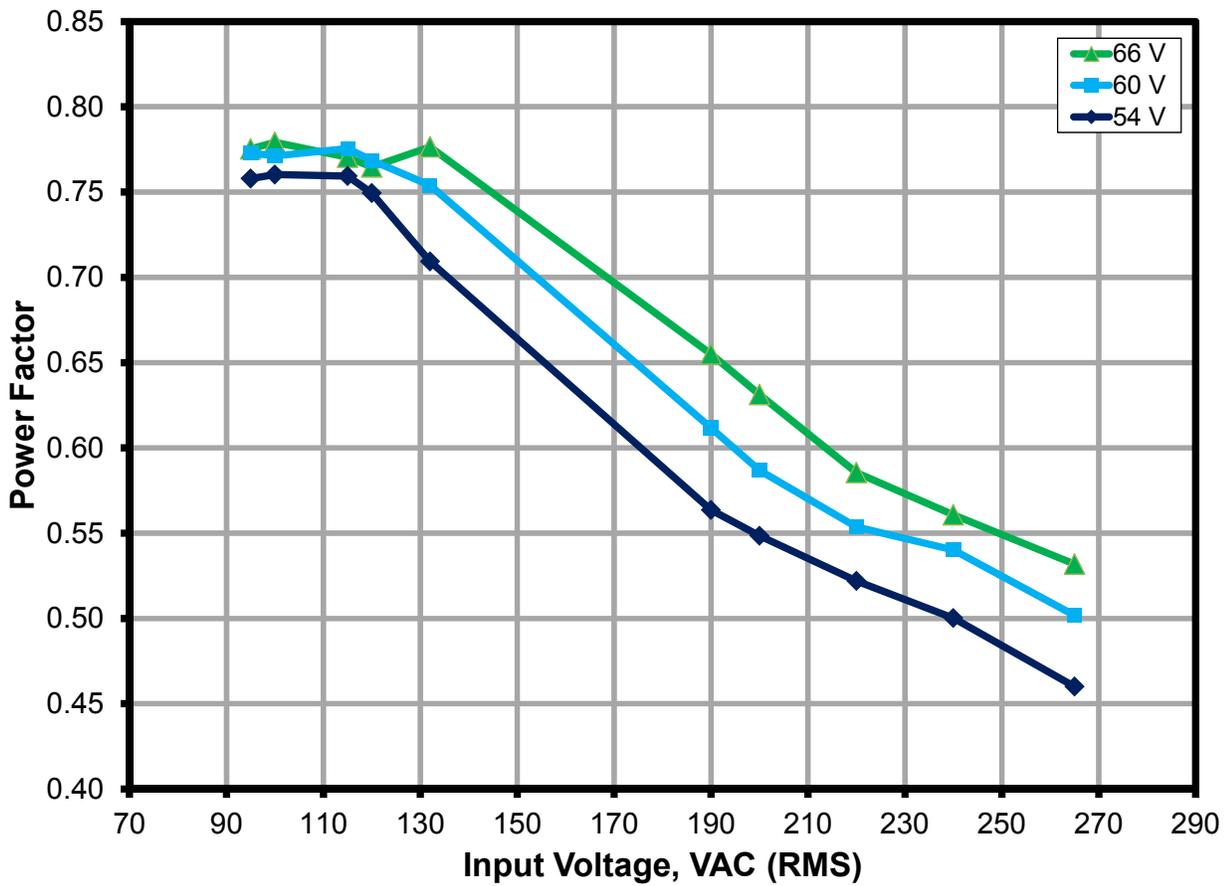


Figure 9 – High Power Factor Across the Operating Range.



9.4 Thermal Scans

The scan is conducted at ambient temperature of 25 °C, 95 VAC / 60 Hz and 265 VAC / 50 Hz input.

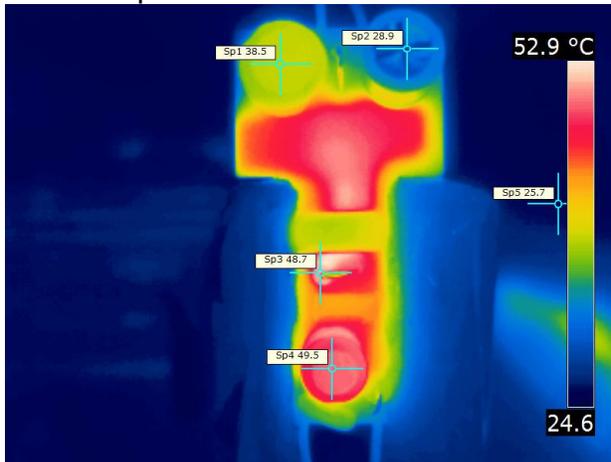


Figure 10 – Top Thermal Scan at 95 VAC / 60 Hz.

SP1: L2 – Power Inductor.
 SP2: C5 – Output Capacitor.
 SP3: D1 – Freewheeling Diode.
 SP4: L1 – Differential Choke Filter.
 SP5: Ambient.

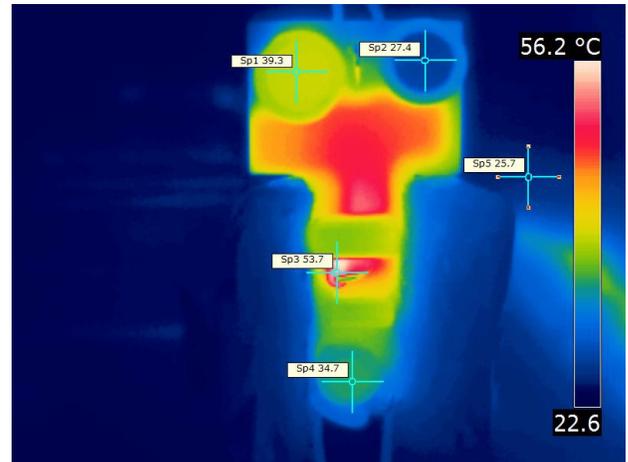


Figure 11 – Top Thermal Scan at 265 VAC / 50 Hz.

SP1: L2 – Power Inductor.
 SP2: C5 – Output Capacitor.
 SP3: D1 – Freewheeling Diode.
 SP4: L1 – Differential Choke Filter.
 SP5: Ambient.

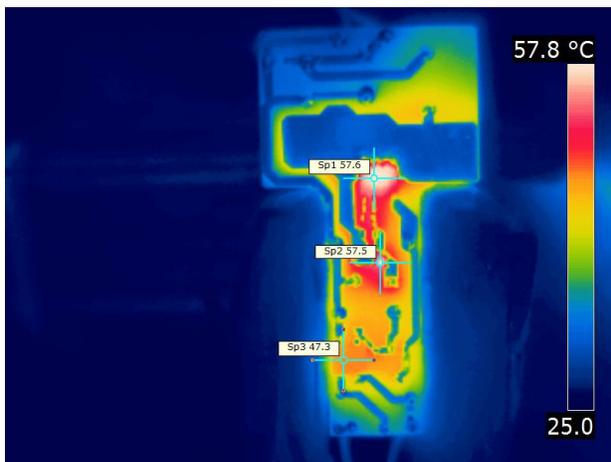


Figure 12 – Bottom Thermal Scan at 95 VAC / 60 Hz.

SP1: U1 – LNK306DG.
 SP2: R2 – Sense Resistor.
 SP3: BR1 – Bridge Rectifier Diode.

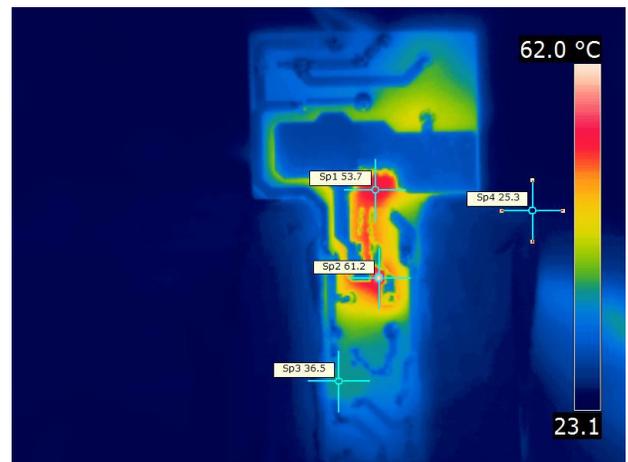


Figure 13 – Bottom Thermal Scan at 265 VAC / 50 Hz.

SP1: U1 – LNK306DG.
 SP2: R2 – Sense Resistor.
 SP3: BR1 – Bridge Rectifier Diode.
 SP4: Ambient.

10 Waveforms

10.1 Drain Voltage and Current, Normal Operation

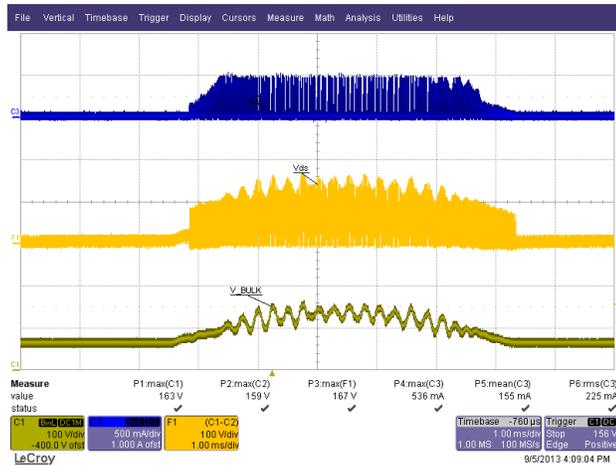


Figure 14 – 95 VAC / 60 Hz, 60 V LED String.
 Ch1: V_{BULK}, 100 V / div.
 Ch3: I_{DRAIN}, 0.5 A / div.
 F1: V_{D-S}, 100 V / div.
 Time Scale: 1 ms / div.

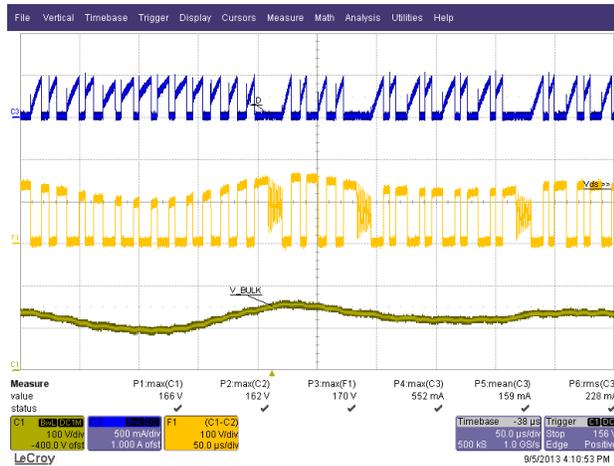


Figure 15 – 95 VAC / 60 Hz, 60 V LED String.
 Ch1: V_{BULK}, 100 V / div.
 Ch3: I_{DRAIN}, 0.5 A / div.
 F1: V_{D-S}, 100 V / div.
 Time Scale: 50 μs / div.

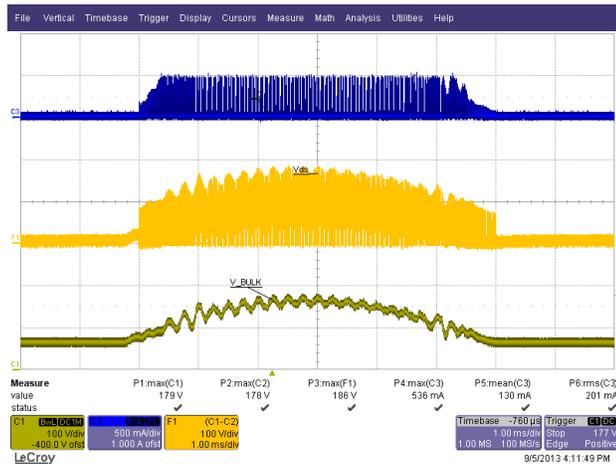


Figure 16 – 115 VAC / 60 Hz, 60 V LED String.
 Ch1: V_{BULK}, 100 V / div.
 Ch3: I_{DRAIN}, 0.5 A / div.
 F1: V_{D-S}, 100 V / div.
 Time Scale: 1 ms / div.

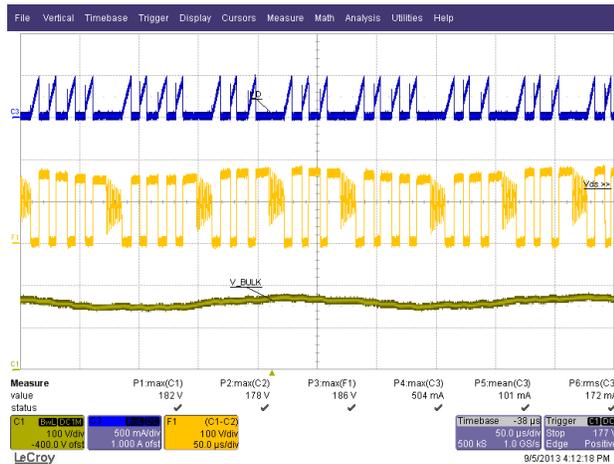


Figure 17 – 115 VAC / 60 Hz, 60 V LED String.
 Ch1: V_{BULK}, 100 V / div.
 Ch3: I_{DRAIN}, 0.5 A / div.
 F1: V_{D-S}, 100 V / div.
 Time Scale: 50 μs / div.



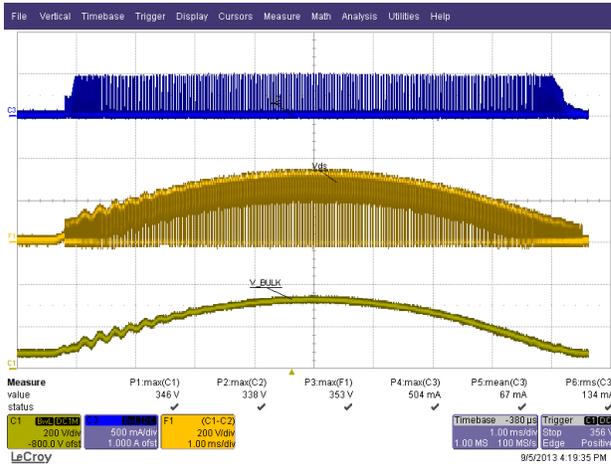


Figure 18 – 230 VAC / 50 Hz, 60 V LED String.

Ch1: V_{BULK} , 200 V / div.
 Ch3: I_{DRAIN} , 0.5 A / div.
 F1: V_{D-S} , 200 V / div.
 Time Scale: 1 ms / div.

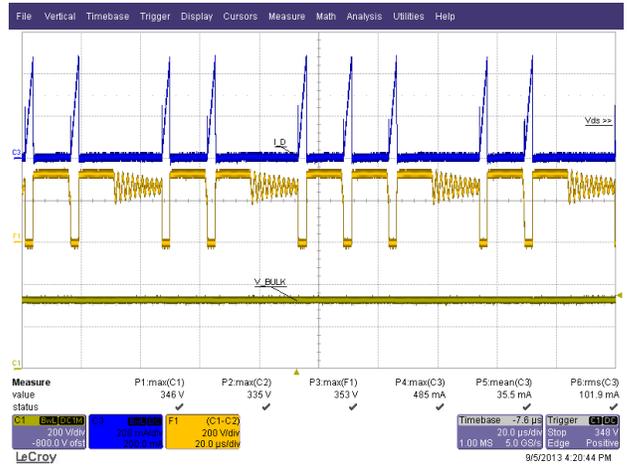


Figure 19 – 230 VAC / 50 Hz, 60 V LED String.

Ch1: V_{BULK} , 200 V / div.
 Ch3: I_{DRAIN} , 0.2 A / div.
 F1: V_{D-S} , 200 V / div.
 Time Scale: 20 μ s / div.

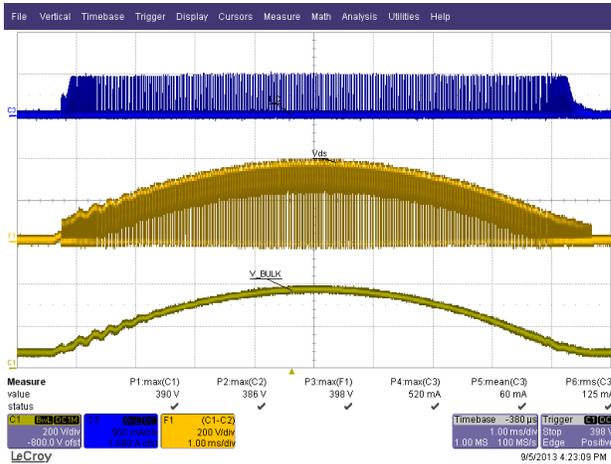


Figure 20 – 265 VAC / 60 Hz, 60 V LED String.

Ch1: V_{BULK} , 200 V / div.
 Ch3: I_{DRAIN} , 0.5 A / div.
 F1: V_{D-S} , 200 V / div.
 Time Scale: 1 ms / div.

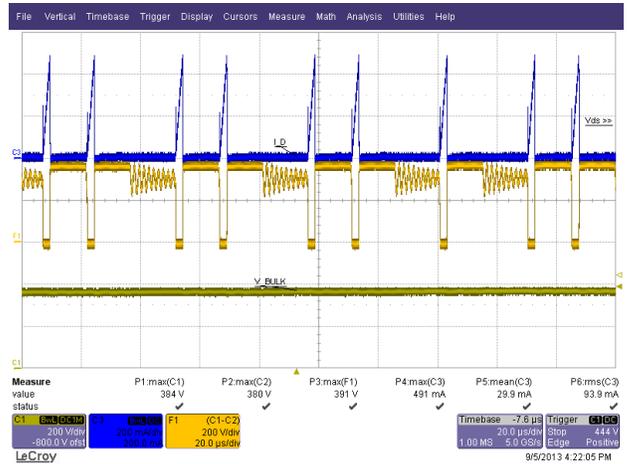


Figure 21 – 265 VAC / 60 Hz, 60 V LED String.

Ch1: V_{BULK} , 200 V / div.
 Ch3: I_{DRAIN} , 0.2 A / div.
 F1: V_{D-S} , 200 V / div.
 Time Scale: 20 μ s / div.



10.2 Drain Voltage and Current Start-up Profile

Start-up time <50 ms.

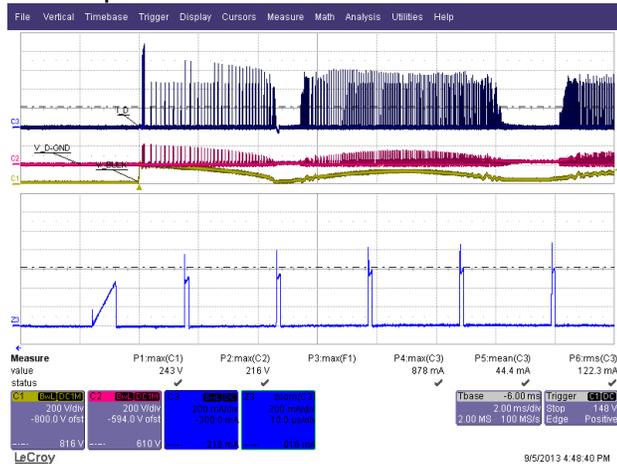


Figure 22 – 95 VAC / 50 Hz, 60 V LED String.

- Ch1: V_{BULK} , 200 V / div.
- Ch2: V_{D-G} , 200 V / div.
- Ch3: I_{DRAIN} , 200 mA / div.
- Time Scale: 5 ms / div.
- Z3: I_{DRAIN} , 200 mA / div.
- Zoom Time Scale: 10 μ s / div.

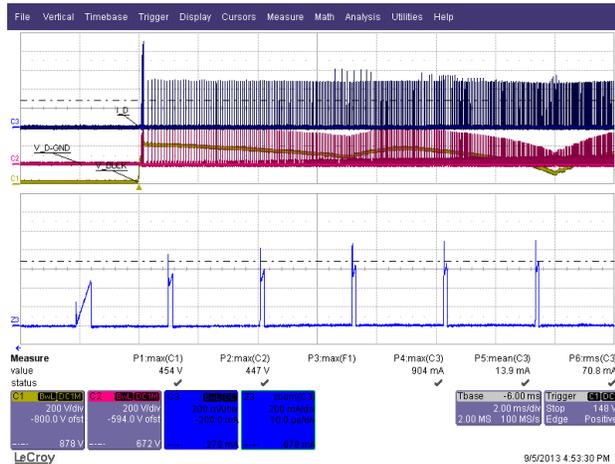


Figure 23 – 265 VAC / 50 Hz, 60 V LED String.

- Ch1: V_{BULK} , 200 V / div.
- Ch2: V_{D-G} , 200 V / div.
- Ch3: I_{DRAIN} , 200 mA / div.
- Time Scale: 5 ms / div.
- Z3: I_{DRAIN} , 200 mA / div.
- Zoom Time Scale: 10 μ s / div.



10.3 Output Voltage Start-up Profile

Start-up time <50 ms.

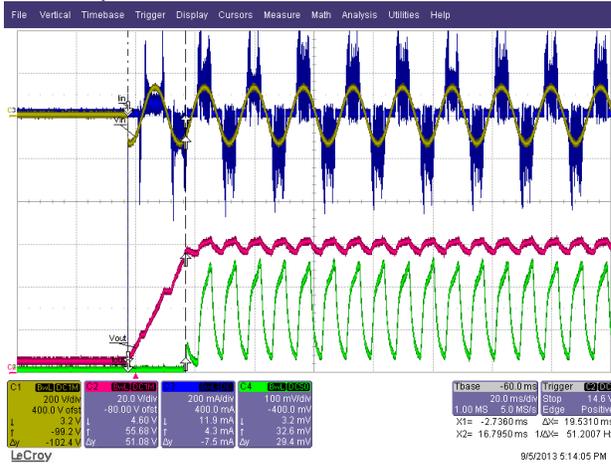


Figure 24 – 95 VAC / 60 Hz, 60 V LED
 Ch1: V_{IN} , 200 V / div.
 Ch2: V_{OUT} , 20 V / div.
 Ch3: I_{IN} , 200 mA / div.
 Ch4: I_{OUT} , 100 mA / div.
 Time Scale: 20 ms / div.

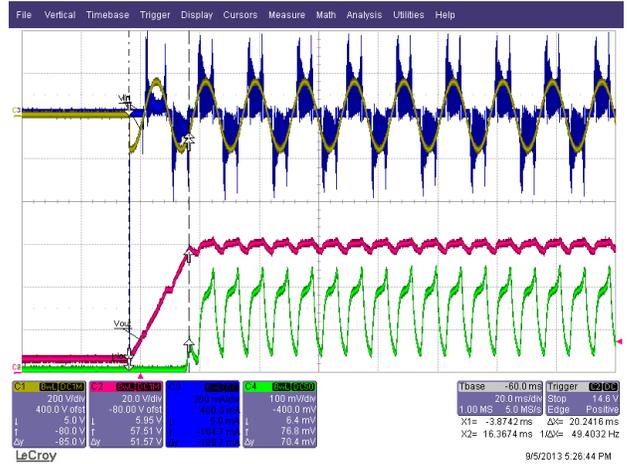


Figure 25 – 115 VAC / 60 Hz, 60 V LED
 Ch1: V_{IN} , 200 V / div.
 Ch2: V_{OUT} , 20 V / div.
 Ch3: I_{IN} , 200 mA / div.
 Ch4: I_{OUT} , 100 mA / div.
 Time Scale: 20 ms / div.

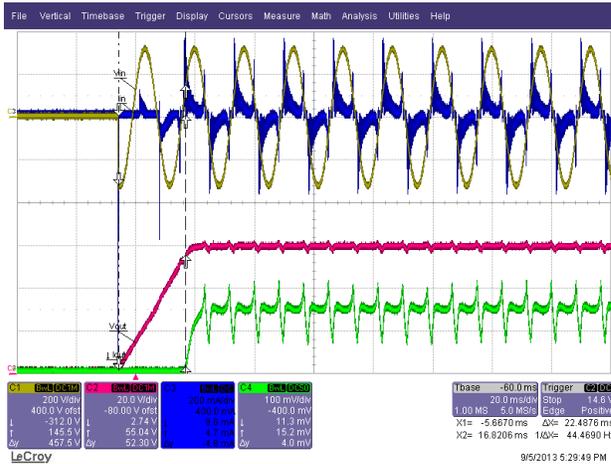


Figure 26 – 230 VAC / 50 Hz, 60 V LED
 Ch1: V_{IN} , 200 V / div.
 Ch2: V_{OUT} , 20 V / div.
 Ch3: I_{IN} , 200 mA / div.
 Ch4: I_{OUT} , 100 mA / div.
 Time Scale: 20 ms / div.

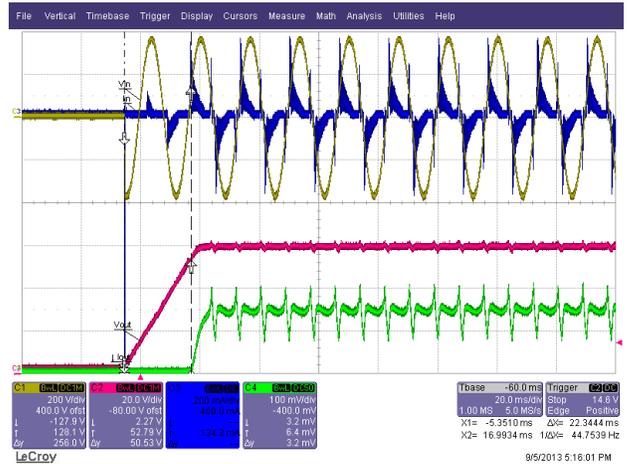


Figure 27 – 265 VAC / 50 Hz, 60 V LED String.
 Ch1: V_{IN} , 200 V / div.
 Ch2: V_{OUT} , 20 V / div.
 Ch3: I_{IN} , 200 mA / div.
 Ch4: I_{OUT} , 100 mA / div.
 Time Scale: 20 ms / div.



10.4 Input and Output Voltage and Current Profiles

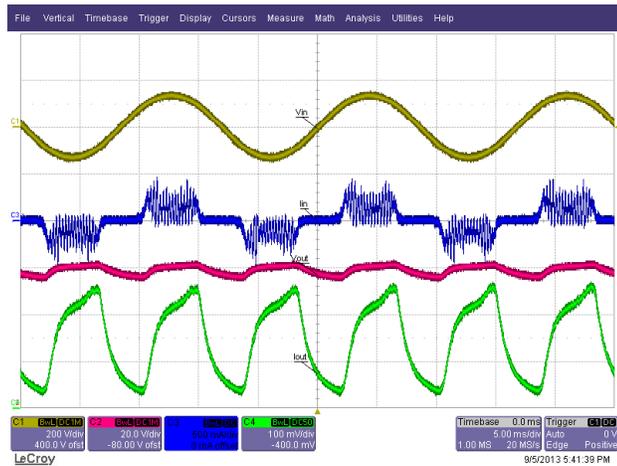


Figure 28 – 95 VAC / 60 Hz, 60 V LED String.
 Ch1: V_{IN} , 200 V / div.
 Ch2: V_{OUT} , 20 V / div.
 Ch3: I_{IN} , 500 mA / div.
 Ch4: I_{OUT} , 100 mA / div.
 Time Scale: 5 ms / div.

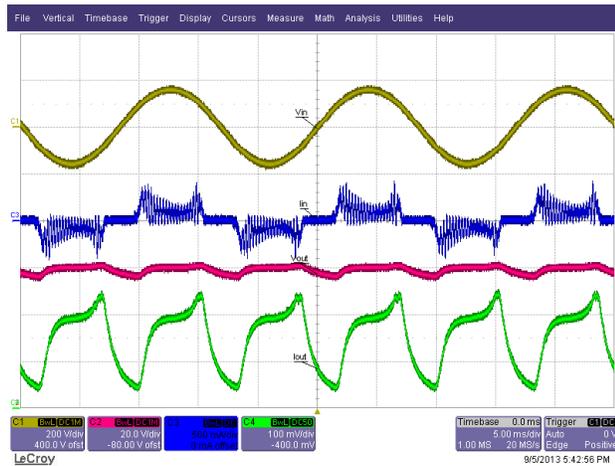


Figure 29 – 115 VAC / 60 Hz, 60 V LED String.
 Ch1: V_{IN} , 200 V / div.
 Ch2: V_{OUT} , 20 V / div.
 Ch3: I_{IN} , 500 mA / div.
 Ch4: I_{OUT} , 100 mA / div.
 Time Scale: 5 ms / div.

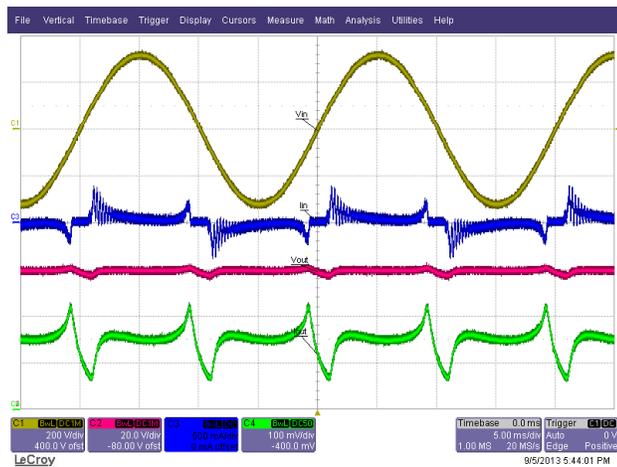


Figure 30 – 230 VAC / 60 Hz, 60 V LED String.
 Ch1: V_{IN} , 200 V / div.
 Ch2: V_{OUT} , 20 V / div.
 Ch3: I_{IN} , 500 mA / div.
 Ch4: I_{OUT} , 100 mA / div.
 Time Scale: 5 ms / div.

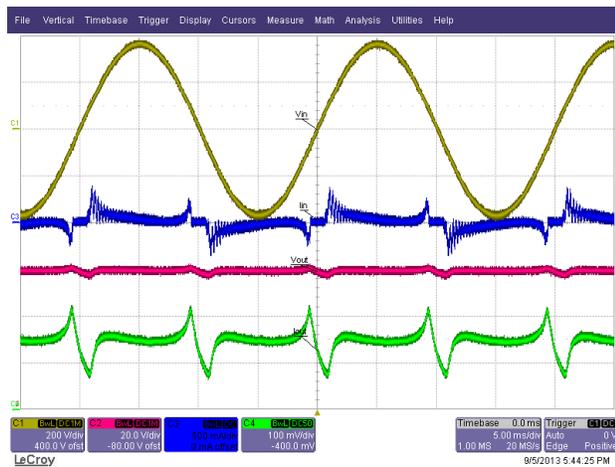


Figure 31 – 265 VAC / 60 Hz, 60 V LED String.
 Ch1: V_{IN} , 200 V / div.
 Ch2: V_{OUT} , 20 V / div.
 Ch3: I_{IN} , 500 mA / div.
 Ch4: I_{OUT} , 100 mA / div.
 Time Scale: 5 ms / div.



10.5 Drain Voltage and Current Profile with Normal Operation then Output Short

As shown in the figure below, I_{OUT} is measured on the load side to protect the current probe used in the testing. (The significant peak current upon short in the output from the discharge of output capacitor will affect the demagnetization of the current probe when connected to shorted loop.)

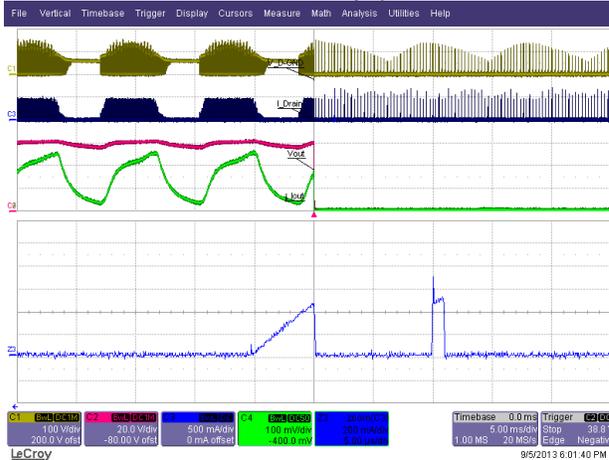


Figure 32 – 95 VAC / 60 Hz, Normal Operation then Output Short.

Ch1: V_{D-G} , 100 V / div.
 Ch2: V_{OUT} , 20 V / div.
 Ch3: I_{DRAIN} , 0.5 A / div.
 Ch4: $I_{OUT-LED}$, 100 mA / div.
 Time Scale: 5 ms / div.
 Z3: I_{DRAIN} , 0.2 A / div.
 Zoom Time Scale: 5 μ s / div.

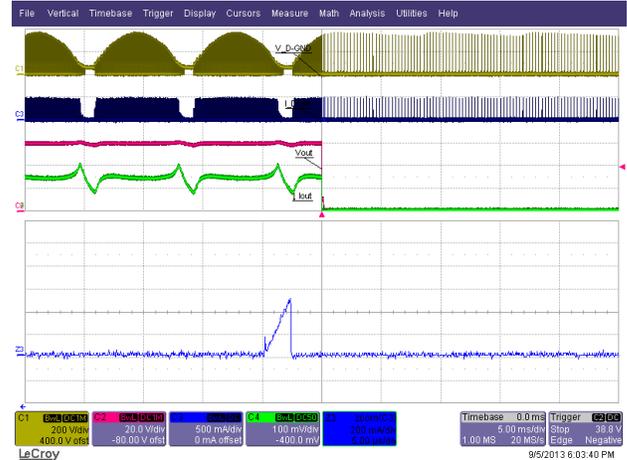


Figure 33 – 265 VAC / 60 Hz, Normal Operation then Output Short.

Ch1: V_{D-G} , 200 V / div.
 Ch2: V_{OUT} , 20 V / div.
 Ch3: I_{DRAIN} , 0.5 A / div.
 Ch4: $I_{OUT-LED}$, 100 mA / div.
 Time Scale: 5 ms / div.
 Z3: I_{DRAIN} , 0.2 A / div.
 Zoom Time Scale: 5 μ s / div.



10.6 Drain Voltage and Current Profile, Start-up with Output Shorted

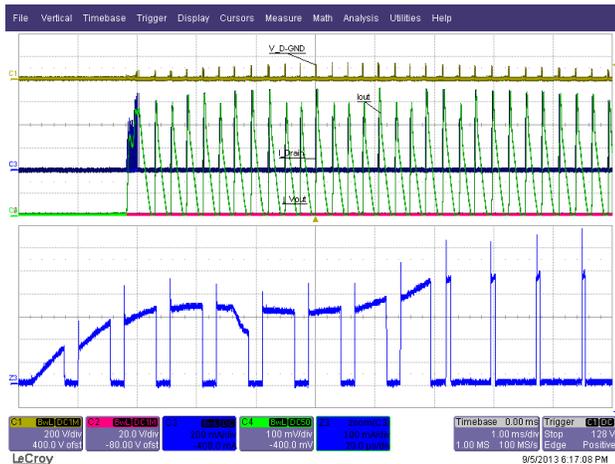


Figure 34 – 95 VAC / 60 Hz, Normal Operation then Output Short
 Ch1: V_{D-G} , 200 V / div.
 Ch2: V_{OUT} , 20 V / div.
 Ch3: I_{DRAIN} , 0.2 A / div.
 Ch4: $I_{OUT-LED}$, 200 mA / div.
 Time Scale: 1 ms / div.
 Z3: I_{DRAIN} , 0.1 A / div.
 Zoom Time Scale: 20 μ s / div.

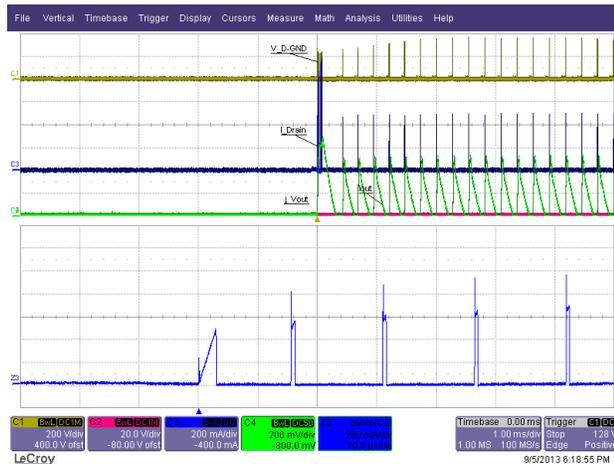


Figure 35 – 265 VAC / 60 Hz, Normal Operation then Output Short
 Ch1: V_{D-G} , 200 V / div.
 Ch2: V_{OUT} , 20 V / div.
 Ch3: I_{DRAIN} , 0.2 A / div.
 Ch4: $I_{OUT-LED}$, 200 mA / div.
 Time Scale: 1 ms / div.
 Z3: I_{DRAIN} , 0.2 A / div.
 Zoom Time Scale: 20 μ s / div.

10.7 No-Load Operation

This LED driver is protected from no-load through the output Zener diode. Replace VR1 after fault.

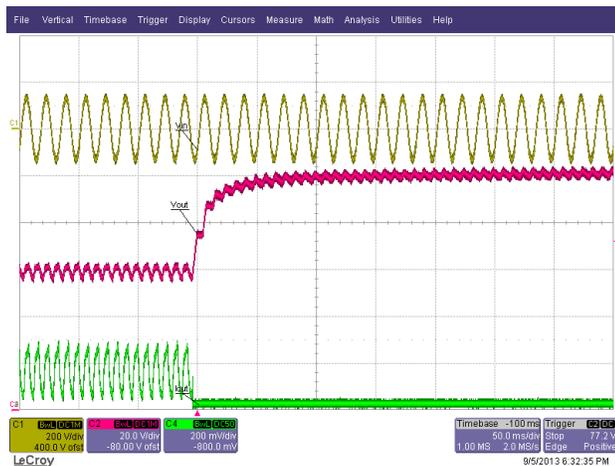


Figure 36 – 95 VAC / 60 Hz, Start-up No-load.
 Ch1: V_{IN} , 200 V / div.
 Ch2: V_{OUT} , 20 V / div.
 Ch4: $I_{OUT-LED}$, 200 mA / div.
 Time Scale: 50 ms / div.

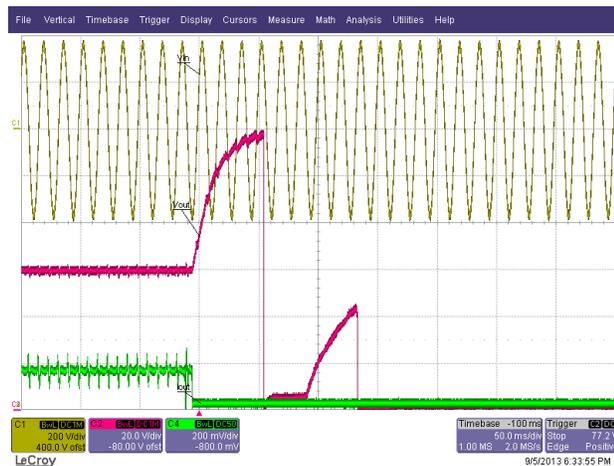


Figure 37 – 265 VAC / 50 Hz, Start-up No-load.
 Ch1: V_{IN} , 200 V / div.
 Ch2: V_{OUT} , 20 V / div.
 Ch4: $I_{OUT-LED}$, 200 mA / div.
 Time Scale: 50 ms / div.



10.8 AC Cycle

Advantage of a buck converter as compared to other topologies is the fast start-up; the output capacitor is charge as soon as AC input is present.

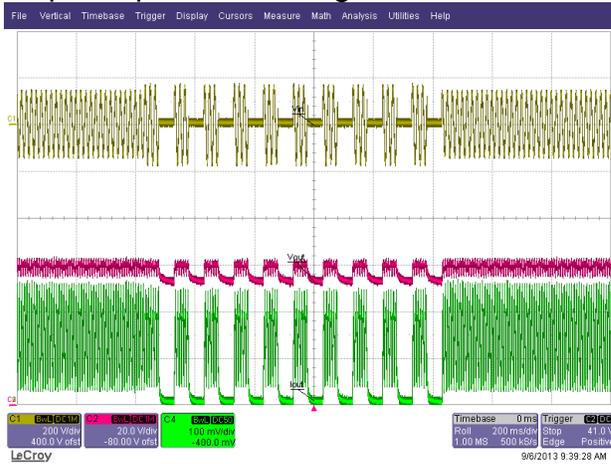


Figure 38 – 115 VAC / 50 Hz,
 50 ms On – 50 ms Off.
 Load: 60 V LED String.
 Ch1: V_{IN} , 200 V / div.
 Ch2: V_{OUT} , 20 V / div.
 Ch4: I_{OUT} , 100 mA / div.
 Time Scale: 200 ms / div.

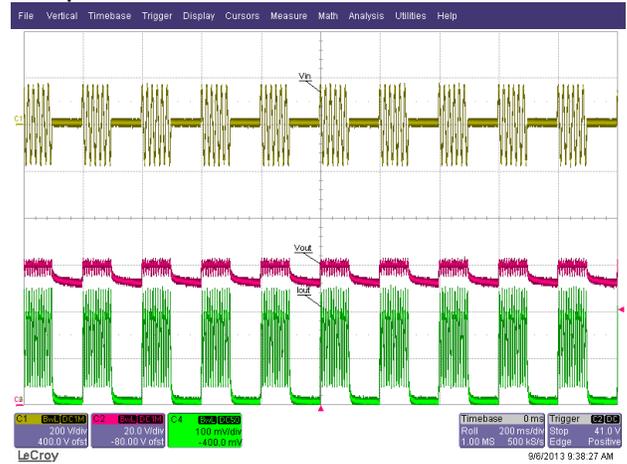


Figure 39 – 115 VAC / 50 Hz,
 100 ms On – 100 ms Off.
 Load: 60 V LED String.
 Ch1: V_{IN} , 200 V / div.
 Ch2: V_{OUT} , 20 V / div.
 Ch4: I_{OUT} , 100 mA / div.
 Time Scale: 200 ms / div.



Figure 40 – 115 VAC / 50 Hz,
 150 ms On – 150 ms Off.
 Load: 60 V LED String.
 Ch1: V_{IN} , 200 V / div.
 Ch2: V_{OUT} , 20 V / div.
 Ch4: I_{OUT} , 100 mA / div.
 Time Scale: 200 ms / div.

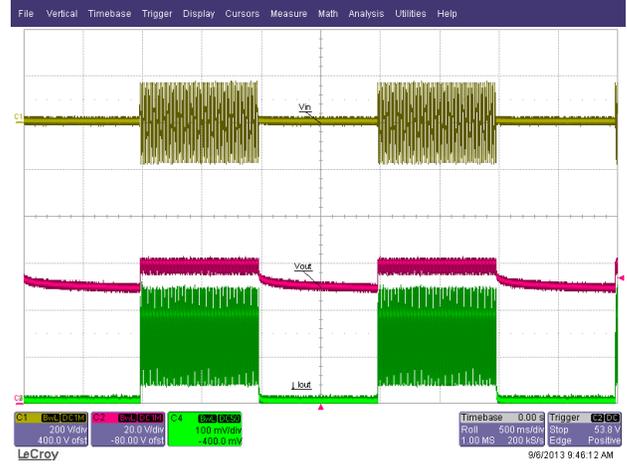


Figure 41 – 115 VAC / 50 Hz,
 300 ms On – 300 ms Off.
 Load: 60 V LED String.
 Ch1: V_{IN} , 200 V / div.
 Ch2: V_{OUT} , 20 V / div.
 Ch4: I_{OUT} , 100 mA / div.
 Time Scale: 200 ms / div.



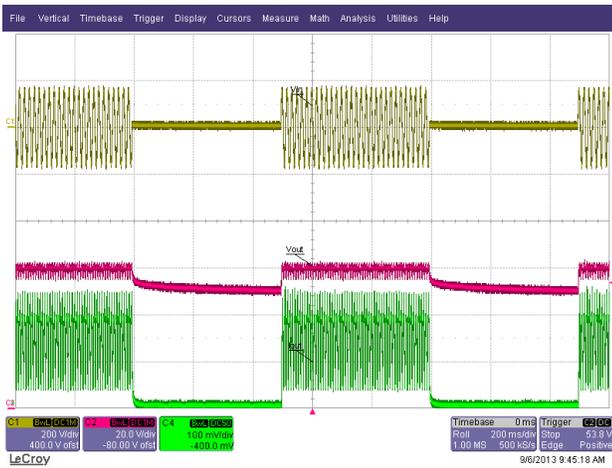


Figure 42 – 115 VAC / 50 Hz,
 500 ms On – 500 ms Off.
 Load: 60 V LED String.
 Ch1: V_{IN} , 200 V / div.
 Ch2: V_{OUT} , 20 V / div.
 Ch4: I_{OUT} , 100 mA / div.
 Time Scale: 200 ms / div.

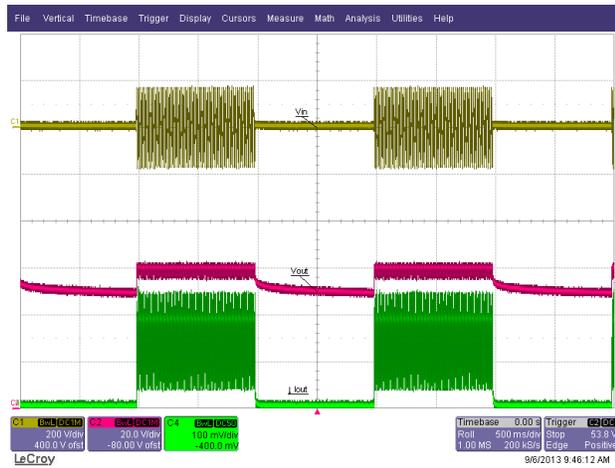


Figure 43 – 115 VAC / 50 Hz,
 1 s On – 1 s Off.
 Load: 60 V LED String.
 Ch1: V_{IN} , 200 V / div.
 Ch2: V_{OUT} , 20 V / div.
 Ch4: I_{OUT} , 100 mA / div.
 Time Scale: 500 ms / div.



10.9 Brown-out

Input voltage slew rate of 0.5 V / s from 95-0-95 VAC / 50 Hz line input variation; no failure observed.

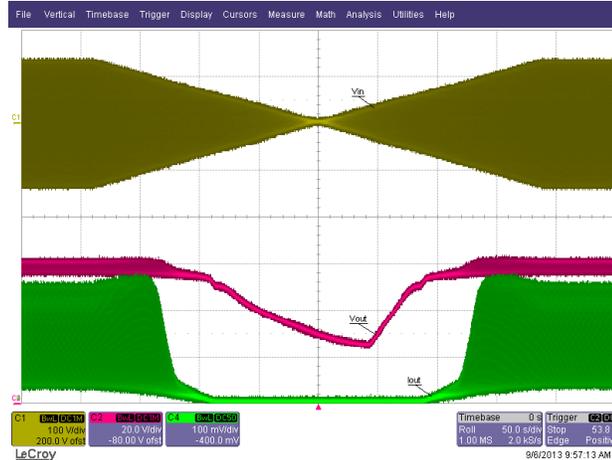


Figure 44 – 90 VAC / 50 Hz, 230 V LED String.

1 s On – 1 s Off.

Load: 60 V LED String.

Ch1: V_{IN} , 100 V / div.

Ch2: V_{OUT} , 20 V / div.

Ch4: I_{OUT} , 100 mA / div.

Time Scale: 50 s / div.

10.10 Line Surge Waveform

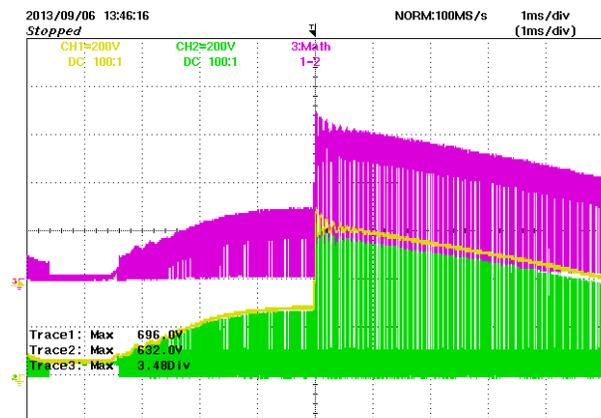


Figure 45 – 240 VAC / 60 Hz, 60 V Load,
 $V_{DS} = 696 V_{PK}$.
 (+)500 V Differential Surge at 90°.
 Ch1: V_{BULK} , 200 V / div.
 Ch1: V_{S-G} , 200 V / div.
 Ch3: V_{D-S} , 200 V / div.
 Time Scale: 1 ms / div.

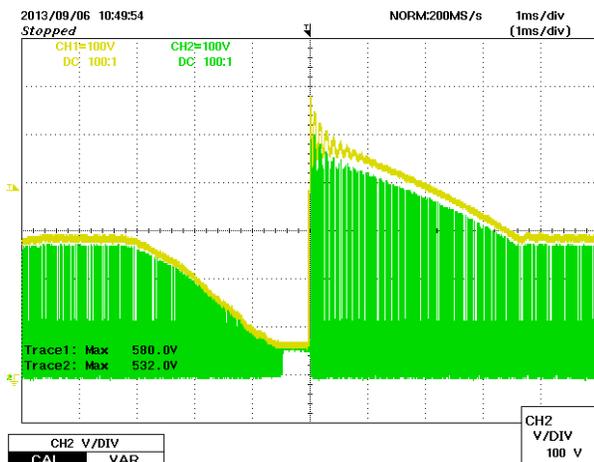


Figure 46 – 240 VAC / 60 Hz, 60 V Load,
 $V_{DS} = 580 V_{PK}$.
 (+)500 V Differential Surge at 0°.
 Ch1: V_{BULK} , 200 V / div.
 Ch1: V_{S-G} , 200 V / div.
 Time Scale: 1 ms / div.

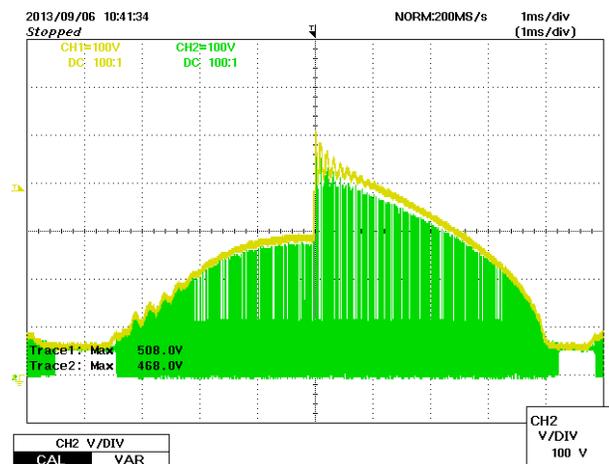


Figure 47 – 240 VAC / 60 Hz, 60 V Load,
 $V_{DS} = 508 V_{PK}$.
 (+)2.5 kV Differential Ring Surge at 90°.
 Ch1: V_{BULK} , 200 V / div.
 Ch1: V_{S-G} , 200 V / div.
 Time Scale: 1 ms / div.

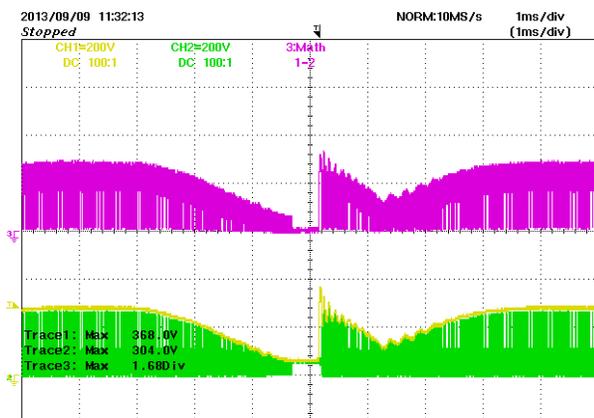


Figure 48 – 240 VAC / 60 Hz, 60 V Load,
 $V_{DS} = 336 V_{PK}$.
 (+)2.5 kV Differential Ring Surge at 0°.
 Ch1: V_{BULK} , 200 V / div.
 Ch1: V_{S-G} , 200 V / div.
 Ch3: V_{D-S} , 200 V / div.
 Time Scale: 1 ms / div.



11 Line Surge

Input voltage was set at 240 VAC / 60 Hz. Output was loaded with 60 V LED string and operation was verified following each surge event.

Differential input line 1.2 / 50 μ s surge testing was completed on one test unit to IEC61000-4-5.

Surge Level (V)	Input Voltage (VAC)	Injection Location	Injection Phase (°)	Test Result (Pass/Fail)
+500	240	L to N	0	Pass
-500	240	L to N	270	Pass
+500	240	L to N	90	Pass
-500	240	L to N	180	Pass

Differential input line ring surge testing was completed on one test unit to IEC61000-4-5.

Surge Level (V)	Input Voltage (VAC)	Injection Location	Injection Phase (°)	Test Result (Pass/Fail)
+2500	240	L to N	0	Pass
-2500	240	L to N	270	Pass
+2500	240	L to N	90	Pass
-2500	240	L to N	180	Pass

Unit passes under all test conditions.



12 Conducted EMI

12.1 Equipment:

Receiver:

Rohde & Schwartz
ESPI - Test Receiver (9 kHz – 3 GHz)
Model No: ESPI3

LISN:

Rohde & Schwartz
Two-Line-V-Network
Model No: ENV216

12.2 EMI Test Set-up

LED driver is placed in a conical metal housing (for self-ballasted lamps; CISPR15 Edition 7.2).



Figure 49 – Conducted Emissions Measurement Set-up
Showing Conical Ground Plane Inside which UUT was Mounted.





Figure 50 – LED Driver is Enclosed in Temporary A19 Housing that is Mounted in the Conical Ground Plane.



12.3 EMI Test Result



Power Integrations
05.Sep 13 13:46

RBW 9 kHz
MT 500 ms

Att 10 dB AUTO

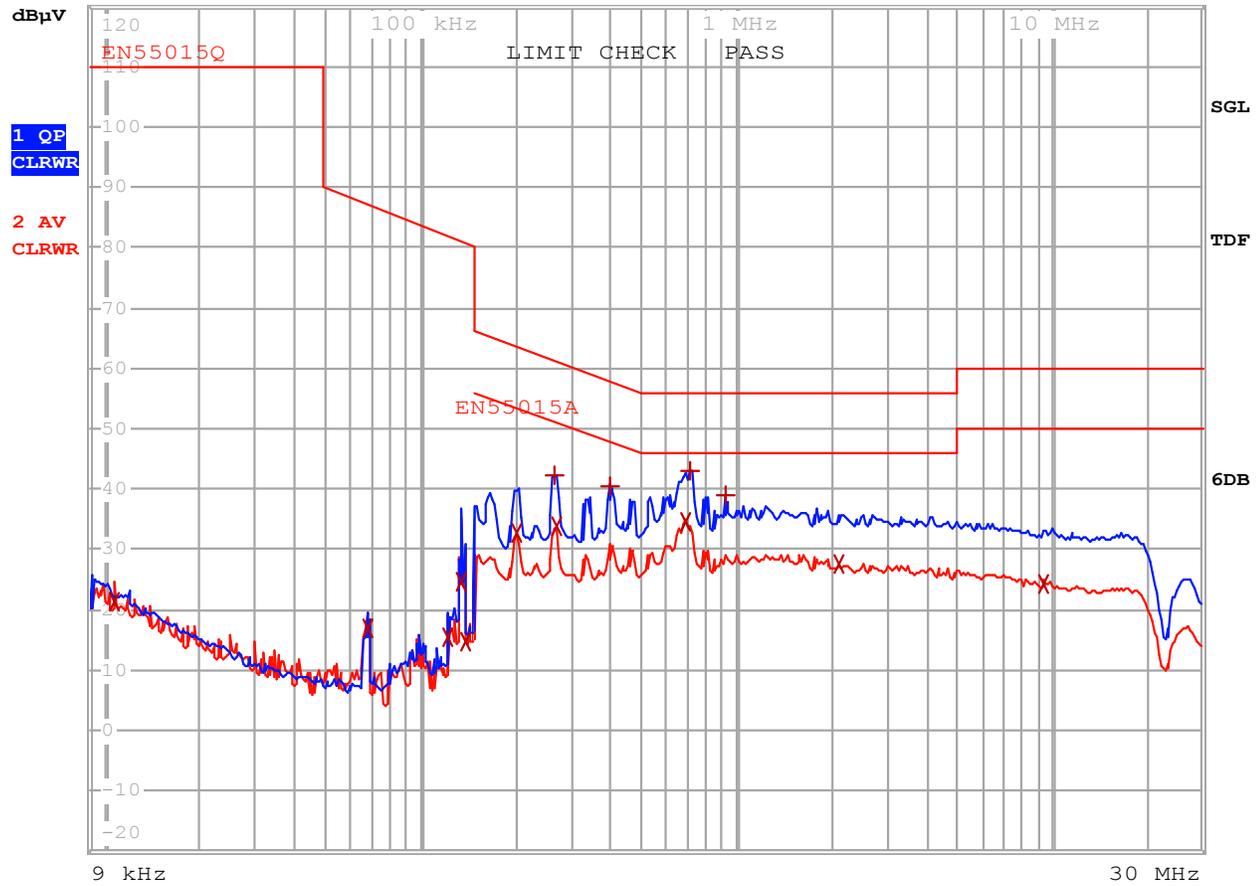


Figure 51 – Conducted EMI, 60 V_{OUT} / 150 mA Steady-State Load, 115 VAC, 60 Hz, and EN55015 Limits.



EDIT PEAK LIST (Final Measurement Results)						
Trace1:	EN55015Q					
Trace2:	EN55015A					
Trace3:	---					
TRACE		FREQUENCY	LEVEL	dB μ V		DELTA LIMIT
2	Average	10.6587398824 kHz	21.33	L1	gnd	
2	Average	67.1676282959 kHz	16.90	L1	gnd	
2	Average	122.023208575 kHz	15.47	L1	gnd	
2	Average	133.454986145 kHz	24.74	L1	gnd	
2	Average	137.49880568 kHz	14.73	L1	gnd	
2	Average	200.175581485 kHz	32.62	L1	gnd	-20.97
1	Quasi Peak	264.49018761 kHz	42.45	N	gnd	-18.83
2	Average	267.135089486 kHz	33.76	N	gnd	-17.43
1	Quasi Peak	397.727746704 kHz	40.57	N	gnd	-17.32
2	Average	687.48218373 kHz	34.49	N	gnd	-11.51
1	Quasi Peak	715.396717193 kHz	43.16	N	gnd	-12.83
1	Quasi Peak	917.447639259 kHz	39.10	N	gnd	-16.89
2	Average	2.11629733595 MHz	27.57	L1	gnd	-18.42
2	Average	9.32097576636 MHz	24.37	N	gnd	-25.62

Figure 52 – Conducted EMI, 60 V / 150 mA Steady-State Load Steady-State Load, 115 VAC, 60 Hz, and EN55015 Limits. Line and Neutral Scan Design Margin Measurement.



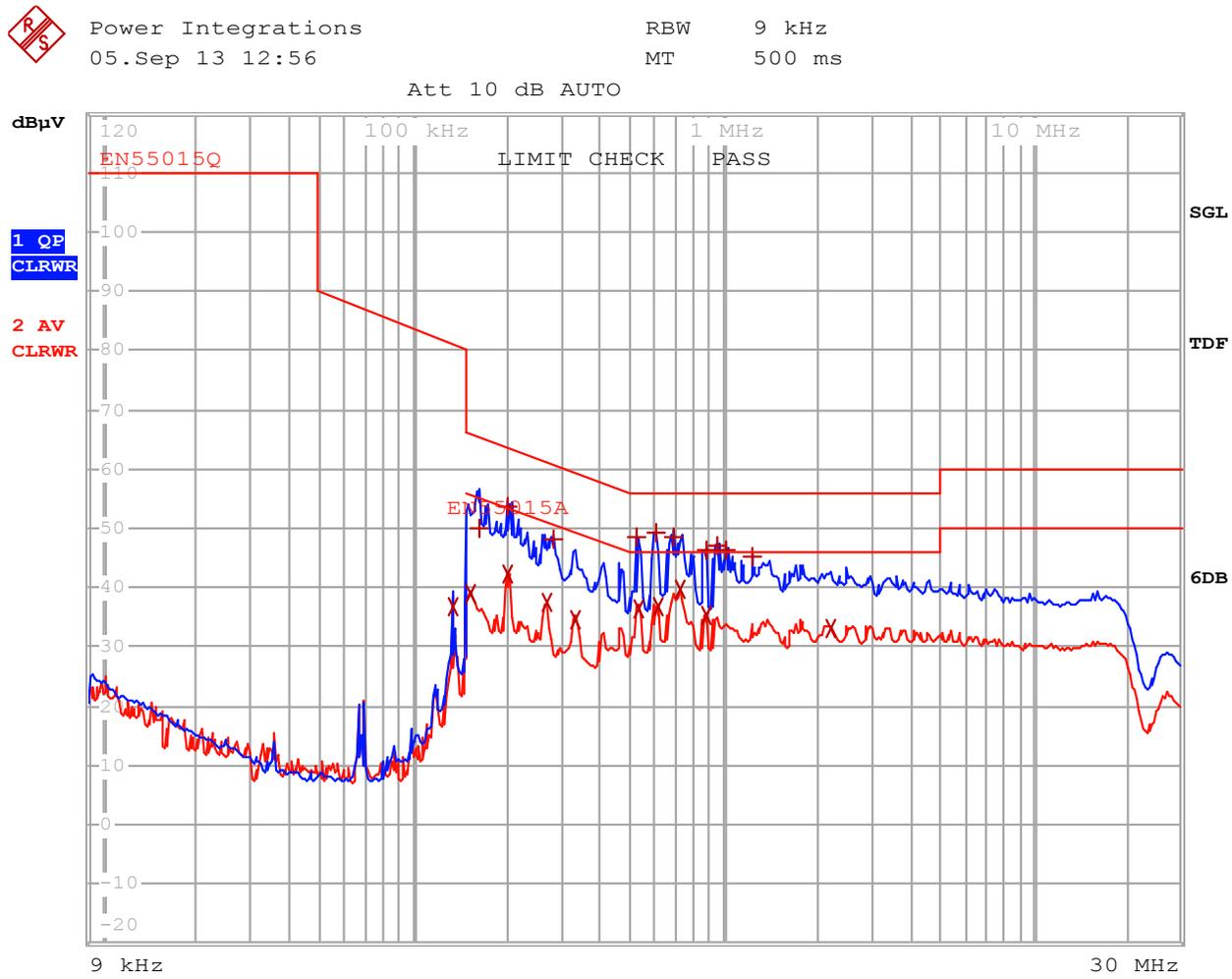


Figure 53 – Conducted EMI, 60 V_{OUT} / 150 mA Steady-State Load, 230 VAC, 60 Hz, and EN55015 Limits.

EDIT PEAK LIST (Final Measurement Results)					
Trace1:	EN55015Q				
Trace2:	EN55015A				
Trace3:	---				
	TRACE	FREQUENCY	LEVEL	dB μ V	DELTA LIMIT dB
2	Average	134.789536006 kHz	36.79	N gnd	
2	Average	153.015 kHz	38.95	N gnd	-16.88
1	Quasi Peak	162.428505844 kHz	50.15	N gnd	-15.18
1	Quasi Peak	202.1773373 kHz	53.72	N gnd	-9.79
2	Average	202.1773373 kHz	42.40	N gnd	-11.11
2	Average	267.135089486 kHz	37.48	N gnd	-13.71
1	Quasi Peak	280.761663784 kHz	48.27	L1 gnd	-12.52
2	Average	332.507282579 kHz	34.74	N gnd	-14.64
1	Quasi Peak	525.514079005 kHz	48.59	N gnd	-7.40
2	Average	530.769219795 kHz	36.58	N gnd	-9.41
1	Quasi Peak	604.06488251 kHz	49.22	N gnd	-6.77
2	Average	610.105531335 kHz	36.93	N gnd	-9.06
1	Quasi Peak	687.48218373 kHz	48.45	N gnd	-7.54
2	Average	722.550684365 kHz	39.76	N gnd	-6.23
1	Quasi Peak	872.919948931 kHz	46.19	N gnd	-9.80
2	Average	872.919948931 kHz	35.33	N gnd	-10.66
1	Quasi Peak	954.699692378 kHz	47.21	N gnd	-8.78
1	Quasi Peak	1.02356729084 MHz	46.33	N gnd	-9.66
1	Quasi Peak	1.23658080545 MHz	45.25	N gnd	-10.74
2	Average	2.20222749414 MHz	33.25	N gnd	-12.74

Figure 54 – Conducted EMI, 60 V / 150 mA Steady-State Load Steady-State Load, 230 VAC, 60 Hz, and EN55015 Limits. Line and Neutral Scan Design Margin Measurement.



13 Revision History

Date	Author	Revision	Description and Changes	Reviewed
05-Dec-13	JDC	1.0	Initial Release	Apps & Mktg



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